

### Volume II Appendix D.9

## Data Review and Timeline Reconstruction Report

This appendix contains the basic timeline data that was used to reconstruct the final minutes of *Columbia*'s re-entry on February 1, 2003. The version in this appendix contains all of the timeline events, but in condensed form.

The timeline organized the re-entry data. As such, this appendix contains no conclusions or recommendations. A visual presentation of the timeline has also been included on the CD that contains this appendix. It shows the timeline laid over a map of the United States along the ground track that *Columbia* flew during the re-entry.



THIS PAGE INTENTIONALLY LEFT BLANK



# Data Review and Timeline Reconstruction Report

Don L. McCormack, Jr., NASA Team Leader, David W. Camp, Boeing Co-Team Leader, and Joyce Seriale-Grush, NASA Co-Team Leader

NSTS 37376 June 3, 2003



### Data Review and Timeline Reconstruction Team Final Report

in support of the Columbia Accident Investigation

June 3, 2003

Submitted by:

/s/ Don L. McCormack, Jr.

Don L McCormack, Jr., NASA

Team Leader

/s/ David W. Camp
David W. Camp, Boeing
Co-Team Leader

/s/ Joyce Seriale-Grush
Joyce Seriale-Grush, NASA
Co-Team Leader







This information is being distributed to aid in the investigation of the Columbia mishap and should only be distributed to personnel who are actively involved in this investigation.

### NSTS 37376

### Table of Contents

Exec	utive Summary	. 3
1.0	Introduction	. 5
2.0	Purpose and Scope	. 5
3.0	Ground Rules and Assumptions	
4.0	Process Definition	. 7
5.0	Results	. 8
	O-maturation -	

Appendices
Appendix A STS-107 Timelines
A.1 Summary Entry Timeline
A.2 Master Entry Timeline
Appendix B STS-107 Master Entry Timeline Supporting Data
Appendix C Graphical Version of the STS-107 Entry Timeline
Appendix B Subsystem Data Review Summary Report
Appendix E Measurement Data for Timeline Events
Appendix E List of Contributors

nendix F List of Contributors

2

tion of the Columbia mishap and should only be y involved in this investigation.

### NSTS 37376 June 3, 2003

### **EXECUTIVE SUMMARY**

The Date Review and Timeline Reconstruction Team was one of many Technical Integration Team sub-teams created in support of the Orbiter Vehicle Engineering (OVE) Working Group (WG) investigation into the Columbia accident. The team's charter was to review the available telementy and recorded data from Columbia and develop a timeline of events leading up to the loss of Columbia and its crew.

This report defines and documents the process that the Data Review and Timeline Reconstruction Team used to develop the STS-107 entry timeline. It also defines and documents the team's products and interfaces.

The scope of the data review included all available real-time telemetry from Columbia and all recorded data from the Orbiter experiments (OEX) recorder. Available data from all mission phases – ascent, on-orbit, and entry – were reviewed for the discovery of timeline events. The vast majority of the off-nominal events were discovered in the review of entry data and subsequently the entry timeline is the principle product. The few off-nominal events discovered during the ascent data review were delivered to personnel in the Space Shuttle Program (SSP) Systems Integration group who were responsible for ascent timeline reconstruction. reconstruction.

The primary ground rule established by the Data Review and Timeline Reconstruction team was that the team was to identify off-nominal performance from a review of the available flight data, describe that off-nominal performance as never to a dimeline and make the timeline available to the pertinent Technical Integration Team sub-teams. Detailed analysis to determine the cause of the events was then performed by the pertinent sub-teams.

The timeline also included nominal Orbiter events, a time reference from entry interface (E1), and ground-track locations so that the off-nominal events could be more easily placed into the proper time and space reference.

The Data Review and Timeline Reconstruction Team consisted of a core group that were responsible for the generation of the timeline and conducting the data reviews. The data reviews were performed by the various Orbiter subsystem managers (SSMs) and/or subsystem engineers (SSEs). The data review and the reconstruction of the timeline began in the first hours following the Columbia accident. It began with quick look reviews of subsystem entry data conducted in the Mission Evaluation Room. From these reviews the initial versions of the entry timeline were developed. More formal data reviews were subsequently conducted at the Boeing Houston facility. These reviews were supported by personnel from Boeing (technical management and SSMs/SSEs), the Johnson Space Center (JSC) Engineering Directorate, the JSC Mission Operations Directorate (MOD),

3

This information is being distributed to aid in the investigation of the Columbia mishap and should only be distributed to personnel who are actively involved in this investigation.

### NSTS 37376

the JSC and contractor Safety, Reliability and Quality Assurance (SR&QA) izations, and the JSC Astronaut Office

The timeline is documented in the Appendices. In Appendix A.1 is a summary entry timeline that groups events and shows only the more significant events to present the timeline in a more manageable form. Appendix A.2 is the master entry timeline that shows all of the entry events. Appendix B provides supporting data for the events on the entry timeline. Appendix C documents a graphical version of the entry timeline that is based on the summary entry timeline. The results of the subsystem data reviews are documented in Appendix D. Appendix E provides measurement data (description, source, type, location, range, sample rate) for each of the measurements associated with events on the timeline. Finally, Appendix E its the names of many of the people who contributed in some way to this effort.

Utilizing the results of thorough reviews of all available flight data, as well as the review of videos of Columbia's entry and the results of the aerodynamic reconstruction, the Data Review and Timeline Reconstruction Team developed a thorough STS-107 entry timeline. This timeline provided a basis for the investigation and as such proved to be a valuable tool in the investigation of the Columbia accident.

NSTS 37376

### 1.0 INTRODUCTION

The Date Review and Timeline Reconstruction Team was one of many Technical Integration Team sub-teams created in support of the Orbiter Vehicle Engineering (OVE) Working Group (WG) investigation into the Columbia accident. The team's charter was to review the available telemetry and recorded data from Columbia and develop a timeline of events leading up to the loss of Columbia and its creating

The primary source of data for the timeline reconstruction was real-time telemetry from Columbia and recorded data from the Orbiter experiments (OEX) recorder that was discovered during the search for debris. Individual subsystem teams reviewed the data for off-nominal events based on the team's knowledge of expected subsystem performance and the comparison of STS-107 flight data with previous flight data.

The review included flight data from throughout the mission; ascent, on-orbit and entry. Obviously, the vast majority of off-nominal events were discovered in the review of entry data and those events are documented in the entry timeline. This timeline was baselined and configuration controlled by the OVE WG. The few offintelline was baselined and conjugation continued by the CVF Wish. The rew off-nominal events discovered during the ascent data review were delivered to personnel in the Systems Integration group who were responsible for ascent timeline reconstruction. There were no off-nominal events related to the Columbia accident discovered in the review of on-orbit data.

Another source of data included the evaluation of videos received from individuals Another source of data included the evaluation of videos received from inclivations across the western United States who had recorded Columbia's entry. From these videos, debris shedding events were characterized and documented in the entry timeline. Additionally, aerodynamic events derived by the analysis of the entry trajectory were included in the timeline. These events show the changes in aerodynamic coefficients during entry. Finally, the timeline also included nominal Orbiter events, a time reference from entry interface (EI), and ground-track locations so that the off-nominal events could be more easily placed into the proper time and space reference.

### 2.0 PURPOSE AND SCOPE

This report defines and documents the process that the Data Review and Timeline Reconstruction Team used to develop the STS-107 entry timeline. It also defines and documents the team's products and interfaces.

The scope of the data review included all available real-time telemetry from Columbia and all recorded data from the OEX recorder. Available data from all mission phases – ascent, on-orbit, and entry – were reviewed for the discovery of

NSTS 37376

timeline events. The vast majority of the off-nominal events were discovered in the review of entry data and subsequently the entry timeline is the principle product. The few off-nominal events discovered during the ascent data review were delivered to personnel in the Space Shuttle Program (SSP) Systems Integration group who were responsible for ascent timeline reconstruction. There were no off-nominal events related to the Columbia accident discovered in the review of on-orbit data.

In addition to the development of the timeline (Appendix A), a graphical version of the entry timeline was developed (Appendix B), a data package was compiled with data for each event on the timeline (Appendix C), a report summarizing the results of the subsystem data reviews was generated (Appendix D), and a table with measurement information for each measurement referenced on the entry timeline was generated (Appendix E).

### 3.0 GROUND RULES AND ASSUMPTIONS

The primary ground rule established by the Data Review and Timeline Reconstruction team was that the team was to identify off-nominal performance from a review of the available flight data, describe that off-nominal performance as events on a timeline and make the timeline available to the pertinent Technical Integration Team sub-teams. Detailed analysis to determine the cause of the events was then performed by the pertinent sub-teams.

There are exceptions to that ground rule in that two classes of events are actually the products of the analyses conducted by two of the sub-leams. The Image Analysis Team screened over 140 videos received from the public. Approximately 25 contained good records of debris emanating from Columbla's plasma envelope. The Image Analysis Team's emphasis was to obtain the most accurate times possible for the debris observations. A characterization of those observations and the times at which they occurred were included in the entry timeline.

Additionally, the Integrated Entry Environments team derived events for the timeline from entry trajectory reconstruction analyses. These events characterized changes in aerodynamic coefficients that occurred over the final 7-minutes of Columbia's entry.

Finally, the timeline also included nominal Orbiter events, a time reference from entry interface (EI), and ground-track locations so that the off-nominal events could be more easily placed into the proper time and space reference.

6

This information is being distributed to aid in the investigation of the Columbia mishap and should only be distributed to personnel who are actively involved in this investigation.

NSTS 37376 June 3, 2003

time telemetry data. Initially, a separate entry timeline was developed from the OEX data. As with the timeline developed with the real-time telemetry data, the early revisions of this timeline were considered preliminary as the events on the timeline matured through the process of more thorough and complete data reviews. Revision 17 of the entry timeline subsequently merged revision 16 of the entry timeline with the entry timeline developed from the OEX data. Revision 17 of the entry timeline was baselined at the OVE WG on May 7, 2003.

In the weeks leading up to the release of this final report, minor changes were made to the entry timeline. These changes were primarily editorial in nature but did include changes to debris event times just prior to breakup of the vehicle. Therefore the version of the timeline documented in Appendix A of this report is revision 19 of the entry timeline.

Throughout the process, a graphical version of the timeline was developed and maintained. Additionally, each revision of the timeline was distributed to each of the Technical Integration Team sub-teams and other groups involved in the Columbia investigation. The Vehicle Data Mapping Team developed several products to more graphically illustrate the events during entry. The timeline was also used by the Scenario and Fact Database Teams and was used for the development of integrated ground track/timeline charts generated by organizations in JSC Engineering and MOD.

### 5.0 RESULTS

The Data Review and Timeline Reconstruction Team conducted data reviews of all available data from all phases of the STS-107 mission. From the results of these reviews and inputs from the Image Analysis and the Integrated Entry Environments Teams, an entry timeline was developed.

Revision 19 of the entry timeline is documented in the Appendices. In Appendix A.1 is a summary version of the entry timeline that groups events and shows only the more significant events to present the timeline in a more manageable form. In Appendix A.2 is the master entry timeline that shows all of the entry events.

A great amount of data was compiled and reviewed in support of this effort. Although all of that data is not documented here, Appendix B provides a brief verbal description and supporting data for each of the events on the entry timeline.

Appendix C documents a graphical version of the entry timeline that is based on the summary entry timeline. Note that other graphical versions were developed by other teams/organizations. The Vehicle Data Mapping Team developed both 2D

8

This information is being distributed to aid in the investigation of the Columbia mishap and should only be distributed to personnel who are actively involved in this investigation.

NSTS 37376

### 4.0 PROCESS DEFINITION

The Data Review and Timeline Reconstruction Team consisted of a core group that were responsible for the generation of the timeline and conducting the data reviews. The data reviews were performed by the various Orbiter subsystem managers (SSMs) and/or subsystem engineers (SSEs). The data review and the reconstruction of the timeline began in the first hours following the Columbia accident. It began with quick look reviews of subsystem entry data conducted in the Mission Evaluation Room. From these reviews the initial versions of the entry timeline were developed.

More formal data reviews were subsequently conducted at the Boeing Houston facility. These reviews were supported by personnel from Boeing (technical management and SSMe/SSEs), the Johnson Space Center (JSC) Engineering Directorate, the JSC Mission Operations Directorate (MOD), the JSC and contractor Safety, Reliability and Quality Assurance (SR&QA) organizations, and the JSC Astronaut Office. The initial focus of the review was on the entry data but it subsequently expanded to include ascent and on-orbit data. The review also included a 32-second period of real-time telemetry data that was not initially accepted by the Orbiter Data Reduction Complex (ODRC) due to the high bit error rate. This period of data was reconstructed so that it could be processed by the ODRC for review. The 32-second period consisted of approximately 5-seconds of data at the start of the period, an approximate 25-second data gap, and approximately 2-seconds of data at the off the period.

The early revisions of entry timeline were considered preliminary as the events on the timeline matured through the process of more thorough and complete data reviews. Revision 12 of the timeline was subsequently baselined at the OVE WG on February 10, 2003, for configuration control. From that point on, changes could only be made to the timeline by re-baselining revisions at the OVE WG.

Timeline events were also received from two other sources, the Image Analysis Team and the Integrated Entry Environments Team. The Image Analysis Team and the Integrated Entry Environments Team. The Image Analysis Team special content of the Property of the Image Analysis Team and the Image and the Image and Image and the Image and Im

In March, the OEX recorder was found and the data on the recorder was recovered. On the last weekend of March, the review of that data was begun. The process followed was that same as that established for the review of the real-

7

This information is being distributed to aid in the investigation of the Columbia mishap and should only li-

NSTS 37376 June 3. 2003

and 3D products to visually show the events and organizations in JSC/Engineering and MOD integrated the entry timeline into ground track maps.

The results of the subsystem data reviews are documented in Appendix D. The reports summarize the results of the data reviews conducted by each of the subsystem teams. The reports cover all mission phases and indicate that although there was evidence of the impending catastrophic failure in the data, all of Columbia's active systems were performing nominally until the final minute prior to breakup.

Appendix E provides measurement data (description, source, type, location, range, sample rate) for each of the measurements associated with events on the timeline.

Finally, Appendix F lists the names of many of the people who contributed in some way to this effort

### 6.0 CONCLUSIONS

Utilizing the results of thorough reviews of all available flight data, as well as the review of videos of Columbia's entry and the results of the aerodynamic reconstruction, the Data Review and Timeline Reconstruction Team developed a thorough STS-107 entry timeline. This timeline provided a basis for the investigation and as such proved to be a valuable tool in the investigation of the Columbia accident

9

This information is being distributed to aid in the investigation of the Columbia mishap and should only be distributed to personnel who are actively involved in this investigation.



P R	Note: Rev 19 BASELINE updates Rev1	updates Rev 18	W.B.	he eastern most deb	rog inns Lins sammers y procedure. Foot: Rev 19 BASELINE updates Rev 18 with the eastern most debris events (over Texas) and is the fimaline used for the Final Report	avents (over Toxas) and is the timeline used for the Final Report		
E o	OMT Day 13	13	XBO	Miestone	Entry Event	Romarks	WSID	
8	38AR = -22 psf (-0.16 psi); Mach 23.7	Mach 23.7			32:13:52:00	EI+471 sec; W	El + 471 sec; WLE Stagnation Temp2700	-200
7.45	9979 /60-75-13	E1+480/E1+488			Four events of unexpected return link corms drop-out (Corms events 6-8)	Salovale for deletion Moved to seq 8.75 after further energy as On upper let alt antonina (TDRS 17.99). Appears of incerinal asset on previous fit data. Comm loss not continuous thru partod		
7.46	13:52:09 / 52:49	EI+480/EI+520	×		Nose Cap RCC Atlach OutBoard Clevis (CHn Panel) - Temporary change in slipe, then reburns to 'nominal' Note: Adjacent sensor VOST9688 (on centerfue) does not show this signature		AD9T9889A GRZ 0Y-230 WR	
7.47	13:02:16	E1+837	×		Two Left Wing and 1 Right Wing Surface Pressure measurements show signs of feature	First OEX data to show signs of falure NO77	O7P8038A O7P8086A	
7.48	13:52:16/	EH87/EH522	×		At of the active measurements (does not included POA 3 dats in snapshot mode) frunkling and of state o	6470V	Bof 18 measure-	
7.49	13:52:16/ 56:24	E+87/E+735	×		The wast mapfilly of left wing QEX measurements show agres of fabres during this time good of the factories and left wing remediation and construction and all orah measurements aft of Xo clad), with the exception of these grain measurements on the upper surface of the LIAC occupanment.	MALA	authe	
					Additionally, 30 right whig pressure measurements show signs of Bilbire			
57.6	13:02:17	E1+430		Approx Vehide Ground Location:	Abtude 238,800 ft / Math 23.6 - Over the Patho Ocean, approx 300 miles West of Calforna Cossitine	Approx vehicle position when fratoff-nominal data was seen; Data source: STS-377 GPS Trajectory Data		
27	13:02:17	61+49.0			LMG Bake Lite Temps (D) - smal increase in Emperature ("bittlip up")	inkation of temprise ("btflip up") - may be nominal based on rise. NSS rate comparison will git experience.	V58T1703A	
7.75	13.52:18	E +48 9	×		LeftWhig Spir Cap Lwt L103 (Xo 104) Spar - Lower Cap) - of-nortinal increase in strain inclusion followed by gradual decrease over approx 330 seconds intoval unit mean remort failur at ===1-0.5.	VIZ	12G9048A	
77.7	13:52:24	969+13	×		nd 9 - strain gage goes errabb for approximatly 20 to be failing.	Subarquantdata is suspect V122	V12G9921A X106.0 Y-228.0	
7.8	13:52:25	E +426	×		Left Outboard Elevan Wide Band Acceleranters - of nominal vibration response (approximately 2G peak-to-peak)	180/	O8D9729A	
7.85	13:62:29	EI+600	×		VódOs729A - L OB Bevon Z-Vb (MLK/B) Ch 2) OMS L Pod HRSI Surf T+AFT - Sant of algaby off-romhal enate bend when compered to previous flights of sems inclination	Followed by drop in temperature at EI + 570 seconds and VOT subsequent emails temperature dranges	NOTT9219A S1507.1Y-1250	
6.7	13:52:31 obtebd	EI+60.2	×		Left Outboard Bevon Wide Band Aoosterometers - of nominal vibration response (exprovametry 35 peek-6-paek) vigatorist L CB Bevon Z-Vib (MUK'S) Or 2)	ND61	08D9729A	
8.5	13523255	E1+903			Supply P2O Dump Nozzb Temps (A, B) (2) and Vacum Vert Temp (1) - transient (15 and 23 enconds, respectively) increase in typical rise rates.	r shown indeates initial rise duration. Supply I-BO Dump de temps tock additional 48 secs to return tonominal temp rise um wenttemps tock additional 40 secs to return to nominal	x62T0440A V6ZT0439A x62T0551A	139.4
9.6	13.52.34	EI+605	×		OMS-L Pod HRS 1 Surf 12-AFT - Start of of-nominal bower-train-expected beimperature brend (compared to previous fights of same inclination) until sensor sons a sharp formy increase at EH-910 and goes emalo at EH-94)	MO7 X1460 X160 X160 X160	07T9222A 1488.07-128 422.0	
8.65	13:62:39/	El+610 / El+540	×		4 Left OMS Pkg Surface terms - Change in existing off-comhal temperature trend (Idbwing a cooler rise rate than expected, the temperature trend that is significantly warmer when compared to previous fights of same inchration)	707	NOTT9276A VOTT9978A NOTT9220A VOTT9972A	978A 972A
8.7	13:52:41	E1+612			LMG Brake Line Temps (A. C) (2) - start of off nominal trend	Unusual Temperature Increase N58'	AST1700A V58T1702A	702A
8.75	13:52:44 / 52:50	EH615/			Electrobare indication of off-contrast name increases	the best of the state of the st		

Note: Rev 19 BASELINE updates Rev	updates Rev 18	with the	he eastern most deb	Noos: Rev 19 BASELINE updates Rev 18 with the eastern most debris events (over Toxas) and is the simpline used for the Final Report		
GMT Day 32	D 8	XBO	Miestone	Eintry Event	Romaries	MSID
deleted					Politoral eTor deletizor, track-etenty, added to surmany threine	
13:52.59	EI+630			Left NBD Elevon Lower Skin Temp (1) - OSL.	Begantrending down 3 secs earlier	X9T1006A
-25.5 psf (+0.18 psi); Mach 23.3	1 Mach 23.2	l		32:13:53:00	El + (3) so	El + 631 sec, WLE Suguaton Tenç. ~2800
13:53.03	E+634	×		Left Outboard Elevon Wide Band Applerometers - onset of signet saturation indicating Ikdy measurement fallure (approximately 100 peak-to-peak-off-acide)	FORESTER OF CONCLOSE AND DECISION OF THE PARTY OF THE PAR	08D9729A
13.53:10 / 36	E+641 / E1+667			Hydraulo System Left Outbd / Inbd Etwon Return Line Temps (4) - O.S.	OSL was preceded by Norrinal Tempries.	58T0394A V58T0193A 58T0157A V58T0257A
deleted					Rational effor deletions alpha modulal on time lag updated - moved to seq #11.25	
13:53:26	E1+657		Approx Veh Grd Location: 38.7 N / -123.5 W	Abbute 231000 ft / Mach 23.0 - Crossing the California Coastine	Data source: STS-107 GPS Trajectory Data	
13:53:29	E+560	×		Left Fuedage Side Surface Temp BP3005T - start of diffeominal increasing Immperature trend from -130 day F to 400 day F	Trendfolowed by temperature drop and rise	A7T9253A 11000,7 Y-105 284.5
13:53:29	E+600	×		Left PLBD Surface TC 6P3803T - Start of sightly off-nominal ematic temperature. Fond when compared to previous flights of same inclination		A0779913A C10038 YLH 2441.3
13:53:29	E1+500	×		Left PLBD Surface TC BP3703T - start of di-hormal temperature free peaking at B+825, followed by temperature drop and subsequent off-nominal higher-than-expected temperature algusture		70719925A 111305 YUH 341.4
13:63:29	EI+600	×		Left Fual age Side Surface TC BP 360-HT - Start of algithy off-nominal emals: tempirature trend when compared to previous flights of same indination		AV7T9903A K1006 Y-105 Z300.4
13:53:31	E1+602		Apha Modulation	Angle of attack (alpha) modulation achive		воновозс
13:53:327 54:22	E1+563 / E1+585			Two everts of unexpected return ink comm drop-out (Comm events 10-11)	On upper left affantenna (T.038.17.W), Appears off-nominal based on previous fit data. Commisses not continuous thru period indicated.	
13:53:37	E1+603	×		Xo 9340 Spar (ALG Forward Wall Spar) Shain Gage - Upper Cap - start of off- nortinal horsase in strain indication (over an approximate 115 second interval) blowed by sudden decrease		712G9049A 11040 Y-136 3,PR
13.53.38	E+569			herbit sides ip angle (0 etc) exceeds fight History.	The steady state navigation derived sidest pangle becomes out of . Namiy as compared to previous fight data at his point in the trajectory.	v90H2Z49C
13:53:44	E +6 75	×		CMS.L. Pod HRSI Suff T1-AFT - Sart of off-rominal lower-than-exposited temperature trend when compared to previous flights of same inclination	Sensor goes ematic at EI+940	AV7T9219A X1507.1 Y-128.0 Z422.0
13:53:45/ 54:11	E1-570/E1-602			istreported obbits (5) doesned leaving the Orbiter just aft of Orbiter envelope (Debris #1 bru 5)	EOC viteo# EOC24-0365, 0016, 0014, 00136 & 0201. No evidence of jet frings near events.	nda
29 psf (=0.30 psi); Mach 22	Mach 22.7	] [		32:13:54:00	EI + 591 so	El + 591 sec. WLE Sagraton Tenp. ~2850
13:54:10/ 55:12	E1+601/E1+683			Left Main Gear Brains Line Temp B (1) / Shut Achator Temp (1) / Sys 3 UMG Brains Sw Viv Ret Line Temp (PVID) (1) - stut of off nominal tend	Unusual Temperature Increase	V58T7701A V58T0842A V58T0405A
13:54:11	E1+602			Reversal in growth trend of derived roll moment coefficient	Coerved roll moment changed from a negative to positive slope	e/s

19 B.AL							
GMT Day 32	17 37,32	988	X3O	Milestone	Entry Event	Comarks	OSW
13:5	13:5420	E1+611			Sartof slow aleron Vin change pro	The alteron frim setting observed in flight first deviates from the red doed frim setting at this pt in trajectory (GMT is approximate (+/ (0 sec) for alteron).	V90H1500C (altercoltrin)
2	13:5422	E +6 13			Md Fuselage LT Bond, the Temp at x1215 (1) & LH Af Fus Sidewal Temp at x1410Us (1) - start of off nombal trend	Unus ual increase e in temperature ris e rate	V34T1106A V09T1724A
5	13:54:29	E+620	×		Left Fixed age. Side. Surface temp EP 3505T peaks and starts downward trend		N07T9283A X10007 7-105 2394 5
50	1354333 / 5437	E1+624.3 /			Flash M - Order envirope suckerly brightoned dourston 0.3 soc), leaving reclosely luminescent styrature in planm telt, bus Defors 16 - report of very if tright debris cleaved leaving the Orber just affect the Orber envelope.	ECC video # ECC2.4 0238, 0034, 8 00988 R3R and R2R pit https://documentorare events. Debtie seeklas 6.5 % are visually the signest brightest events & breactors may include the most significant changes to the Corber of the weatern debt is events.	nda
-	13:54:34	E1+625	×		Left Fuardage Side Surface temp EP 3703T peaks and starts downward trend		NV7T9925A X11385 YLH ZM1.5
-	13:54:39	-E+630	×		Strain Gages Certered on the Upper Surface of the Leth MLG Wheel Wheel - Higher W han-expedded strain ind caldons chearwed in these gages.	Nob: PCM3 ertry data is in anaphot format (not continuous), therefore event may have courred earlier than noted	V12G9156A V12G9157A V12G9158A
-	13.54:39	~El+630	×		Left Whg X10/0 Spar Wide - shows increase in a tain No.	viole: Algisonti sensor V 2029 1954, dist not show similar "oil- corrinal" alginaure at the time, also, P OA3 entry data is in snapdro- ormat (not continuous), therefore event may have cocumed saries han noted	V12C9986A V12C9987A (V12C9165A- nomhal)
5 0	-34.5 psf (+0.24 psi); Mach 22.	Mach 22.1	ļ		32:13:55:00	EI+831ss	rc.WLE Sagnaton Temp: ~2000
93.00	04/6529	13:05:04 / 05:29   EH-655 / EH-600	9		Debte 87,74,8 8 thu 10 doesn'ed keaing the Orbiter just aft of Chiter envelope. Ele Debte 8, 9, 8, 10 were seen aft of the Ocher envelope trade. Debts Shower A (proditer envelope trade. Debts Shower A (proditer envelope.	EOC-VHeo,# EOC2 4 0005, 0017, 0021, 0028, 0030, 0098 & 0161. No evidence of   af frings near events.	<b>Q</b> U
the contract of	5528	E+673/E1+679	P		Dable Showr A - Report of debris shows ean just aft of Orbitor envelope. Si	Seni just aft of Chibar envelope. Over the course of these four electrodes a furnished the electron of plants that is observed with propers to contain a shower of hefeling part decreased multiple. argar discrete debris that hidudes Debris 8, 9, and 10.	Saw debris: EO C2 4-0098, 0161, 0005, 0030 Saw shower: EO C2 4-0017, 0021, 0028
	deleted				220	Paleousle for deletion. Upon futher evalual on of the data, it was obternified that he rende servor algoratres had been seen in provious flights and/or could be opplained by frown exerts.	
	5603	EH684 / EH714	9		Two everts of return ink comm drop-outs (Comm everts 12.8.13) Do by the everts of return ink comm drop-outs (Comm everts 12.8.13)	On upper right aft antenna (TDRS 171W). Uncertain if off-normal based on previous flight data. Comm base not continuous thru period indicated.	
	deleted				8	Salonal e for deletion: Moved to 15, 46 after further review of the data	
44	56:12	E1+635 / E1+7.23	n n		Debné st. 11, 41, 11, 52, 51, 40, 30 desenvalantes to Ochsie reneige of legislation of the ochsie transfer of legislation obtained of a fine partial plant with a first of the Chemical conveyor. Desenvale research of the ochsie och	ECC-viseo # ECC2 + 0008, 0017, 0021, 0028, 0030, 0030, 4 0008, No evidence of left trips mater enems, (Nemeste ple finite occur at 8617.1) Define events 64. 44 are visually the liggost, helphase wents, & breefer enemy includes the most significant changes to the Cribiar of the western debris events.	180
	13:56:36	EI+687	×		<ol> <li>1040 Spar (MLG Forward Wall Spar) Strain Gage - Upper Cap - sudden drop in strain followed by gradual trorease until erratic signature at approximately Ele 930</li> </ol>		V12G9049A X1040 Y-136 3JPR

1		lport Remarks	EI + 951 sec, WLE Stagnaton Tenp. ~2830 I	Redocate for deletion moved to 40,7 other further review of the videos Initia		and the state of the control and the control a	the first of accordance of controlled contro	SNC date suggests vehicle was in an uncommanded attitude and was exhibiting uncontrolled rates. Yaw rate was at the sensor maximum of 20 degiser. The fight control mode was in AUTO, (Note that at Nex-derived parameters (e.g., aftra) are suspect due to high rates computing the IMU states.)	Fine Irfo compted on some of the events.	The siviprocess which logs the PASS message runs every 1.82 seconds, so this event outfall have court as a settly as a 14,000.177 GMT. However, curing the 2 sec period, sarkishe welvick data indicates RHC was in detentand DAP was in AUTO.	ęu	Rapional e for objection moved to 41, 5 after further seview of the vibbos	EOCVIDO MIT-20CAM-0001, EOC2-4-0180024, -0209-8,-		Polifoculi e for deletions moved to 40, 3 affer further review of the videos nub.
10 000 Milesons 10 000 Mileson	1	way must now must represent the second many that the second deeper forms in the broad deeper from the port of the second many and a second many that the sec	32:14:00:00	THE COURT OF STREET STREET STREET, STREET STREET	Start of last 2-seconds of the 32 second period of post-LOS data.	Duing this final 2 second parted of reconstructed date, the data indicated the MPS integrity was still evident. Fuel cells were generating postered Lealings were performing nominally. ISB, Body Flap, main o	During this shall 2 second period of reconstructed data, the data indicate facility of the period o	GNC data suggests vehicle was in an uncommanded attitude and was The flight control mode was in AUTO. (Note that all Nav-derived parar	GPS Fault Message amundation - L. CMS TK P FPS Fault Message amundation - Indeformment Res Fault Message amundation - SM1 AC VCLTS PASS Fault Message amundation - LRCS PVT	PASS Fault Mess age annund atlon - DAP DOMNIA COE RHC	Last identifiade OI Downthk frame	OEX PCM bass of sync	Calestrophic Event of an unknown nature (formally referred to as "Maha Body Resalugi consisting of a audion hoppinening of the Otbitis envelope followed by a oblinitis of entage in the obtander of the trial and dishing	FDM1A end of data	
X X X X X X X X X X X X X X X X X X X	100   100	the eastern most debr Milestone			Beginning of 2- second period of reconstructed data						End of 2-second period of	200 200 200 200 200 200 200 200 200 200			
E1+051,000	14.00 MIN 14.00	OBO CBO	l									_		×	
	1400 00 26 60 1400 00	Nov sateban		F30 G3 G7 G3	E1+9 63.050					E1+954.637	E1+956.828	E14964439	E1+988.8 /	E1+970.44	

Sum	GMT Day 32	E 398	XBO	Allestone	Entry Event	Romarks	CISW	
15.5	_	EI+692			MdFuselage Port(Left) SII Longeron Temp at X1215 - start of off nominal trend	Unusual Temperature Increase	V34T1118A	
GBAR =	= ~40 psf (~0.28 psl); Mach 2 %	Mach 21.4	j		32:13:56:00	B+71186	El+ 711 sec. WLE Saguaton Temp. ~2001	n Temps ~2
38	13:58.03 / 56.24	B+714/B+736			Left Lower Upper Whig Skin Temps - Trending down (2)	Indication of potential measurement failures	A2001190V	V09T1024A
16.5	13:56:16/	E+727 (E+764	,		iyyd Sys 1 UAG Udiock Actuator Unibok Line Temp: Sys 3 LMS Brake SwVIV Ret Line Temp (PVD); LMS Brake Line Temp C, LMS Brake Line Temp B. Sys 3 Laft Main Gear Strut Actuator Temp - all allowa temp rise rate change.	Significant kicrease in temp rise cas on all four lines	V58T0125A V58T0842A V58T1702A	V58T1701A V58T0406A
16.55	13:56:30/	EH741/EH706			Frat Roll Reversal initiation / completion		V90H1044C	
16.6	payage					Politicaria for deletizor. Conno dopout (event 14) is deleted since probably nontreat due lo completizo di roll reservat resulting in elevation angle nating 60 dogs (velicali all interfense excerns).		
# BWSD	384R = -42 psf (-0.29 psi; Mach 20.7	Wach 20.7	1		32:13:57:00	B+7718	El + 771 sec. WLE Sagnaton Tenp2000	n Temp2
16.65	13:57:09	EI+780	×		Fuddags Ste Surf Thermoop! BP 3976T - start of df-nominal trend (temp increase blowed by tempdrop / nse)		NO7T9270A X1486.1 Y-124.8 Z307.1	
16.67	13:57:09	E1+780	×		Fusedage Lower Surface BF Thermorpl BP 220T - start of disnominal trend (shallow temp drop)		V07T9508A X1550Y-111.12	
16.7	1357:19 /24	EI+790 / EI+795	10		MLG LHOutbd Tire Pressures 1.8.2 - start of small increase in pressures	Not seen in previous flights	V51P0570A	V51P0572A
16.8	13:57:19/	E1+790 / E1+832 5			Debris #16(way fantdebris) obserwal leaving justaft of Otbier followed by two or ants of assymmetrial brightening of the Otbier shape (Flares 1 and 2). (Occurred over easiem AZ and NM.)	Debris #16 EOC video #EOC24-00149.2. Flares #1 & 2 EOC2-r 4-00148-4. Observations by personnel from the Starfre Optical Range (Sintland Air Force Base, MA).	8,0	
<b>#</b>	13:57.28/ 57.43	EI+799/EI+814	,		Left Lower Alpper Wing Skin Temps (2) - OSL		V09T1002A	V09T1024A
8	13:57:54				Sys 2 LH Brake Sw VM Return Temp (1)	Unusual Temperature Increase	V58T0841A	
GBAR:	BAR = -62.5 psf (-0.35 psl; Mach 19.8	1, Mach 19.8	1		32:13:58:00	El + (C) + (E)	El + 601 sec. WLE Sagnaton Temp. ~289.0	n Temps ~2
203	13:08:03	E+635	×		Start of sharp alleror bith increase Laft basilage side surtice temp (PC)405T starts off-rorinal temperature increase	GMT is approximate (++- 10 sec.)	V90H1500C V07T9253A X10007 Y-105 Z86 f	
20.5	10:58:04 / 58:19	E14835/			transes in of-normal sero incements.	Substants increase in rate of change of rolling and yawing moment increments and initial indication of off-nominal pichling moment increment. Derived by analysis.	ege.	
22.5	Ostend Ostend 13:58:16 13:58:32/ FAR4	E+647 E+863/E+885			UAG Brake Lihe Temp D - Temp die ratie change IAG LH inbd / Oubs Tire Pressures (4) - Decay to OSL	Significant increase in temp rise rate.	V58T1703A V51P0570A	VS P 0673A
2.18	deleted 13:58:39 /	E+870/E1+870	_		M.G.L.H inbs/Cubb Wheel Temps (2) - O.S.		V51T0574A	V51T0575A
255	13:58:40	E1+871			BFS Fault Msg (4) - Tire Pressures - 1st Message			
8								

al Report				66/2003 1PM	Note: Rev 19 BASELINE updates Rev 1	v 19 BASELINE o	pdates Rev 18 wi	th the eastern most	ter ev. 19 BASELINE updates Rev. 18 with the eastern most debris events (over Toxas) and is the fimeline used for the Final Report	
Ī	Remarks	SWI	QI / QISW		No.	GMT Day 32	96 96 96	OEX Milestone data	Entry Event	Romarks
					OBAR = -	JBAR = ~63.5 psf (~0.44 psi); Mach 18.	Mach 18.7		32:1359:00	
					27.3	13:39:06 / 13:39:06 / 59:39	E+900/E+930 )	×	Leff Mat Gest Downloded indication - Transferred CNI Several Inf site temperature measurements show a rapid trocese in temperature followed by or and behavior and subsequentions of the measurements at approximately 3E-640.	
					27.5	13:59:23	E+914 E+917/ E+919		Loss of MCC red-time data to the workstators in the FOR and MER. Abrupt increase in old nominal aero increments.	Abrupt increase in rate of change of pitching increments. Magnitude of areo increments of alercon to laterally trim the vehicle. Deriv.
,	Sequence was completed with closure of				28	135930.06 /	E1+921.06 /		Start of two yaw jets frling (R2R and R3R)	Fired continuously until end of data at 13:59
	TVC iso Viv. 1 at 13:33:30 GMT. Aeroject DAP (entry FCS) and Entry Culdance are activated upon transition to	V90Q8001C			29	13:59:31	E+922 E+922.47		Observed elevon deflections at LOS Several everts and PASS and BFS FSM messages during this time period at	Left:-8.11 deg (up) Right:-1.15 deg ( AS As responded appropriately, However, s
	OPS 304. Entry Guidance provides open-					5934.5	E1+925 5		indicate the failure signature of ASA 4	fabre of ASA.4.
	bop attlude commands (angle of attach = 40 deg, roll = 0 deg) to the entry FCS until sufficient drag is available to begin closed-				8 8 8	13:59:32 deleted	E1+02.3		Observed alleron bim at LOS	-2.3 degrees
	loop guidance operations.				E 8	deteled				
	The speedbake is not used until below Mach 10.0, and the rudder until below Mach				22.5	13:50:32	E+623	Approx Veh Grd Location: 329 N J. 990 W	Attude -200700 t / Mach -18.1 - Near Dalas TX	Approximate Vehide Ground Location at Lo GMT; Data source: STS-107 GPS Trajector
	5.0.				8	135932.136	E1+923.136	807	Last valid downlink frame accepted by ODRC - Oi / BFS / PASS. Start of recornstructed data.	Nominal loss of comm at this GMT (for ~15 previous ft data)
	Historical reference point to reflect initiation of atmospheric flight (Mach 24.6)				8	defelled				
	Rationals for deletion: currently there is no refevent.				38	13:59:35:36	E1+926 / E1+927		Sidestip on vehicle changes sign.	The event cocumed between the two times forces due to sidestlp are now reinfording as
	agro event or querro o pie so nocregurad rom nis finaline.	1000000	1000000001		36	13:59:36	E1+62.7		Growth in Bank attlade or or	Up until this time the fight control had been Bank ornor around 5 deg.
e trends (warme of OV-102 at the		VOTT9666A VOTT9468A	V07T9786A V07T9787A		37	13:59:36.8	E1+827.8		Aerojet DAP Requests Third Right Yaw RCS Jet (R4R)	This additional jet is required to counteract to aerodynamic moments on the vehicle. Fire
		V07T9470A V07T9711A V07T9713A	V07T9788A V07T9478A V07T9480A		38	13:59:37.3	E1+928.3		Aerojet DAP Requests Fourth Right Yaw RCS Let (R-R)	of data at 1359:37.4 This additional jet is required to counteract the aerodynamic moments on the vehicle. Fire of data at 1359:37.4
de .	X14201 1-315-3 AMR X1121.1 Y-236.5 ZLMR X618 Y0 ZLMR	VOT 9231A	V07T9489A		39	13:59:37.n	E1+9233.n		Last aleron data	The ateron position is now approx -5.2 deg aleron tim. The rate of change of aleron times maximum alrowed by the fight control scale.
	X1282.0 Y-591 ZLWR X1282.0 Y-369.3 ZLWR X1402.0 Y-375.3 ZLWR				40	135937.396	E1+928.396	End of 5-second period of	End of first 5-seconds of the 32-second period of post-LOS data. Start of approximately 25 seconds of no data available.	GMT derived by MER data personnel
- 0 -	X1396.1 Y-372.2 ZLWR X1430.1 Y-316 ZLWR X1442.0 Y-117.0 ZLWR				40.6	13:59:397	E+830/E+970	×	Beginning at E1+930 and continuing until the bas of sync on OEX date (E1+964.4 for PCM and E1+970.4 for PDM), especially all of the OEX date for the order which broomes entitle and talk.	
	X1387.0 Y-2280 Z-WR X1513 Y-113 Z-WR X1530 Y-1194 Z-WR				40.7	13:59:46 / 48	El+937/		Dates A observed leaving the Orbiter - Large detris seen failing away from the Orbiter envirope.	EOC videos #EOC2-4-0018, -0024, -0209-1
. # !	X1003.8 YO.0 ZLWR X1004.1 Y-96.8 ZLWR				14	135946.347 /	E1+937,347 / E1+952,900		PASS Fault Message annundaton - RCLL REF PASS Fault Message annundaton - LRCS LEAK PESS Fault Message annuncators - LRCS LEAK (2)	Time infocorupted on some of the everts
	X1391.5 YO.0 ZLWR				41.5	14:00:01 / 04	El+962/		Debris B and C cheeved leaving the Other	EOC video EOC2-4-0024 (for both Bland C)

Appendix A.2 - STS-107 Mishap Investigation

8653 E1-2010 E1-1719 E1-1050 E1-1050 E1-1050 E1-700 E1-732 E1-730 E1-730 E1-730 E1-730 E1-730 E1-730

El-298 El-280.4 El+0

Sea	Sum	OFX GM		3	Milestone	Policy Event	Semantes	GI / GISW
o N	-		GMT Day 32	\$903				
222	7.37	×	13.51.49	EI+460		OMS-L Pod HRSI Surf T3-/FT - Start of off-nominal higherthan- expected temperature trend when compared to previous flights of same indivation.	Sensor sees a sharp temp increase at E1+910 and goes erratio at E1+940	V07T9223A X1437.2 Y-138 2422
R= -	22 paf (+0.	38AR = ~22 psf (~0.15 psl); Mach 23.7	ach 23.7			32 13:52:00	3	EI+471sec; WLE Stagnation Temp: ~2700 F
22 22	7.46	1 1	13:52:09 / 15	El+480 /		Uhexpecied Return link comm drop out (Exent 6)	Retrose to Desiron known to see #20.3 (Accurred for wat a fecta in the acrosmost device on troopen).  On upper left set arthrens (TDSS 171M). S Band common dopout considered out-of-femily based on previous fit take (same remarks as seq #20.3 above).	
8 8	7.46	× 8	13:52:09 / 49	E1+520		Avea Cap (PCC Attach Oxidized Oddes (Chin Panel) - Temporatry change in dope hen returns to Yoorfinal . Note: Adjacent sensor ViziT888 (on centerine) does not show this signalure.		VOOT 9889.A XXX 0 Y 2 3 0 L WR
23.3		- 13	35215	E1+486	2nd Entry Heating Indication Noted in OI Telemetry	Nominal Rise in Center Line Bond Temps (2) due to Entry Heating	Mid Fus Lower "Mid" Skin Temp Mid Fus Bottom Center Bond Line Temp X1214	V3471110A V3471112A
8	7.47	×	13.52.16	EI+487		Two Let With and 1 Right Wing Surface Pressure measurements have again of failure VOTPE0054. L. Wing Loper Sarface Press (WB 3 to LE) VOTPE0054. L. Wing Lower Sarface Press (WB 3) VOTPE01514. R. Wing Lower Sarface Press (WB 3)	First OEX data to show signs of failure	VOTPB151A
23.4	7.48	×	13:52:16 / 53:17	EI+622		de d'or seus avec mentre rectes de case à cou de la case à case à marginat morse) un revisir ju mêmuré te surdies along ser les telles que desting ocège atom algres of failure - 18 measurements	Muke Pressure measurement (U7P6039A model in seq 23.35 is rotused in this grouping	VOTP8010A VOTP8038A VOTP8022A VOTP8017A VOTP802A VOTP8017A VOTP802A VOTP8017A VOTP802A VOTP803A VOTP803A VOTS908A VOTP803A VOTS906A VOTP803A VOTS906A
23.45	7.49	×	13:52:16 / 56:24	EI+735		The vest majority of left wing OEX measurements show signs of titlatro during this time point this Industrial all the wing temperature and pressure measurements and all strain measurements and XO (104) with the exception of three strain measurements on the upper surface of the LIM.G compartment measurements	Note. The pressure measurements noted in seq 23.35 are included in this grouping	Multiple measurements
						Additionally, 30 right wing pressure measurements show signs of failure		
23.5	2.5	1 33	352.17	EI+488	Approx Vehicle Ground Location: 39.0 N / -129.2 W	Althude 236,800 ft / Mach 23.6 - Over the Padfic Ocean, approx 300 miles West of California Coastline	Approx vehicle position when first off- nominal data was seen; Data source: STS- 107 GPS Trajectory Data	

Seq.	Sum No.	OEX	GMT GMT Day 32	E E	Milestone	Entry Event	Remarks	QI / QISW
16	1	:	1347.52	EH-223	Ober 2.0 pd	Евкоп, ЦЕ азіно	The elevore (elevator and alexon) and body feltp, are first used for white earthcale coveror. Afforcign the body flap is assive at the first, assist motion of body flap is assive at the first, assist motion of body and 4-econds later due to time delay and hydree sis in the forward command path.	
16.3	6.15	×	13.48.39	EI+270		Loft Wing Front Spar at ROC Panel 9 - Intilation of off-nominal trend in strain (small increase) followed by a more significant off- nominal signature to failure at E1+495 secs	The measurement began to fall at approximately E1+495 sec	V12G9621A X1106.0 Y-228.0 ZMD
16.6	62	×	13:48:59	EI+280		Lett Wing ROC Parel 9 Lower Atlant Oteris (be tween ROC 9 and 10 - Intilation of an off-nominal temperature trend (early temperature increase compared to previous flights of same indirection.)	The measurement began to fall at approximately EI+492 sec	V09T9610A XH12.0 Y-238.0 Z388.0
17.5		1.1	13:49:07	E1+298	SLECT = 2	Closed Loop Guiden os	Entry guidence inflates dosed-loop roll commands to converge drag to the reference drag profile.	
17.7	:		deleted				Rationale for deletion. After further review of the data, it was concluded that this event was not off-nominal	
8 6		:	13:49:16 deleted	EI+307	Obser 10 post	Roll Jess Deacthrated	Roll control is achieved solely through aleron and yew jet commands from this point forward.	
8	6.3	:	13:49:32	E1+323		Intel Poli	Entry guidance determines that a non-zero roll is required to achieve the targeted drag terd. (Mach 24.5)	V90H1044C
20.1	79	×	~13.49.39*	-EI+330		Leit Wing Front Spar Caps. Shain Gage shows early off nontriest downward trend	Note: PCMS entry data is in snapshot format find confidences). Time indicated is at start of data segment where off-norminal signature is first observed, therefore event may have started earlier than noted.	V12G9169A X1107 Y2W Z?
202	6.45	×	13,46,49 / 50	EI+350		4 Left OMS Pod Sufface temps - Start of off-contried temperature in compared to previous flights of same individual countried temperature of same individual countried to the pod TC BP0731T vol77824-Left CMS Pod TC BP0731T integrated, cuttle LMS Starkes free PMO VOVTRESAC-ACES LEGT Thermosque BP0722T	Followed by the start of a warmer-than- oxpeciated ferrogerabus trend beginning in the EI-9610 to EI-960 secrange (seq 24.90) X13425 V-128.5 2.402.6 X13820 V-128.1 2.483.1	VOTTB8T2A VOTTB8T2A VOTT822.0A VOTT 9872A

6/5/2003 1 P.M

Appendix A.2 - STS-107 Mishap Investigation - Master Time Line

Note: Rev 19 BASELINE updates Rev 15 with the eastern most debris events (over Toxas) and is the timeline used for the Final Report								
Seq.	Sum No.	OEX	GMT GMT Day 32	El	Milestone	Entry Event	Remarks	QI / QISW
GBAR =	~15psf (-	-0.10 ps	38AR = ~15 psf (~0.10 psl); Mach 24.4			32:13:50:00	E1+351 sec. WLE Stignation Temp.	~2520 F (STS-107 Nom EOM Design Pred
203	\$	:	13:50:00 / 43	EH-351 / EH-354		The vees of surposed Results (accord 1000-06). This office 2 Even (4 - 150 2506, Even 5 - 1500-06) (asc)	Band corner doposite to renderiora (TDRS) THM IS Band corner doposite considered out-of- Band corner doposite considered out-of- ted by based on consideration with previous 102 fight state at 30 degrees, the XSC, TDRS. Nace Observed Feward Intelligent TDRS. Nace Observed Feward Intelligent format response out-of-out-out-of	
20.35	6.7	×	13:50:09	EI+360		Left PLBD Surface TO BR9703T - Start of off-control temperature Followed by large increase in temperature Prind -coder rise rate when compared to previous flights of serine int E1 + 570 seconds.	Followed by large increase in temperature at E1 + 570 seconds	V07T992.54 X1138.5 YLH 2441.4
20.4	6.9	×	13:50:19	EI+370				VOTT9666A XH2L1 Y-2066 ZLWR
20.5	:	:	13:50:30	EI+381	1st Entry Healing Indication Noted in OI Telemetry	Naminal Rise in Center Line Bond Temp (1) due to Entry Heating	Alt fuselage center bottom bond line	V09T1702A
21	<b>~</b>	:	13:50:63	E1+404	Start of Peak Heating		Determined by analysis. The peak heating ported represents the approximate time period during which the heating rate has flattened out at or near its maximum value.	
21.5			de letrod				Pathonist for delir or the alternate of the ST-6 rg contact among works was determined that the evel-altern of that it, was determined that the contact among agradient has been seen in previous fights among agradient has been seen in previous fights among contact the equipment of the The evertisation that reduce not correlated to the account.	
GBAR=	~19 pat (-	-0.13 ps	384R = ~19 paf (~0.13 psi); Mach 24.1			32:13:51:00	13	E1+ 411 sec; WLE Stagnation Temp: ~2650
21.7	7.2	×	13.51;14	EI+425		Left Wing Front Spar at ROC Panel 9 - start of off-nominal increasing temperature trend	increasing trend continues until the measurement starts to fail at approximately EH520 sec	V09T9695A X11022 Y238.0 Z 239.0
21.9	7.25	×	13:51:14	E1+425		Lett Wing ROC Panel 9 Lower Atlant Clevis (between ROC 9 and 10) -shart of a more rapid off-nominal increasing temperature brend 10) -shart of a more rapid off-nominal increasing temperature brend	increases until the measurement starts to fall at approximately at E1 +422 secs (ref seq 16.6 for 1st off-nominal event and seq 24.12 for failure)	V09T9910A, X11 12.0 Y-23 8.0 Z288.0
8		1	On lates				Rationale for deletion. Moved to seq 313. (Due to wind effects, it is more appropriate to compare this parameter against previoual fights for identification of commany preformance instead of einrigy or levening the point at which Beta goes and stage mogrative.)	

Seq	Sum	OEX	GMT Day 13	El Milestone	Entry Event	Remarks	QI / QISW
ž.		1	1352-17	E1+488	LMS Brake Line Temp D - On wheel well info sidewall (aft of sw Mrs) - Small increase in temperature ("bit flip up")	initiation of temp rise ("bit fill pup") - may be norminal bead on rise rise occupation with fight experience (shrift at temp response has been observed at this time farms on a small percentage of fight is). Reference seq # 54.5 for new VSST1703A extent.	VSST1703A
24.1	7.75	×	13:52:18	E1+489	Left Wing Sper Cap Lwr.L 103 (Xo 1040 Sper - Lower Cap) - off- nominal broses in strain indication followed by grazual discrease over approx 30 accords herval until measurement fallure at approximately EH903.		V12G9048A
24.12	1	×	135221/248	E14495.8	2 Left Wing temperature a temors begin an off-normal response that exposes to be an indication of the measurements visorious winds falling: visorious (i.e., Wing Left S LIMR attach cle set R CC10 VOTTB0004. Wing LMR S LI	These measurements are included in the grouping of the event nobed in seq 23.45 - all lief with properties are at own on the timeline are strong on the timeline are \$17112.0 V-236.0 WB-Ram 1 X1121.1 V-235.5 ZLWR WB-Ram 1	
24.14	1	×	1352.22	E14493	Abraua I Doward Sheft in one sample) of 3 Thermocouples and Doward Sheft in the sample of 2 Thermocouples Ord Theodox - fault UNRS and TO Electron O'D Theodox - fault UNRS and TO Electron Companies - fault UNRS and TO Electron Downward Sheft and Life Revention of the TO Electron O'D TOTAL START AND A TO Electron O'D TOTAL START AND A TO Electron	Al senarca rookve a common 6 V power exclasion via Channel 89 of PCM MJK 1	VVTT948/A  VVTT948/A
24.16	7.77	×	13:52:24	E1+495	Left Wing Front Spar at RCC Partel 9 - strain gage goes erratio for Subsequent data is suspect approximatify 20 second - measurement appears to be failing	Subsequent data is suspect	V12SS921A X1108.0 Y-228.0 ZMD
24.18	7.8	×	13.52.25	E1+496	Left Outboard Sevon Wide Band Acoteometer - off-nominal vitre allon response (approximately 2G poek-to-peek) V0809728A - L. OB Elevon Z-VIb (MLK1B Ch. 2)		V08D9729A
24.2	1	×	13.52.29	E1+600	Approx 10% of right wing strain gages shows small off-nominal data trend (it attenting of signal followed by normal data increase or a increase in strain atone).		Multiple messurements
24.22	1	×	13:52:29	EH-500	Left Ving Lower Surface Themocouple BP2570T - Start of approx 80 deg F drop in temperature over 20 seconds		V07T9674A X1351 1 Y-236.4 ZLWR
24.24	7.85	×	13:52:29	009+I3	OMS-L Pod HRS Surf 11-4FT - Start of sightly off-nominal erratic Followed by drop in temperature at EI + 570 kV071 9219A brend when compared to previous flights of same inclination psocrotal and suboequent erratic	Followed by drop in temperature at EI + 570 se conds and subsequent erratic	V07T9219A X1507.1 Y-128.0 Z422.0

Seq.	Sum No.	OEX	C GMT GMT Day 32	El	Milestone	Entry Event	Remarks	QI / QISW
AR=~	25.5 ps	1(~0.18	384R = ~255 psf(~0.18 psj; Mach 23.2			32.13:53:00	13	11+531sec, WLE Stagnation Temp: ~2800
27.2			0 eletrod 13:53:02	E1+633		Hyd Syst 1 LH INBD Elevon Actr Rex Ln Temp - start of oif nominal	Rationale for detetor. This event move dimarged with new sequence # 20.3 (Accounted for wind effects in also increment derivation process). Temp trending down	V58T0157A
						trend Hyd Syst 3 LOE Ret LN Temp - start of off nominal trend	Temp trending down	VS8T0394A
27.7	10.6	×	13.53.03	E1+634		Left Outboard Beron Wide Band Acoelectmeter - orast of signal posts do post, or and great measurement failure (approximately 10G posts do post, off scale)		VOSD9729A
88	Ξ	1	13:53:10	EI+541		Hyd Syst 3 LOE Ret LN Temp - OSL	OSL was preceded by Nominal Temprise	VS8T0394A
8	Ξ	-	13:53:11	EI+542		Hyd Syst 1LH INBD Elevon Actr Ret Ln Temp - OSL	OSL was preceded by Nominal Temprise	VSST0157A
20.5	11.2		detect 13:53:26	E1+667	Approx Veh Grd Location: 38.7 N / -123.5 W	Alteude 231600 ft / Mach 23.0 - Crossing the California Cossiline	Ratonae no del ero alpha modaal on time tag updaed - moved to ang 162 t. Data source: STS-107 GPS Trajectory Data	
29.55	11.21	×	13.53.29	099+I3		Left Fuelage Side Surface Temp BP3005T - start of off-nominal increasing temperature trend from ~180 deg F to 400 deg F	Trend followed by temperature drop and rise (ref seq 36.2 for next event of this	V07T9253A X1000.7 Y-105 2364.5
20.6	122	×	13.53.29	EI+560		Left PLBD Surface TC BP36031 - Sart of stightly off-nominal erratic temperature trend when compared to previous flights of same inclination	Bersoc)	V07T9913A X1000.8 YLHZ4413
28.63	11.23	×	13:53:29	EI+980		Left PLBD Surface TC BP3703T - start of off-nominal temperature frise, peaking at E14525, followed by femperature drop and subsequent off-nominal higher-than-expected temperature		V07T9925A X11315 YLH Z411.4
20.66	11.24	×	13.53.29	EI+980		etwart Loff Fuel age State Surface TC BP3504T - Start of stightly off- nominal emaic temperature trend when compared to previous flights of same inclination		V077 9903A X1000 Y-105 23984
787	11.28	1	13:53:31	E1+562	Alpha Modulation	Angle of attack (alpha) modulation active	Entry Outdance enables limited delta angle of attack commands from the reference angle of attack to promote improved convergence to the reference of ag profile.	V90+090C
8	Ξ	1	13:53:31 / 53:34	EI+562 / EI+565		Hyd Syst 1 LOE Return Line Temp - OSL	OSL was preceded by Nom Temprise plus V58T0193A. data loss 3 sed's prior to event	VSSTO193A
30.2	1.3	1	13.53.32 / 34	E1+563 / E1+565		Uhexpected Return link comm drop.out (Comm event 10)	On upper left aft antennae (TDRS 171M). S-Band comm drop-out considered out-of- family based on previous fit data (same	

	Sum No.	Data	GMT GMT Day 32	El	e uotse IIW	Entry Event	Remarks	QI / QISW
2	25.5 psf(	(~0.18 pc	t = ~255 psf (~0.18 ps); Mach 23.2			32.13.53.00	13	1+531sec; WLE Segnation Temp: ~2300 F
n 40			deleted 13:53:02	E1+633		16	Pationale for detelor. This event move different mer sequence # 20.3 (Accounted for wind effects in acro incorrect derivation process).  Temp trending down	V58T0157A
						Frend Hyd Syst 3 LOE Ret LN Temp - start of off nominal trend	Temp trending down	V58T0394A
-	10.6	×	135303	E1+634		Left Outboard Bevon Wide Band Acoterometer - creet of signal posts for posts of standard including filely measurement failure (approximately 10G posts to posts of scase). V0809728A - L OB Elecon Z-Villo (MLX18 Ch 2)		V06D9729A
	Ţ.	1	13:53:10	El+541		Hyd Syst 3 LOE Ret LN Temp - OSL	OSL was preceded by Nominal Temp rise	V58T0394A
	£	1	13:53:11	EI+542		Hyd Sy# 1LH INBD Elwron Actr Ret Ln Temp - OSL	OSL was preceded by Nominal Temp rise	V58T0157A
e 10	11.2		13:53:26	EI+667	Approx Veh Grd Location: 38.7 N / -123.5 W	Altbude 23160 0 ft / Mach 23.0 - Crossing the California Coardine	Rationale for old efform alpha modal ton time bay upplated in moveral to say at 21.7 Data source: STS-107 GPS Trajectory Data	
12	11.21	×	13.53.29	EI+600		Left Fuelage Side Surface Temp BP3005T - start of off-no minal increasing temperature trend from ~180 deg F to 400 deg F	Trend followed by temperature drop and rise (ref seq 36.2 for next event of this	V07T9253A X1000,7 Y-105 23 64 5
9	11.22	×	13:53:29	099+I3		Left PLBD Surface TC BP3603T - Sart of stgrby off-nominal erratic temper alue trend when compared to previous flights of same indivation	se nacr)	V0779913A X1003.8 YLHZ441.3
12	11.23	×	13:53:29	E1+880		Left PLBD Surface TC BP3703T - start of off-nominal temperature fries, peaking at EHe25, followed by temperature drop and subsequent off-nominal higher drain-expected temperature.		V07T9925A XH385 YLH Z48.4
92	11.24	×	13:53:29	EI+580		evenal cult Evelope Side Surface TC BP36041 - Start of slightly off- nominal enalst temperature trend when compared to previous flights of same individion		V07T9903A, X1008 Y-105 Z3984
	11.25		13:53:31	EI+902	Alpha Modulation	Angle of attack (alpha) modulation active	Ensy Guidance enables limited delta angle of attack commands from the reference angle of attack to promote improved connectence to the reference of ag profile.	V90H0803C
_	Ξ	ı	13:53:31/53:34	E1+562 / E1+565		Hyd Syst 1 LOE Return Line Temp⊸OSL	OSL was preceded by Norm Temp rise plus data loss 3 seds prior to event	VSSTO193A
8	11.3	1	13:53:32 / 34	EI+563 / EI+565		Unexpected Return link comm drop-out (Comm event 10)	On upper left aft antennae (TDRS 171M). S-Band comm drop-out onsidered out-of- family based on previous fit data (same	

Appendix A.2 - STS-107 Mishap Investigation - Master Time Line

EI+502.3 / EI+509.4

E1+496 / E1+502

24.3

24.5 24.7 24.8

El+510 / El+540

9.65

24.96

E1+603

9.9

24.9

QI / QISW	4	ď	44		44		ď	ď	A V00T9845A A V07T9713A A		
L	V58T1700A	V58T1702A n/a	V6ZT0440A V6ZT0439A		V09T9895A V09T9849A		V6ZT0551A	V09T1006A	V09T1006A V07T9711A V07T9636A		
Remarks	initiation of temp rise - off nominal based on rise rate comparison with fight experience.	Unusual Temp Ree Delta yawing moment coefficient indicates off-contrast exert at 15.52-44, deta reling moment coefficient at 13.52-50. Derived by analysis.	High rise rate is bounded by data loss. GMT shown indicates end of initial rise duration. Temp took additional 48 seconds to return to nominal temp rise (\$3.35 GMT).	On upper left aft anternae (TDRS 171M), S-Band comm dropout considered out-of- family based on previous it data (same remarks as seq # 20.3 above).	These measurements are included in the grouping of the event noted in seq 23.45	X1102.2 Y-239.0 Z-239.0 WB-Run 3 X1429.1 Y-315.3 ZLWR WB-Run 1	High rise rate is bounded by data loss. GMT shown indicates end of initial rise duration. Temp took additional 40 seconds to return to nominal temp rise (\$3.35 GMT).	Temp trending down	These measurements are induded in the grouping of the event noted in seq 23.45	X1396.1 Y-372.2 ZLWR WB-Ram 1 X1392.0 Y-398.3 ZLWR WB-Ram 1 X1357.8 Y-398.0 ZLWR WB-Ram 4 X140.0 Y-316. ZLWR WB-Ram 1 X140.20 Y-375.3 ZLWR WB-Ram 1	
Entry Event	LMG Brake Line Temp A - On strut flading MLG door - start of off nominal trend	Left Main Geer Brake Line Temp C - Start of off nominal trend First clear industron of defoormal alon increments	Supply HZO dump Nizzde temps ARI retum to typical rise rates.	Unexpected Return link comm drop-out (Comm event 9)	2 Left Wing temperature sensors begin an off-nominal-response that appears to be an indication of the measurements (sensors/wing) falling:	V09T9895A - Wing Front Spar Panel 9 Temp V09T9849A - Outboard ELEVONI, Lower Surface Edge	Vacuum vent temp returns to typical rise rate.	Left INBD Elevon Lower Skin Temp - Start of off nominal trend	Left INBD Elevon Lower Skin Temp - OS., 5 Left Wing temper stare services begin an off-norminal response begin at people to be an indication of the measurements (enricorawining) falling:	*** VOTTOPES ALL OTBOLLAR Blevon Fund Surf NOTTBOCKA** Nimg LIVE SURF TO NOTTBOCKA** Nimg LIVE SURF TO VOTTBOCKA** Nimg LIVE SURF TO VOTTPOCKA** Nimg LIVE SURF TO	
Milestone											
13	80C8 EI+512	EI+512 EI+515 / EI+521	EI+518	E1+520 / E1+528	EI+520.5 / EI+522.4		E1+526	E1+527	E1+530 E1+530.4 / E1+538.4		
GMT	13:52:41	deleted 13:52:44 / 52:50	13:52:47	13:52:49 / 56	13:52:49.57 52:51:4		13:52:56	13:52:56	13:52:59 13:52:59.47 53:07.4		
	Data ::			:	×			:	×		
Sum	8.7 7.8	8.75	60	7.45	1		85	:	6 :		
Sed	ğ K	888	888	28.63	28.9		8	26.7	27.1		

Seq.	Sum No.	OEX	GMT GMT Day 32	E 8003	Miles tone	Entry Event	Remarks	QI / QISW
30.3	:	:	13:53:34 / 66:57	E1+565 /	2nd Entry Heating N Indication Noted in OI Telemetry	connail Rise in Cernior Line Bond Temps (3) due to Enry Healing	13.53.34 - V09T101 6A (Mid Fus Bot Port 11 T K 620); 13.54.00 - V09T1022A (Mid Fus Bot Port BL T X 777; BL T 55.55 - V09T1 62.4A (Fwd Fus Lwr Skin	V09T1016A V09T1022A V09T1624A
30.6		:	13.53.34	E1+688		lyd Sys 2 LIE Return Ln Temp - Start of Off Nominal Trend	Temp trending down	VSST0257A
9	1	:	13:53:36	EI+567		yd Sys 2 LIE Retum Ln Temp - OSL	,	V58T0257A
31.25	11.35	×	13:53:37	E1+568	^#5	to 1040 Spar (ML G Forward VMII Spar) Strain Gage - Upper Calp - tant of off-cominal increase in strain indication (over an approximate 115 second interval) followed by subden decre see	Reference seq 41.2 for next event of this sensor	V12G9049A X1040 Y135 ZUPR
31.3	11.37	:	13-53-38	EI+669		mential sidealip angle (Bela) exceeds flight Natory.	The steady state navigation derived sidest pN30H2249C angle becomes out-of-family as compared to pervious fight data at this point in the history.	V90H2249C
31.5			deretod					
31.7			detect					
32.05	4.1	×	13:53:44	EI+575	V 0 11	DMS-L Pod HRSI Surf T14ET - Start of off-nominal lower-than- expected temperature trend when compared to previous flights of same inclination	Serror goes erratio at EI+940	V07719219A X1907.1 Y-128.0 Z422.0
32.1	11.5	:	13.53.45 / 47	EI+576 / EI+578	ü	Dekris #1 - Frat report of dekris observed hearing the Ostoles	Seen just alt of Orbitor envelope one second after a plasma anomaly which consisted of a mobileably luminescent section of the plasma trail. No eldemost RCS jet firings (ref. Altas data and plos).	E0C2-40064 E0C2-4-0009 E0C2-4-0001 Plasma anomaly: E0C2-4-0136
32.3	11.5		13:53:46 / 50	EI+577 / EI+581		betris M2 - Second report of debtis observed leaving the Orbiter	Seen just aft of Orbiter ervetope. No evidence of RCS jet firings (ref Allas data and plots).	E0C2.40064 E0C2.40096 E0C2.40201
32.5	:	:	13:53:46	EI+577		MG Brake Line Temp A - On strut facing MLG door - Start of off normal trend (temp rise rate change)	Temp rise rate change from 1.4 Firmin to 5.5VSST1700A Firmin and increasing to LOS	V58T1700A
32.6	:	×	13.53.47.6	EI+678.6	-82	temperature sensor begins an off-nominal response that appears to be an indication of the measurement (sensor/wring) failing wymnest A. Man, i uso o use to	This measurement is included in the grouping of the event noted in seq 23.45 proups a year of year and year or year.	V07T9674A

ں نا	LUMBI	A
ACCIDENT	INVESTIGATION	BOARD

Sed	Sum	OEX	GMT GMT Day 32	5395 B	Milestone	Entry Event	Remarks	QI / QISW
40.02	16.35			B+672/ B+676		Debtis #8 - Report of debtis observed leaving the Orbiter.	Seen just alt of Orbiter envelope inside the aforementioned Debtis Snower A. No evidence of RCS jet frings (ref. Allas data and ploss).	Debris: EOC2-4- 0030, 0088, & 0161
40.05	15.37	1	13.55.22 / 28	B+673 / B+679		Debate Shower A - Report of obtate shower seen just alt of Orbiter enrel ope.	Seen just alt of Orbitor envelope. Over the course of brease four seconds a Luminecent section of plasma trail is observed which appears to contain a shower of including practices and multiple, larger discrete obers that includes Debrits 8, 9, and 10.	Saw debris: EOC2-4-0096, 0161, 0005, 0030 208 shower: EOC2-4-0017, 0021, 0028
40.1			del elle d				Rationale for deletion: moved to 40.02 afterfurther neview of the videos	
40.2	15.35	1	13:55:24 / 28	B+675 / B+679		Debtis #9 - Paport of debtis observed leaving the Orbiter.	Seen just aft of Orbiter envelope inside the aforemention ed Debtis Shower A. No envise note of RCS jet firings (ref. Allas data and plots).	EOC2-4-0005, 0088
40.3	15.35	1	1355.25/29	B+676 / B+680		Debtis #10 - Report of debtis observed leaving the Orbiter	Seen well aft of Orbiter envelope inside the aforemention ed Debta Shower A. No evide nos of RCS jet frings (ref. Allas data and plos).	BOC2-4-0005
40.4			der elle d				Set one is the desiron. The algors uses of the STS-007 periods consistent or support 6, Upon University of the Constitution of the disk. It is as also immined that the the mortal anear agreement of the disk. It is as also immined that the periods are also improved to the constitution of the constitution o	
40.5		1	13:56:32	B+683	Approx Veh Grd Location: 37.4 N / -114.1 W	46tude 223400 ft / Mach 21.8 - Crossing the Nevada / Utah State Line	Data source: STS-107 GPS Trajectory Data	
40.6	15.43			B+6847 B+686		Return Ink comm drop, out (Comm event 12)	First comm dop out after switched to upper pight att antennae (TDRS 171M). While uncommon to have a dop out at this point, incondusive if dropout is off-nominal based on previous iff data.	
475	_		dates d				the control of the fat the control of the control o	

Sed	Sum	n OEX	COMT Day 12	13	Milestone	Entry Event	Remarks	QI / QISW
32.7				EH-585/		Debts 85. Third report of debts between learing the Otation: Event followed by momentary brightening of plasms that	Seen just aft of Orbber envelope followed how ascording the try a plasma anomaly which consisted of a noticeaby luminescent which consisted of a noticeaby luminescent section of the plasma trail. No evidence of RCS jet frings (ref Alias data and plots)	Debris: ECC2-4-0055, 0056 Flasma Aromaly: ECC2-4-0064, 0138
CBAR	t = ~29 ps	f (~0.30 p	38 AR =~29 psf (~0.30 psi); Mach 22.7			32:13:54:00	8	El +591sec; WLE Stagnation Temp: ~2850 F
32.8	11.5	1	13:54:00 / 04	El+591/		Debris M4 - Fourth report of debris observed leaving the Orbiter	Seen just aft of Orbiter envelope. No envidence of RCS jet frings (ref Allas data and plots).	EOC2-4-0066 EOC2-4-0065
32.9	11.6	1	13:54:07 / 11	E1+598 / E1+602		Debris #5 - Fifth report of debris observed leaving the Orbiter	Seen just aft of Orbiter envelope at the need of a plasma anomaly. No evidence of RCS jet frings (ref Allas dat a and plots).	EOC2-4-0056 EOC2-4-0055
8	13	1	13:54:10	EI+601		LMG Brake Line Temp B - Start of off nominal trend	Temp increase	VS8T1701A
33.3	3.5	1	13.54:11	E1+602		Reversal in growth trend of derived roll moment coefficient	Diserved moment dranged from a negative slope to positive slope. Derived by analysis	n/a
33.5	11.3	n	13:54:14 / 22	El+605/		Unespected Return link commidtop.out (Commievent 11)	On upper left aff antennae (TDRS 1714M). S-Band comm drop-out considered out-of- lamly based on previous fit data (same remarks as seq # 20.3 above).	
8	‡	1	13:54:20	EI+611		Start of each alleron in change	The alteror iran setting observed in flight inst deviates from the producted thin setting at this point in the selectory, indicating that all this point in the selectory, indicating that all play control is reaching to saymmetic amendators that are varying averainme. (SMT is approximate (13:54:20 Hz) or secondary.	2005H300A
8	10		dole to d				Pational efor deletion: Moved to seq #33.3, time tag spoked	
8	\$	1	13:54:22	EI+613		M-PUS LT BL. Temp at x1215 - start of off nominal trend (increased Unusual Temp Rise (Rise rate higher than 1915-100 & 87). Idea main increased from I Finan (spocial to 75 Finan.	Uhusual Temp Rise (Rise rate higher than STS-109 & 87). Rise rate increased from 1 Fimin (typical) to 7.5 Fimin.	V34T1108A
38.2	5	1	13:54:22	EI+613		LH At Fus Sciewall Temp at x1410 - start of off nominal trend (incre ased rise rate)	Uhusual Temp Rise (Rise rate higher than STS-109 & 87). Rise rate increased from 2.7 Fimin (typical) to 5.4 Fimin.	V08T1724A
36.6	13	1	·	EI+615		Sys 3 Left Main Gear Strut Aduator Temp - start of off nominal frend	Unusual Temp Rise	VSBT040SA
36.7	-	1	13:54:25	EI+616	Approx Veh Grd Location: 38.3 N / -119.0 W	Althude 227400 ft / Mach 22.5 - Crossing the California / Nevada Rate Line	Data source: STS-107 GPS Trajectory Data	
38.8	1 00	-	13:54:26	EI+617		S-Band switched from upper left aft antennae to upper right aft antenna.	TDRS 171/W	

6/5/2003 1 PM

Appendix A.2 - STS-107 Mishap Investigation - Master Time Line sit debris events (over Texas) and is the fineline used for the Final Report

Sed	Sum No.	m OEX	COMT GMT Day 32	El	Milestone	Entry Event	Remarks	QI / QISW
36.2	16.2	×	dested 13:54:29	EI+620		Left Fuselage Side Surface temp BP3605T peaks and starts downward trend	Ref seq 29.55 for previous event of this sensor and seq 54.1 for next event of this sensor	V07T9253A X1000.7 Y-105 2364.5
88	16.3	n	13:54:33.3 / 33.9	EH624.3/ EH624.9		Flash H Chiber emisipes auddenly brightened (stration of 3 sec) (block RSR and ISRS 0.24 asc) jet fings fearing noticeably (unfrescent signature in plasma frail 1254.335 J. 33.76 sepportively yet. Relate analysis and pixel).	Note: R3R and R2R 0.24 aoc jet fings occurred at 13.54; 33.82 / 33.75 and 15.54;33.54 / 33.76 respectively (ret. RCS Altes analysis and plots).	E002-40086 E002-40004 E002-40008 E002-40006
36.65	15.32	×	13.54.34	EI+625		Left Fuselage Side Surface temp BP3703T peaks and starts downward trend	Ref seq 29.63 for previous event of this sensor and seq 70.1 for next event of this sensor.	V07T9925A X1138.5 YLH 2441.5
8	16.3	9	13.54.35 / 37	E1+6.26 / E1+6.28		Dubris Mi - Very bright delots seen leaving the Orbiter	Seen just aff of Orbite envelope. Also, melerence RCS jet first groot in learn # 36.5 above. Debris events 6 and 14 are visually the biggest in fightes events and benefore may include the most significant dranges to the Orbiter of the western debris events.	E002.4005 E002.4004 E002.40008 E002.40008
36.7	16.33	×	13.54.39	~B+630		Strain Gages Centered on the Upper Surface of the Left MLG Wheel Wheel - Higher-than-expected strain indications observed in these gages	Note: PCM3 entry data is in snapshot format (not continuous), therefore event may have occurred earlier than noted	V12G9166A, V12G9157A, V12G9158A
8	15.34	×	13:54:30	~B+630		Left Wing X1040 Spar Web - shows ingresse in strain	Note: Adjacent sensor V1209165A did not show serior "Of-normal" signature at this sime, also, PCA/3 error date is in snapshot formst (not confinuous), therefore event may have occurred earlier than noted	V12G9166A V12G9167A (V12G9165A- nominal)
37.5 37.5	- 1	- 1	dele to d dele to d 13:54:53	EH644		MLG LH Outbd Wheel Temp - start of off nominal trend	2 bit filps up (ref #56.5 when temp starts to frend down)	V51T0574A
- SA 80	-345	psf (~0.2)	8AR =~345 psf (~024ps); Mach 22.1			32:13:55:00		El +651 sec; WLE Stagnation Temp: ~2900
37.75	16.35	1 22	13:56:04 / 06	EI+655/		Debris N7 - Severith report of debris observed leaving the Orbiter	Seen just aft of Orbiter envelope. No evidence of RCS jet firings (ref Allas data and plots).	EOC2-4-0030
37.8	55	1	13:56:12	E1+663		Sys 3 LMG Brake Sw Viv Ret Line Temp (FWD) - start of off nominal trend	Temp increase	V58T0842A
8 8 8	16.36	1 22	13:55:17 / 19 dee to d	E1+668/ E1+670		Debris W7A - Report of debris observed leaving the Orbiter	Seen just aft of Orbiter ervelope	E0C2-4-0161
9	1		19,55,01					

Seq.	Sum No.	OEX	GMT Day 32	El	Milestone	Entry Event	Remarks	QI / QISW
41.5	16.45	1	13.56.36 / 39	E1+696 /		Debris #11 - Report of debris observed learing this Orbiter	Appears at the head of a secondary parallel plasma trail well aft of Orbitor envelope. A second plees of debris is also seen in the secondary pleams trail. No evidence of RCS jet firings (vef Alse date and plos).	EOC2-4-0090.
41.55	15.46	×	13.55.36	E1+687		Xo 1040 Spar (MLG Foward Wall Spar) Strain Gage - Upper Cap- audden drop in strain followed by gradual increase until erratic signature at approximately B+930	Reference seq 31.25 for previous event of this sensor	V12G9049A, X1040 Y-135 ZURR
41.6	15.45	1	13:56:38 / 40	E1+689 / E1+691		Debris #11A - Report of debris observed leaving the Orbiter	Seen just aft of Orbiter envelope.	EOC2-4-0098
41.7	15.45	1	13:56:38 / 42	E1+689 / E1+693		Debris #11B - Report of debris observed leaving the Orbiter	Seen at head of a parallel plasma trail aft of EOC2-4-0068 the Orbiter envelope.	EOC2-4-0098
42	15.5	Ţ	13:56:41	E1+692		Md Fus Port (Left) Sil Longon Temp at x1215 - start of off nominal prond	Unusually high temp rise with respect to STS-87. & 109. Went to 2.9 F/min from 0 F/min.	V34T1118A
42.2	15.45	Ţ	13:56:42 / 46	E1+693 / E1+697		Debris #11C - Report of debris observed leaving the Orbiter	Seen at head of a parallel plasma trail well aft of the Orbiter ervelope.	See debrits & perallel trail: EOC-4- pronel.
42.3	15.45	1	13:56:44 / 46	E1+695 / E1+697		Debris #12 - Report of debris observed learing the Onbles. Event was preceded and followed by secondary pleans trails.	Seen alt of Orbiter envelope. No evidence of RCS jet firings (vef Allas data and ploss).	See parallel plasma trail only: EOC2-4- 0028.0030 EOC2-40008. 0050, 0098
6.25			date to d				Rationals for deletion: Move do seq # 42.75 (misboalted internalins based on GME essociated with	
42.7	15.45	1	13:56:54 / 58	EI+705 / EI+708		Dibris #13 - Report of olicits observed leaving the Orbiter. Event was followed by momentary brightening of plasms trait adjacent to obbits.	over, Seen well aft of Orbiter envelope. No exidence of RCS jet fings (ref. Altes data and plots).	EOC2-4-0005, 0017, 0021, 0161
42.75			13:56:56	EI+706	Approx Veh Grd Location: 37.0 N 7-112.4 W	Altude 222100 ft / Mach 21.5 - Crossing the Utah / Arizona State Line	Data source: STS-107 GPS Trajectory Data	
42.8	15.45	1	13:56:57 / 50	El+710		Debris #14 - Very bright debris observed kering the Orbiter.	Seen just aft of Ottitier envelope. Debtis events 6 and 14 are visuably the biggost. biggost, events and therefore may inclose thighway agricum drawes to the Ottiter for the wastern debtis events. We evidence of the western debtis events. We evidence of the Utility for Albas data and plost).	E022-4-0006, 0017, 0021, 0028, 0030

NORTH TRANSPORTED FOR YEAR OF THE WIND THE GENERAL MOST GROWN EVENTS (OVER FOLSE) BITS SITE STREETING WEST OF THIS RESPONT SECTION OF THIS RESPONT SECTION OF THIS RESPONSE CONTRIBUTION OF THE PROPERTY EVENT.	Sum	OEX	GMT	8	Milestone	Brity Event	Remarks	QI / QISWI
No.	No.	Data		\$90\$				
8.58	6.8	T.	1357:53.5   66.5	B+826.5 B+826.5		Then Y Asymmetrical by placeing of Other maps cherred. (Occured one easien AZ and NA)	Observance by approved from the Staffer MAN, I approved federal Ari Force Base, MAN, I apply federal Ari Force Base, MAN, Base, Force Base, MAN, Base, Base, Base, MAN, Base, MAN, Base, MAN, Base, MAN, M	EDC2-4-0148-4
23	6.8	1	13:57:59.5 / 58:01.5	B+830.5/ B+632.5		Rae Z. Asaymmetical trightering of Otbite shape observed. (Occursof over eastern AZ and NA.)	(Net Alaba analysis and pids.)  Observation by personnel from the Startine Optical Range (Midand Air Force Base., MAM).  Note: same let filling bid match as for event seq no s 46.55.55.55. (Ref. Alaba analysis and pols.)	EOC2-4-0148-4
AR = 2	62.5 psf	0.038	38 AR = -62 5 paf (~0.36 psi); Mach 19.8			32:13:58:00	8	E +831sec: WLE Status for Terms -2880
ž	8		13.58.03	B+834		Start of 'sharp' aleron trim increase	An abrupt increase in the rate of change in the alleron thin occurs never this thin the change of the confort is now compensating for increasing a symmetric accordinate to for increasing a symmetric accordinate or This bend confinues to LOS, ((MIT is approximate (13:58:00 H·10 seconds).)	V60H1500C
- 2	20.3	×	13.58.04	B+835		Left fusetage side surface temp BP3605T starts off-nominal temperature increase	Ref seq 36.2 for previous event of this sensor	V07T9253A X1000.7 Y-105 2354.5
25	20.5	1	13:58:04 / 58:19	B+835/ B+850		Increase in off-to-minal aero increments.	Substantial increase in rate of change of round (13:56:04) and yearing (13:56:19) immoment increments and initial indication of find-normal plotting moment increment (13:56:05). Derived by analysis.	ę,u
2 8	22	1	13.58:16 detend	B+847		LMS Brake Line Temp D - Temp rise rate drange	Temp rise rate change from 0.9 Firm to 11.7 Firm (stayed at this rate to LOS)	V68T1703A
999			13:58:20	B+851	Approx Veh Grd Location: 34.2 N / -103.1 W	46bude 208800 ft / Mach 19.5 - Crossing the New Mexico / Texas Sate Line	Data source: STS-107 GPS Trajectory Data	
8 %	8	- 1	delete d 13:58:32	B+863		MLGLH Outbd Tire Pressure 1 - pressure trending down (to OSL)	Trending to OSL following 7 arc LOS	V61P0570A
8	8	-1	13:58:32	B+863		MLG LH Inbd Tire Pressure 1 - pressure trending down (to OSL)	Trending to OSL following 7 sec LOS	V51P0571A
5.5	1	1	13:58:32	B+863		MLG LH Outbd Wheel Temp - temperature trending down (to OSL)	Trending to OSL following 7 sec LOS (initiation time not exact) - net #62	V51T0574A

	GMT GMT Duv 19	8 99	Millestone	Entry Event	Remarks	QI / QISW
	13.57.53.5 / 55.5	B+824.5/ B+826.5		Rare 1: Assymmetrical brightening of Orbiter shape observed. (Occurred over eastern AZ and NM.)	Obde rvations by personnel from the Starfie Optical Range (Mitfand Air Force Base,	EOC2-4-0148-4
					The control of the co	
-	13:57:59.5 / 58:01.5	B+830.5 / B+832.5		Flave 2- Assymmetrical brightering of Orbiter shape observed. (Occurred over eastern AZ and NIA.)	Observations by personnel from the Startine EOC2.4-0148-4 (Observations by Personnel Force Base, NAI). Water same jet lating fromation as for event set on a 45 S6 & S3 S, (Net Alless land) for the present set on the 45 S6 & S3 S, (Net Alless land) for S).	EOC2-4-0146-4
12	C-036 psit: Mach 198			32-13-58-00	8	+831sec: WLE Stagnation Temp: ~2880 F
=	13:56:03	153+B		Saut of 'sharp" alects lim increase	An air upt increase in the rate of change in 1900 (1900 and select him cours reset by similar. In including light control is now compensating the receiving a primerate among when the This trend continues to LOS ((Ahrf. is approximate (13.56.03+-10.8 econols)).	Ve0+1500C
~	13.58.04	B+835		Left fusetage side surface temp BP3005T starts off-nominal temperature increase	Ref seq 36.2 for previous event of this sensor	V07T9253A X1000.7 Y-105 2384.5
-	13:58:04 / 58:19	B+835 / B+850		increase in off-comfield sero increments.	Substantial increase in rate of change of rolling (13:58:04) and yearing (13:58:19) imment increments and infall indication of di-normal publish moment increment (13:58:05). Derived by analysis.	nà
- 8	13:58:16 deland	B+847		LMS Brake Line Temp D - Temp rise rate drange	Temp rise rate change from 0.9 Firm to 11.7 Firm (stayed at this rate to LOS)	V68T1703A
3	3-58-20	Da.851	Arrente Vals Ord	Mish you 2008000 ft / Mach 19 5 - Occasion the May Maylor / Taylor	Date source: STS-107 GBS Trainctory Date	
-	7	8	Approx Ven Gra Location: 34.2 N / -103.1 W			
8 =	13:58:32	E+863		MLGLH Outbd The Presaure 1 - pressure frending down (to OSL)	Trending to OSL following 7 sec LOS (Initia tion time not exact) - ref #50	V61P0570A
~	13:58:32	B+963		MLG LH Inbd Tire Pressure 1 - pressure trending down (to OSL)	Trending to OSL following 7 sec LOS	V61P0571A
-	13.58.32	B+88		MLG LH Outbd Wheel Temp - temperature trending down (to OSL)	(initiation time not exact) - ref M64 Trending to OSL following 7 sec LOS	V61T0674A

Appendix A.2 - STS-107 Mishap Investigation - Master Time Line

El+7.14 El+7.19 / El+7.23

E1+727 E1+731 E1+731 E1+735

16.5 16.5

lote: R	ov 19 BA	SELIN	E updates Nev 18 with	THE CASTOTT	contra events	Note: Rev 19 BASELINE updates Rev 18 with the eastern most debris events (over Texas) and is the timeline used for the Final Report		
Seq.	Sum No.	OEX	GMT Day 32	soss B	Milestone	Entry Event	Remarks	QI / QISW
47.5							Patonale for deletor: Committopout (evert 14) is deleted since probably normal due to completion of real reas real resulting in elevation angle maring 60 degrees.	
ş			delete d				Pation ale for deletor: IMJ Velocky increase reflects accelerators imparted during for feveral. Some signature observed on STS-109. Naminal event.	
B/R =	-42 pet (-	0.29 ps	28 AR = ~42 psf (+0.29 psl); Mach 20.7			32:13:57:00	13	EI + 771 sec; WLE Stagnation Temp: -2900
69	ı	ı	13:57:nn			Bodyllap deflection up 3 degrees	Matche s nominal aero simulation	V90H6410C
49.51	16.65	×	13.57.09	B+780		Fuselage Side Surf Thermocpl BP39761 - start of off-nominal trend thempirpnesse followed by term drop / ries)		VOTT9270A 51480.1 Y1248
49.53	16.67	×	13:57:09	B+780		Fuselage Lower Surface BF Thermoopl BP220T - start of off- nominal trend shallow fermo droo)		Z397.1 V07T9508A X1500 Y-111.1 Z LWR
49.55	16.8	1	13:57:19 / 29	B+790 / B+800		Debris # 16 - Very faint debris observed leaving just aft of Orbiter. (Occurred over eastern AZ and NM.)	rvations by personnel from the Staffre al Range (Kritland Air Force Base,	EOC2-4-0148-2
49.6	16.9	1	13:57:19	B+730		MA CLH Cutod Tine Pressure 1 - start of of roominals end	COST 15 (254.4) TO 11.2 & thing a COST 15 (254.4) TO 10.1 & the SECONT 15 (254.4) TO 10.1 & the SECONT 15 (254.4) OF TO 10.4 Count SECONT 15 (254.4) OF TO 10.4 Count SEC	ACTOOTOA
49.7	16.9	-	13:57:24	B+795		MLG LH Outbd Tire Pressure 2 - start of off nominal trend	Bit flip up - off nominal thru comparison with V51P0572A previous flights	V51P0572A
8	17	- 1	13:57:28	B+799		Left Lower Wing Skin Temp - OSL		V09T1002A
5	1	1	p at spec				Rationale for obseton Originally indicated as "Stant of Roll from in elevora", Imperiod independently early in the Investigation but is better defined by an quanco no. 64. "Roll from is better indicated with allectriftm.	
25	17	1	13:57:43	B+814		Left Upper Wing Skin Temp - OSL		V09T1024A
8	19	1	13.57.54	979+B		Sys 2 LH Brake Switching Viv Return Temp (AFT) - start of off nominal trend	Temp increase	VS8T0641A

Sed	Sum	OEX	GMT Dav 19	8 5	Milestone	Entry Event	Remarks	OI / OISW	QI/
8.7	-	-		B+863 / B+913		Sys 2 LH Brake Switching Viv Return Temp (AFT) - temp rise rate change	Temp rise rate change from 2.5 F/min to 40.0 F/min until 13:59.22 (temp peak) - ref	V58T0841A	
8	1	1	13.58.36	B+867		MLG LH Intid Whe of Temp - start of temperature trending down (to OSL)	W70.5 Start of trend to OSL - ref #36	V51T0575A	
8	8	1	13.58.38	B+869		MLGLH Outbd Tire Pressure 1 - OSL		V51P0570A	
10			defelled				Patonile for delition: Moved to seq no. 63.5 after further data owies.		
23	53	1	13.58.39	B+870		MLG LH Outbd Wheel Temp - OSL		V51T0574A	
8	8	1	13:58:39	B+870		MLG LH Outbol Tire Pressure 2 - start of pressure trending down (to Start of trend to OSL - ref #38 OSL)	Start of trend to OSL - ref #68	V51P0572A	
53.5	92	1	13:58:40	B+871		rault Mag (4) - Tire Pre suures - First Message	32/1356:39.94 - SM0 Tire P LOB 32/1356:41.84 - SM0 Tire P LIB 32/1356:46.54 - SM0 Tire P LIB 32/1356:66.56 - SM0 Tire P LOB		
2	8	1	13:58:40	B+871		MLG LH Inbd Tire Pressure 1 - OSL		V61P0571A	
18	1	1	÷	B+872		MLG LH Inbd Tire Pressure 2 - start of off nominal trend	Press rose ~3.5 psia in 2 seds	V51P0573A	
98.5	ន	1	13:58:43	B+874		MLG LH Inbd Tire Pressure 2 - start of pressure trending down		V61P0573A	
8 :	18	1	13:58:48	B+879		MLG LH Inbd Wheel Temp - OSL		V61T0575A	
29	ĸ	1	13:56:48	B+879		MLG Inbd Tire Pressure 2 - OSL		V61P0673A	
8	ន	1	13:58:54	B+882		MLG LH Outbd Tire Pressure 2 - OSL		V61P0572A	
678 =	20 PM		- 135656 -044 pti Mach 187	/8		6FS Fault Mig (4) - Tire Prie stures - Last Innessage	0	H + 391 sec: WIF Seppelon Terms 2850	Mon Tems: ~28/0
	ŀ		10.40.00	2000			Industrial and assessed are absented	VALVOLUE	
2 2	27.3	ı ×	13:59:09 / 59:39	2000 to 1000 t		Several left die der rope dazu er gegin oder gegin der gegin der gegin oder gegin der	Uprock indicated no challings	VOTT9925A VOTT9925A VOTT9972A VOTT9972A VOTT9975A VOTT9975A VOTT9975A VOTT9975A VOTT9902A	VOTT8976A X1342.5 Y-128.5 X102.0 VOTT8978A X125.8 6 Y-126.1 X102.22A
						WOTTOGRAL - IT IS BROKEN TO REPORT OF WOTTOGRAL - IN SIGHE SALT C BROKEN (AM RED) WOTTOGRAL - ONES, I Pool Thermocouple BPOTZET WOTTOGRAL - ONES, IP BOH HESI SALT T2-AFT WOTTOGRAL - ONES, IP POOL HESI SALT T2-AFT		Z398.4 Z441.3	X1401.07-130.23.02.0 V07T92223.4 X1407.27-130.26.22.0
20.3	27.5	1	13:59:23	B+914		Loss of MOC real-time data to the workstations in the FCR and MRR			
20.5	1	1	13:59:22	E+913		Sys 2 LH Brake Switching Viv Return Temp (AFT) - start of sharp downward temperature trend	Temp trending down until loss of signal - ref VSST0841A. M81	1/58T0841A	
7.07	27.7	1	13:59:26 / 59:28	B+917/		Acryck increase in othnominal sero increments.	Abrupt increase in rate of change of pitching (13.89.28), rolling (13.89.28) and yewing (13.89.28) increments. Magglude of sero increments starting to exceed shally of increments starting to exceed shally of alleron to laterally tim the vehicle. Derived	a.c.	

Sed	Sum No.	OEX	GMT GMT Day 32	EI 8003	Milestone	Entry Event	Remarks	QI / QISW
7	88	-		E1+921.86		Start of RZR yaw firing	Last pulse before LOS (stayed on to end of first 5-sec period of recon data at 002/13:59:37.4 GMT)	V79X2654X
22	8	1	13:59:30:68	EI+921.68		Start of ROSK yaw fiding	Last pulse before LOS (stayled on to end of first 5-sec period of recon data at 032/13:59:37.4 GMT)	V79X2638X
R	8	1	13:59:31	EI+922		Observed elevan deflections at LOS	Left: 8.11 deg (up); Right: -1.15 deg (up)	V90H7505C V90H7555C
73.1	28.3	1	13:59:31.400	EI+922.4		FCS Channel 4 Aerosurface position measurements start trending towards their null values	Indicates worsering failure of transducer excitation via a wiring short conditions	V57H0253.A (5 Hz)
73.2	28.3	1	13:59:31.478	EI+922.5		All FCS Channel 4 Bypass valves close (indicating bypassed)	Leading indicator of ASA fall (high-rate data)	V58P0915A
73.5	8 8	1 1	13:59:31.7	E1+922.7		goods are developed to Constitution measurement included because the constitution of the constitution of the constitution of LOS should be down of 1/7).	Operation is a commonated to consequence of the con	V5TH0253 A (8 Hz)
4 <del>2</del> 2 2 2 2 2 3			13-56-32 13-56-32 13-56-32 13-56-32 13-56-32 13-56-32 13-56-32	EH923 EC442 EC4423 EC442 EC4423 EC442		A-Ris I. B., Impa at vitils 1.03 Mills Beauting Timp at 110 1.03 Mills Beauting Timp at 1.03 And Beauting Timp 5.10 And Beauting Timp 5.10 And Beauting Timp 5.10 And Beauting Timp 5.10 And And And And And And And And And And	000 000 000 000 000 000 000 000 000 00	V3471108A V007173AA V05871700A V05871700A V0587702A V0587704A V0587045A V0587045A V0587044A
7.24	32.5	1	31.50.32	E1+923	Approx Veh Grd Location: 32.9 N / -99.0 W	Altitude ~ 200700 ft / Mach ~16.1 - Near Dallas TX	Approximate Vehicle Ground Losation at Loss of Signal based on GMT, Data source: STS-107 GPS Trajectory Data	
82.8	283	1	13:59:32.130	EI+923.130		FOS Channel 4 fall flags raised (1 Hz) on all aerosurface actuators	Legging indicator of ASA position measurement discrepancy	V79X3263X V79X3278X V79X3268X V79X3334X V79X3273X V79X3339X
8	8	1	13:59:32:136	EI+923.136	(ross of Signal)	asi valid downthik farms accepted by CDRC - O1 BRS I PASS The mass become referred to as "LOS" thoughout the metalgeous become control data.	Upper Right Mr (URA), Quad Antherna was selected by IRS Anthernae Manago SAV to communicate with TDRS-W. The pording communicate with TDRS-W. The pording range to TDRS-S V was off the Orb ball at 168 days and the orbit of the communicate of the orbit of the communicate of the orbit of the communicate or orbit of the communicate or orbit of the communication angles producted to or or communication angles	

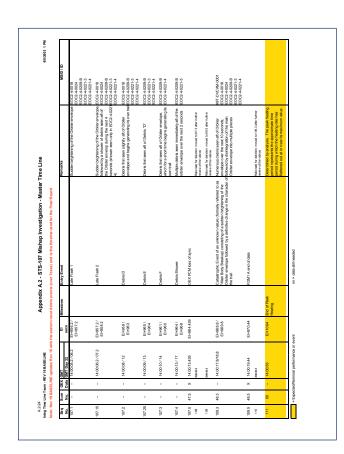
Note: Rev 19 BASELINE updates Rev 18 with the eastern most debris events (over Texas) and is the timeline used for the Final Report	ev 19 BA							
Seq	Sum No.	OEX	GMT Day 32	EI 8003	Milestone	Entry Event	Remark s	QI / QISW
22	283	1		E1+923.195		ASA 4 RPC A&C Trip Indication	Lagging indicator of ASA transducer axottation short condition	√79X4210E √76X4211E
18			d ele hod				Spionile for deletor: moved to 85.6 after further data todas.	
92	28.3	1	13:59:32:598	E1+923.598		Left Outboard bypass valve reopens. A force fight between channels 1/2/3 and channel 4 begins, reading in a difference of up to 0.5 degrees observed between the left outboard and inboard authorized.	Indicates a short in bypass valve has grown VSSP0865A sufficient to drop below voltage threshold of valve. RPC B is current firting.	V58P0865A
999	88	1	1350:33800	EI+924,680		IBSS Fault Message ammunolation (1) - FGS CH 4	VIO. CASA have the developed by ACM CASA have the developed by ACM CASA have the developed of the case are case as developed as the case are case as developed as the case are case as developed by ACM CASA CASA called the VIO. The case are case as any of the belowing L Bit. A CASA CASA CASA CASA CASA CASA CASA C	
8	29.3	-1	13:59:33.863	E1+924.863		PASS Fault Message annunciation (1) - FCS CH 4	TDRS-E Data	
87			13:59:33.976	E1+924.976		Master Alarm noted		
8	29.3	1	13:50:24.518	E1+925.518		Let Outboard force fight ends, driver currents go to zero. (RPC B sip indication).	Leading indicator of RPC B trip / ASA, power blown. Le. Indication opening of all trypess raises (class to RPC B try removing opening and ASA. 4. Force fight gots away since achiators are already at the last commanded position in occionment has no commanded position in occionment has no commanded position in occionment has no commanded more are no asking for position.	V288-D865A
8	83	1	13:59:34:56:1	E1+925.561		Speedsrake force flight begins (continues to LOS)	chances opering of all bypass valves (absorbed by the page of the	VSTPOZBOA VSTPOZB1A VSTPOZBZA
8	8	1	13:50:35/36	E1+926 /		Stokelip on vehicle changes slign.	The event occurred between the two times about July and price to related LOS the amongshabe of the negative Sidedilp started to decrease and between 50.54 and 69.37 bitselp grew from - 6 to - 8 deg. With the Literage, the normal totl and yew moments on the vertice would derive go significant and yew moments on the vertice would derivege sign.	

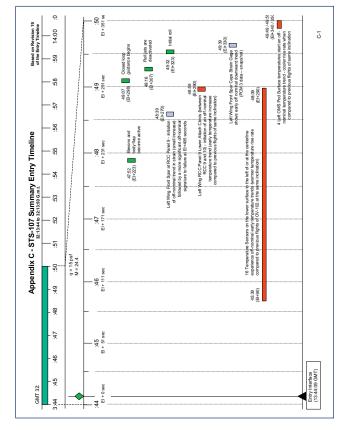
	_								
Md 1 C0C/500	MSID/ID							50224-0018 50224-0024 5022-4-0221-3 5022-4-0221-3	
me Line	Remarks	Up unit this time the flight control had been able to maintain the Bask error around 5 alog. Aerojet DAP drops left wing to compensable for increasing aerodyment compensable for increasing aerodyment moments, creating a bank attitude error.	This additional jet is required to countered the increasing sercodynamic moments on the vertical in the RCS light find, as expedited and skyred on to end of first 5-sec period of recon data at 032/13:59:37.4 GMT.	This additional jet is required to counteract the increasing aerodynamic moments on the vehicle in the ICS light find, as expedited and skyred on to end of first 5-sec period of recon data at 052/13:59:37.4 GMT.	The aleron position is now approx -6.2 deg with approx -2.5 deg of aleron tim. The rate of drange of aleron tim had reached the maximum allowed by the flight control system.	GMT derived by MER data personnel			Measage retirered from PASS Yaust  and 14,000. Last is potentially error and 14,000. Last is potentially error and 14,000. Last is potentially error progress of the passage of the properties of the progress of the PAI command red to by Measage governation less than 10 secs if Measag
A220 Appendix A.2 - STS-107 Mishap Investigation - Master Time Line Line Mes to 18 Mishap Investigation - Master Time Line Mes to 18 Mishap Investigation - Master Time Line Line Mes to 18 Mishap Master (18 Mishap Mes to 18 Mish	Entry Event	Growth in Bank attlaude error	Aerrijet DAP Requests The'd Right Yew RCS Jet (RAR)	Aerojet DAP Requests Fouth Right Yew RCS Jet (RTR)	Last alleron data	End of first 6-seconds of the 32-second period of post-LOS data. Start of approximately 26 seconds of no data available	Beginning at EH600 and continuing until the bas of sync on OEX data (EH604.4 for POM and EH970.4 for POM), essentially at of the CEX data for the entire vehicle becomes entails and falls	Dichis A observed learing the Othler - Large debits seen falling away from the Othler enretope.	PASS fluit Motatogo ammandation - ROLL REF
Appendix A	Milestone					End of 5 second period of re-constructed data			
h the eastern me	E 80C8	£254	E1+927.8	E1+928.3	El+928.n	EI+928.396	E1+970 /	E1+937 / E1+939	E1+607.347
A 2:20 nobg Time Line Team - REV 99 BASELINE Note: Rev 19 BASELINE updates Rev 19 will	GMT GMT Day 32	13.58.36	13:50:36.8	13:50:37.3	13:58:37.n	13:50:37.306	13.59.39 / 14.00:19	13:50:46 / 48	13:59:46.347
ASELINE	OEX		1	1		1	×	1	1
20 to Line T v 19 BA	Sum No.	8	37	8	8	\$	40.5	40.7	4
A 2-20 Indeg Time Note: Rev	Seq.	2	8	8	2	8	98.5	898	8

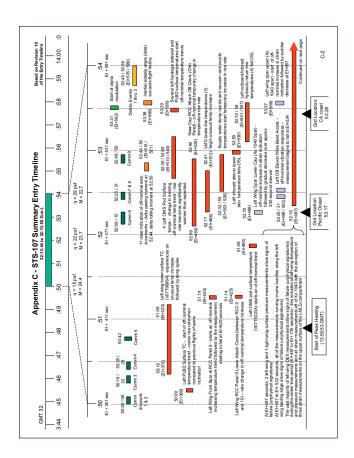
OEX		GMT Day 32	EI 86CS	Milestone	Entry Event	Remarks	QI/QISW
						Who EMS Consort of lower bear enessage in the Facilities and messages stock. It is likely that EMS arrancedord the immeasure of arrance EMS sometimes of in ordat but that it is was marrancedord to fin ordat but the filt it was chowing stock by additional fault messages (at least 5) arranciated during the gat.	
1		13:39:52.114	EI+943.114		PASS Faut Menage erracision - LPSS LEAK	Duba locadod in PASS facil me singo buffer.  The passion of the pASS facil me singo buffer.  The passion of the	
1		14,00,017,03	EH952/ EH954		Debris B observed leaving the Orbiter	Time is for debtis first seen well aft of EOC2 Orbitor enrelope.	E002-4-0024
08.48 =no ost Machao					32:44:00:00	190	El + 951 s.ec. VALE Stannation Terro: ~2800 F
1		14:00:01:540*	F1+952.540		RES Fault Message appunciation - L RCS LFAK	Data located in RFS fault message buffer	1960, Was Sugnessed Temps - 2000 P
			20070043			Data is proved by one of developed when is proved by one or the or of when is proved by one or or or or or or or or or when is the or	
1		14:00:01:900*	EI+952.900		BFS Fault Message annunciation - L RCS LEAK	Data located in BFS fault message buffer. Data is potentially error prone. "Time info corrupted.	
1		14:00:02 / 04	EI+953 / EI+955		Debris C observed leaving the Orbiter	Time is for debris first seen well aft of EOC2 Orbiter ervelope.	E0C2-4-0024
	•	deleted				Patriomale for deletion: moved to 95.8 after further review of the vide os	

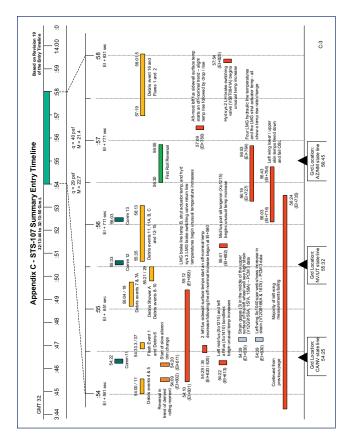
	Sum O	Data	GMT GMT Day 32	E B	Milestone	Entry Event Remarks	QI / QISW
1"			14:00:02.654	E1+953.654		PASS Faut Message annaciation - L RGS LET Data in potentially entry prove. Data located in PRSS faut Message. Generalised Winnis et sing RGS pict on the et 0.018 pool has less to the pass of the pas	
~	4	1	14:00:02.680	E1+953.680	Beginning of 2 second period of reconstructed data	Start of test 2-seconds of the 32 second period of post-LOS data. GMT derived by MER data personnel.	
						CAUTON Loas from this period is suspect because makine bit entry were entired in this reconstructed data. We want of the parameter were 1 titled as a therefore only not also sarple was switched. Where possible, they also data and sort corricorating data were used to clean subsystem performance conclusions. However, some of the conclusions dawn below may be in error or intiringereded.	
						Double the first 2 second period of recombacted class. The data includes the following systems were period of the data of the	
			_			Dating the first 2 record point of incontacted eats, the data includes the following system word:  The second of the second point of incontacted the second of the second	
						ellerated temps at bottom bon dire or neative seks for water well and at the post also the water temps are the seks of the se	
						GNC date suggests vehicle was in an uncommended attlack and was exhibiting unconflotted rates. Year rate saws at the suggests vehicle was the suggests of the suggests was at humo. Alone that all fast-derived cases in a suggest content made and the suggest at the derived cases to suggest the suggest to the large rates concepting the that uses.)	
						Based on the nominal and off-nominal system performance described above, it appears that the fud/middle fusielage, right wing, and right pool were still intact.	
*	\$	1	14:00:03.470°	EI+954.470*		INT Faul Nessop services or 1 0x8 R.P. Associated to Filter Interesting of the Local parameter of the Local parame	

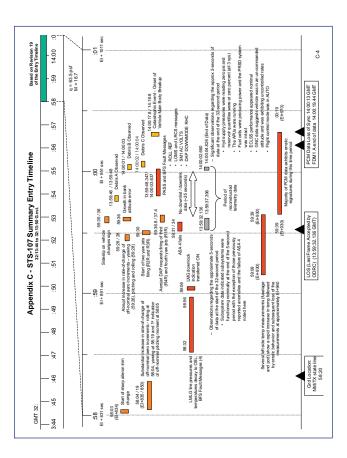
Sum No.	OEX	GMT Day 32	El	Millestone	Entry Event	Remarks	QI / QISW
-					BFS Fault Message amunciation - Indeterminant		
	1	14:00:0h.rm*			IPFS Fauti Mostago armandation - SM1 AC VOLTS	Counred after LOMS TK P message. Data is poservisity error prone. Three informatives from the property of the	
	1	14:00:03.637	EI+954.037		PASS Faut Mossops arrundation - L RCS PVT	Data is potentially enror proce. Data location in PASS Batter message, Centerated when RCS Clustering software does not larve. enrough tout data to calculate a quantity. At least one input and its backup are not within value ranges.	
	1	14:00:05:637	EI+954.637		PASS Faut Message annuntation - Dub DMMODE RHC	Dutal control in PASS fault messa go buffer (demy read with the Fight Courty System (DUF) Commonse from AUTO Co.SS via mir PG. Celebron 2004 Month of the PASS through control with Court Per PASS shown to prose with Court Per PASS when process with Court Per PASS (ACOL) TTY CART. The fault message through court per mission from the ACOL TTY CART. The fault message ACOL TTY CART. The fault message through the COSS was entired during her data pipe. CSS not entired during her data pipe.	
						and the first 2 seconds.  The first 2 seconds are second and a second a secon	
	1	14.00.04.828	EI+955.826	End of 2 second period of reconstructed data	Last identifiable OI Downlink frame	GMT derived by MER data personnel. Last recognizable Downlist name (BFS & PASS) was approx 60 ms eather.	











# Appendix D Subsystem Data Review Summary Report Table of Contents D.1 INTRODUCTION D.2 AUXILIARY POWER UNIT SUBSYSTEM PERFORMANCE EVALUATION D.3 HYDRAULICS/WATER SPRAY BOILER SUBSYSTEM PERFORMANCE EVALUATION D.4 MAIN PROPULSION SUBSYSTEM PERFORMANCE EVALUATION D.5 ORBITAL MANEUVERING SUBSYSTEM PERFORMANCE EVALUATION D.6 REACTION CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.7 FUEL CELL POWERPLANT SUBSYSTEM PERFORMANCE EVALUATION D.9 POWER REACTANT STORAGE AND DISTRIBUTION SUBSYSTEM PERFORMANCE EVALUATION D.9 ATMOSPHERIC REVITALIZATION SUBSYSTEM PERFORMANCE EVALUATION D.10 PRESSURE CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.11 ACTIVE THERMAL CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.12 SUPPLY AND WASTE WATER MANAGEMENT SUBSYSTEM PERFORMANCE EVALUATION D.13 AIRLOCK SUBSYSTEM PERFORMANCE EVALUATION D.14 SMOKE AND FIRE SUPPRESSION SUBSYSTEM PERFORMANCE EVALUATION D.15 PASSIVE THERMAL CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.16 MECHANICAL SUBSYSTEM PERFORMANCE EVALUATION D.17 LANDING AND DECELERATION SUBSYSTEM PERFORMANCE EVALUATION D.18 PURGE, VENT AND DRAIN SUBSYSTEM PERFORMANCE EVALUATION D.19 LECTRICAL POWER DISTRIBUTION AND CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.19 LECTRICAL POWER DISTRIBUTION AND CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.19 LICETRICAL POWER DISTRIBUTION AND CONTROL SUBSYSTEM PERFORMANCE EVALUATION D.20 DATA PROCESSING SYSTEM PERFORMANCE EVALUATION D.21 FLIGHT CONTROL SYSTEM PERFORMANCE EVALUATION D.22 STAR TRACKER SUBSYSTEM PERFORMANCE EVALUATION D.23 STAR TRACKER SUBSYSTEM PERFORMANCE EVALUATION D.24 INERTIAL MEASUREMENT UNIT PERFORMANCE EVALUATION D.25 S-BAND SUBSYSTEM PERFORMANCE EVALUATION D.26 KU-BAND SUBSYSTEM PERFORMANCE EVALUATION D.27 INSTRUMENTATION SUBSYSTEM PERFORMANCE EVALUATION D.28 INERTIAL MEASUREMENT UNIT PERFORMANCE EVALUATION D.29 INSTRUMENTATION SUBSYSTEM PERFORMANCE EVALUATION D.29 INSTRUMENTATION SUBSYSTE

### Appendix D Subsystem Data Review Summary Report

### D.30 AIR DATA TRANSDUCER ASSEMBLY HARDWARE PERFORMANCE

### Appendix D Subsystem Data Review Summary Report

### D.1.0 INTRODUCTION

The results of the subsystem data reviews are documented in Appendix D. The report summarizes the results of the data reviews conducted by each of the subsystem teams. The report covers all mission phases and indicate that although there was evidence in the data of the impending catastrophic failure, all of the Columbia vehicle active systems were performing nominally until the final minute prior to breakup.

D-2

### D-3

### Appendix D Subsystem Data Review Summary Report

### D2.0 AUXILIARY POWER UNIT PERFORMANCE EVALUATION

### D2.1 Executive Summary

The auxiliary power unit (APU) subsystem performed nominally during all phases of the mission. During entry, all APU parameters were nominal at loss-of-data.

Data during entry through the initial Orbiter loss of signal (LOS), prior to the 32-second (LOS+32) period of reconstructed data, showed nothing off nominal except for one-bit data hits in nine measurements. Data obtained from the final 32-second period of reconstructed data were comprised of an initial 5-second period, followed by a 25-second period of no data, concluding with a final 2-second period of data. The 5-second and 2-second data periods contained many data hits, which required extensive evaluation to extract valid data. Evaluation concluded that all three APUs were operating properly at normal speed through the final loss of all data (LOS+32 seconds) with all three hydraulic systems having lost all hydraulic main-pump pressure.

The APU subsystem had no off-nominal events, deviations from nominal, or unusual data other than one-bit data hits through the initial LOS period. Analysis indicates that no APU subsystem hardware contributed directly or indirectly, or was in any way associated with the cause of the loss of the Orbiter.

### D2.2 Pre-launch/Ascent Performance

APU subsystem performance was nominal during the pre-launch/ascent phase. Two minor observations are noted in the following paragraphs.

A small-temperature-drop in the APU 2 injector tube temperature, which was recorded at approximately 16:15:39 G.m.t., was initially reported as caused by a suspected loose spring clip. However, following an investigation of the hydraulic loads data during this period and a comparison with data from the previous mission (STS-109) of this vehicle, it has now been concluded that the temperature drop was a normal APU response to a drop in hydraulic load.

Movement of a small amount of hydrazine in the APU 2 fuel pump seal cavity drain line is suspected to have caused a small temperature rise and drop in the APU fuel pump drain line temperature 2 near main engine cutoff (MECO). This event is not considered to be anomalous.

### D2.3 On-Orbit Performance

APU subsystem performance was nominal during the on-orbit phase. The APU heater systems maintained all APU systems within the nominal temperature

D-4

### Appendix D Subsystem Data Review Summary Report

range. APU 1 operated satisfactorily during the flight control subsystem (FCS) checkout.

### D2.4 Entry Performance

The APU subsystem had no off-nominal events, deviations from nominal, or unusual data other than one-bit data hits through the final loss of data at 32:14:00:04 6.m.t. (LOS +32 seconds). Analysis indicates that no APU subsystem hardware contributed directly or indirectly, or was in any way associated with the cause of the loss of the Orbiter.

The thrust vector control (TVC) isolation valves of two of the three hydraulic systems are opened during hydraulic normal pressure to stow the Space Shuttle main engine (SSME). These periods of load on the corresponding APUs are evidenced in the APU turbine-speed and chamber-pressure plots. APU performance was nominal during the stowing of the SSMEs on the STS-107 mission.

Subsystem performance during the final 32-second period (LOS+32) of reconstructed data was within specifications and was as expected except for lower APU lubrication oil and bearing temperatures in the final 2-second period. This may be attributed to loss of all hydraulic loads as a result of loss of all hydraulic main pump pressure in all three hydraulic systems and/or possibly to a hydraulic water spray boiler (WSB) overcooling condition.

The APU group performed a review of the APU 1 revolutions per minute (RPM) signature during the final 2-second segment of the 32 seconds period of reconstructed data. The latest version (07) of the 32-second period of reconstructed data was used, and all APU parameters were re-reviewed. The 5-second segment and final 2-second segment indicate that the three APUs were functioning nominally to the end of data (32:14:00:05 G.m.t.).

Specifically with regard to the last 2 seconds of the reconstructed data, the APU RPM signature was somewhat different than normal, and warranted special review, including consultation with the vendor, Hamilton Sundstrand Corp. (HSC). The portion of the cycle obtained is only the ramp-down, or turbine wheel spin-down. It was different from other cycles in that it started at a higher speed (112.9-percent) and ramped down slower (105.5-percent at end of data and still decreasing).

From an operational viewpoint, the APU is speed-controlled by a digital controller operating an on-off valve that sends pulses of fuel to the APU at a frequency of approximately once per second. The actuation of an elevon or any other increase in hydraulic load will cause the valve-pulsing frequency as well as the valve-on time to increase because of the increased hydraulic load. The controller set points for normal-speed operation are 102-104 percent, which results in a

turbine-speed-band of about 102-110 percent, based on the designed valve response time and a programmed controller response time. When APU high-speed operation is selected in the cockpit, the controller set points are 112-114 percent, with resulting turbine-speed-band of about 112-117 percent.

The 112.9-percent data point is not indicative of high-speed operation, but is assessed as a data hit (bad data) for the following reasons:

- 1. The speed continues to ramp down below the high-speed set points and
- high-speed band;

  The drop from 112.9 to 109.6 percent is 5 time-bit values, but would be only one or two for a real spin-down;

  The remaining good data (109.6-105.5 percent) is a good, smooth,
- normal-speed signature, but at a slower spin-down rate, and it did not reach the lower set point by the end-of-data. This latter fact is the result of the loss of hydraulic fluid in the hydraulic system sometime during the 25-second gap in the period of reconstructed data. The APU is spinning

- 25-second gap in the period of reconstructed data. The APU is spinning an empty pump without load or pressure; this same effect was seen during an APU test at White Sands Test Facility June 5, 2001, when the hydraulic pump lost fluid and ran for 21 seconds before shutdown.

  4. The 112-9-percent data point was extracted from a section of telemetry data for which a Jow-level of confidence exists for its accuracy;

  5. The high-speed switch-scan data showed normal speed for APU 1. The switch-scan data were suspect for APU 2, and the switch-scan data were not available for APU 3; and,

  6. No APU caution and warning indications occurred throughout the entry run, thus giving additional confirmation that the three APUs were operating nominally in normal speed and were not switched (commanded) to high speed.

However, in the remote possibility that the 112.9-percent data point were real data, it could possibly be explained by events in the Orbiter causing the controller set point to drift, degrading the valve response time, or perhaps causing a mechanical binding that could induce a shut off valve internal leak to the gas generator. It would not be indicative of high-speed operation.

In summary, the turbine speed was nominal for all three APUs up until loss of data at 32:14:00:04.7 G.m.t., and was indicative of normal speed. In addition, APU 2 exhibited a chamber pressure pulse that ended at this time; this pulse was typical of normal-speed pulses. Switch scans did not show a switch to highspeed. Although a switchest position change could have been executed during the 25-second gap, the subsequent the RPM signatures are the one pulse signature indicate normal speed. The RPM graulic system reservoirs were shown to have no oil at this time (last two seconds), with the APUs driving empty pumps, lubricated by residual hydraulic fluid.

### Appendix D Subsystem Data Review Summary Report

Circulation pump operation during pre-launch was nominal. Two bootstrap accumulator recharges occurred during the pre-launch operations. The first recharge occurred in system 1 (2192 to 2465 psia) and the second in system 3 (2143 to 2465 psia).

The three HYD/WSB systems were activated at T minus 5 minutes prior to launch. During ascent, the three thrust vector control (TVC) isolation valves were open. The three priority valves cracked within the required time limit of less than 1 second. The three hydraulic systems pressures were within the required range of 3050 - 3200 psia. The reseating of the priority valves at APU shutdown was

The water spray boiler system cores were loaded with approximately 5.0 lb of the The water spray boiler system cores were loaded with approximately 5.0 b of the additive mixture (63-percent water, 47-percent Propylene Glycol Monomethyl Ether (PGME). The WSB-ready indication was exhibited on all three WSB systems shortly after the water spray boiler gaseous nitrogen (GNs) isolation valves were opened during pre-launch operations. Nominal WSB cooling performance was observed on all three HVDWSB systems. System 3 initiated spray cooling approximately 6 seconds after MECO while systems 2 and 1 started approximately 32 seconds and 1 minute 32 seconds after MECO, respectively. No APU lubrication oil overcooling or undercooling conditions occurred. Water spray boiler water usage during ascent for spray cooling was within allowable limits.

The HYD/WSB subsystem performed nominally throughout the on-orbit phase of the mission. No deviations from the nominal were observed during the on-orbit operations.

### Entry Performance

The HYD/WSB subsystem performed nominally throughout the entry phase of the mission until loss of data. The data review indicates that no HYDMVSB subsystem hardware contributed directly or indirectly, or was in any way associated with the cause of the loss of the Orbiter. However, evidence of the event that led to the loss of the Orbiter was apparent in hydraulic subsystem parameters and is discussed in this section.

Post-mission analysis of the HYD/WSB subsystem data involved plotting high-rate data for all system parameters and examining the high-rate data for any anomalous indications. The data analysis indicated a thermal effect in the Orbiter vehicle left-hand main landing gear (MLG) wheel well as indicated by eight hydraulic system thermal sensors. It was determined that all HYD/WSB entryl/anding operations and thermal sensor responses appeared nominal up to 32:13:52:17 G.m.t. Analysis of the data indicated that the left MLG brake-line

D-8

### Appendix D Subsystem Data Review Summary Report

### D.3.0 HYDRAULICS/WATER SPRAY BOILER SUBSYSTEM PERFORMANCE EVALUATION

### D3.1 Executive Summary

The hydraulics/water spray boiler (HYD/WSB) subsystem performed nominally during all phases of the mission. However, evidence of the event that led to the loss of the Orbiter was apparent in hydraulic subsystem parameters during the entry. Initially, this evidence was the loss of data from four left-hand elevon return-line temperature sensors and the anomalous temperature rise of eight temperature sensors in the left-hand wheel well. Finally, this evidence included the indication that the hydraulic subsystem had been breached and all three

All HYD/WSB subsystem parameters were functioning nominally and all subsystem parameters were within nominal ranges up until vehicle LOS. The HYD/WSB MER personnel were aware of the off rescale low (OSL) indication on the four left-hand elevon return line temperature sensors when the OSL indication occurred in flight. Post-flight analysis indicated that a total of 12 hydraulic subsystem thermal sensors had anomalous indications. These sensors included the four left-hand elevon return-line temperature sensors that went OSL and eight temperature sensors in the left-hand wheel well that indicated off-nominal increases in temperature sensors is not indicative of any anomaly in the HYD/WSB subsystem temperature sensors is not indicative of any anomaly in the HYD/WSB subsystem operation but are an indication of an entry thermal event that led to the loss of the Orbiter.

The post-LOS reconstructed data covered a time period of 32 seconds and consisted of 5 seconds of data followed by a gap of 25 seconds followed by a final 2 seconds data. Although both the 5 - and 2-second data strings provided additional insightful data, both segments were characterized by, in some cases, multiple data hits. The final 2 seconds of data indicated that sometime in the previous 25-second data gap, the hydraulic subsystems were apparently breached. The final 2 seconds of data indicated hydraulic subsystem main pump (system) pressure at 0 psia on all three systems. The hydraulic reservoir pressures likewise indicated 0 psia and indicated reservoir quantities of 0 percent on all three systems. on all three systems

### D.3.2 Pre-launch/Ascent Performance

The hydraulics/water spray boiler (HYD/WSB) subsystem performed nominally during the pre-launch and ascent phases of the mission.

D-7

### Appendix D Subsystem Data Review Summary Report

temperature sensor D began an anomalous rise in temperature at 32:13:52:17 G.m.t. Within 24 seconds, at 32:13:52:41 G.m.t., the left MLG brake-line temperature sensors A and C also initiated a temperature rise.

Four Orbiter vehicle left-side elevon actuator hydraulic return-line thermal sensors indicated an off-scale low (OSL) temperature of –76  $^\circ\text{F}$  . The sensors indicating OSL were as follows:

- System 3 left outboard elevon (LOE) actuator return line:
- System 1 left inboard elevon (LIE) actuator return line; System 1 LOE actuator return line; and
- 4 System 2 LIE actuator return line

The hydraulic system reservoir fluid quantities and all HYD/WSB subsystem temperatures and pressures appeared stable, indicating no subsystem leaks or instability. At that time, the water spray boliers were operating and the spray cooling was nominal. Initial discussions of the situation led to the conclusion that the data dropout of the elevon actuator return lines was caused by a dedicated signal conditioner (DSC) card dropout. Continued monitoring of the in-flight data indicated nominal HYD/WSB subsystem operation, despite the four elevon return-line temperature-sensor dropouts were slightly staggered within a time span of approximately 26 seconds, beginning at 32:13:53:10 G.m.t. The system 3 LOE actuator return-line and the system 1 LIE actuator return-line went OSL within 1 second of each other followed by the system 1 LDE actuator return-line and the system 2 LIE actuator return-line sand the system 2 LIE actuator return-line sand the system 3 LICE actuator return-line The hydraulic system reservoir fluid quantities and all HYD/WSB subsystem

Within 10 seconds of the last elevon-actuator return-line sensor going OSL, the Within 10 bracke-line temperature sensor A began ran line sensor in rise rate, in left MLG bracke-line temperature sensor A began ran line sensor in rise rate, in within 23 seconds, at 32:13:54:10 G.m. the left MLG bracke-line temperature sensor B initiated a temperature increase, the first anomalous response indication on this sensor. Within the next 1 minute, seconds in the sensor within the rate of the MLG strut actuator sensor and the left MLG system 3 brake-line return line temperature also initiated an indicated rise in temperature. At this point, it was 2 minutes, 55 seconds elapsed time since the first anomalous thermal sensor temperature increase indicated in the left-hand wheel well.

At 32:13:56:16 G.m.t., 3 minutes and 59 seconds after the first anomalous condition was noted in the hydraulic subsystem, the left MLG uplock actuator serion initiated an anomalous rise in temperature. Within the next 37 second the following four thermal sensors exhibited a change to an increasing rate of in temperature:



- Left MLG system 3 brake return line sensor; and Left MLG brake-line temperature sensors C and B, and the left MLG strut actuator sensor.

At this point, it was 4 minutes, 36 seconds since the first anomalous thermal sensor temperature increase was indicated in the left-hand wheel well. Within 1 minute, 1 second, at 32:13:57:54 G.m.t., the system 2 left-hand brake switch valve return line initiated an anomalous rise in temperature. This was the last of the eight anomaly-affected sensors in the left-hand wheel well to indicate a rise in temperature. At 32:13:58:16 G.m.t., the left MLG brake-line temperature sensor D indicated a change to a rapid increase in the temperature. Sixteen seconds later, the system 2 left-hand brake switch valve return line also initiated a rapid increase in the temperature isservate. This sensor indicated the most rapid rise. increase in the temperature rise-rate. This sensor indicated the most rapid rise rate of all the left-hand wheel-well thermal sensors, indicating a rate of approximately 40 °F/min. This occurred at an elapsed time of 6 minutes, 15 seconds since the first hydraulic subsystem thermal sensor temperature increase was indicated in the left-hand wheel well.

Loss-of-signal from the vehicle occurred at 32:13:59:32 G.m.t., at which time all Loss-or-signal from the vertice occurred at 22.13.33.2 (11th, at which time all hydraulic subsystem sensor downlink data were lost. The elapsed time from the indication of the first sensor temperature indicating an anomabus temperature rise in the left-hand wheel well to LOS was 7 minutes, 15 seconds. At LOS, all of the thermal sensors within the left-hand wheel well, though rising, were all still below redline limits.

It should also be noted that, unlike other sensors that were still trending upward at LOS, the system 2 brake switching-valve return-line temperature sensor and the left MLG brake-line temperature sensor A, which had exhibited the greatest temperature iser rate, very briefly flattened and then exhibited a decrease (approximately 3 °F) prior to LOS. The reason for this is unknown.

The post-LOS period of reconstructed data covered a time period of 32 seconds and consisted of 5 seconds of data followed by a gap of 25 seconds followed by a final 2 seconds of data. Although both the 5- and 2-second data strings provided additional insightful data, both segments were characterized, in some cases, by multiple data hits. The initial 5 seconds of post-LOS reconstructed data classics of minimal at three hydraulic subsystem main purpersource were still within nominal ranges (2700 - 3400 psia). All three hydraulic system reservoir volumes were within nominal range (46 - 90 percent) where hydraulic system reservoir volumes were within nominal range (46 - 90 percent). All three hydraulic system (60 - 95 psia) and temperatures (less than 220 °F). All three hydraulic system bootstrap accumulator pressures were between 30.60 psia and 3200 psia, which bootsiap accumination pressures were returned to be paid and 3co paid, which is within the nominal range. The eight left-hand wheel well thermal sensors discussed previously indicated relatively flat temperatures during the initial 5-second data period, and no data on any of these sensors were indicated in the

D-10

### Appendix D Subsystem Data Review Summary Report

approximately 124 °F to 172 °F (48 °F change). This was also the highest temperature recorded in the left-hand wheel well prior to LOS. The minimum temperature change occurred on the left MLG brake-line temperature D, indicating a rise from 88 °F to 100 °F (12 °F change). The left MLG strut actuator temperature indicated a temperature of 76 °F at LOS.

Although showing evidence of the event leading to the loss of the Orbiter, the HYD/WSB parameters were all within nominal ranges and maintained apparent nominal operation up until the final 2 seconds of reconstructed data that indicated all three hydraulic systems had been lost.

D-12

### Appendix D Subsystem Data Review Summary Report

final 2 seconds of data. All water spray boiler data was within the nominal range during the initial 5 seconds of post-LOS data. The water spray boiler system 1, 2, and 3 GN<sub>2</sub> tank pressures indicated nominal pressures of 2537 psia, 2452 psia and 2506 psia, respectively, at LOS.

The final 2 seconds of data indicated that sometime in the previous 25-second data gap, the hydraulic subsystems were apparently breached. The final 2 seconds of data indicated hydraulic system main pump (system) pressure at 0 psia on all three systems. The hydraulic system reservoir pressures likewise indicated 0 psia and indicated reservoir quantities of 0 percent on all three systems. Each of the three hydraulic system bootstrap accumulators showed a pressure below 2000 psia on the liquid side of the bellows, indicating that a less-than percent waves till behad in deworkers of cost of the present waves. than-nominal pressure was still locked up downstream of each of the system priority valves. The nominal bootstrap accumulator reseat pressure following a priority valves. The nominal bootstrap accumulator reseat pressure following a nominal main pump shutdown is not less than 2675 psia and is controlled by the priority valve (system 1 - 1970 psia, system 2 - 1920 psia and system 3 - 1860 psia). The fact that the three bootstrap accumulator pressures was less than 2675 psia is consistent with the hydraulic system reservoir pressures being at 0 psia and reservoir quantities at 0 percent. The water spray boiler system 1, 2, and 3 GNz tank pressures still indicated pressure integrity during the final 2 seconds of post-LOS data, and the pressures were 2530 psia, 2450 psia, and 2510 psia, respectively, at the last salvaged data bit. The decreasing water spray boiler lubrication oil return line temperatures during the 32-second period of reconstructed data is attributed to reduced APU loads because of breached and depleted hydraulic systems. The APUs were spinning empty pumps without a load or pressure sometime during the 25-second period of LOS. The APU spin data are consistent with Mihe Sands Test Facility test data for a depleted hydraulic pump. Depleted hydraulic systems and off-loading the APUs are consistent with the decreasing APU bearing and lubrication oil outlet temperatures as well as water spray boiler lubrication oil return temperatures and increasing water well as water spray boiler lubrication oil return temperatures and increasing water spray boiler hydraulic heat exchanger temperatures. The data indicate that the water spray boilers did not experience a typical overshoot/overcool condition.

In summary, typical mission entry data in the timeframe of the observed anomaly indicates MLG wheel well thermal sensors leveling off to trending downward, not rising as occurred during the STS-107 event. Based on the data analysis, it is believed that the loss of the four elevon actuator return line thermal sensors to believed that the loss of the four elevon actuator return line thermal sensors to OSL was due to the destruction of the instrumentation wiring at some point in the wire routing. Discussions have led to the understanding that the wiring bundle carrying the left-hand elevon actuator instrumentation wiring is routed from the actuators to the vehicle left sidewall and around the outboard perimeter of the left-hand wheel well. The eight hydraulic subsystem sensors that indicated an anomalous temperature rise are located on hydraulic lines in the left-hand wheel well aft-portion inboard sidewall and on the left MLG strut and actuator. The maximum temperature change from the initiation of the temperature rise occurred on the left MLG brake-line temperatures sensor A, indicating a rise from

D-11

### Appendix D Subsystem Data Review Summary Report

### D4.0 MAIN PROPULSION SYSTEM PERFORMANCE EVALUATION

### **D4.1 Executive Summary**

The main propulsion subsystem (MPS) performed nominally during all phases of the mission. During entry, all MPS parameters were nominal until loss of data.

### D.4.2 Prelaunch/Ascent Performance

The MPS performed nominally during the pre-launch and ascent phases of the mission. No MPS anomalies or significant events were noted in the review of the ascent data.

### D.4.3 On-Orbit Performance

The MPS performed nominally during the on-orbit phase of the mission. No MPS anomalies or significant events were noted during the review of the on-orbit data.

### D.4.4 Entry Performance

The MPS performed nominally during the entry phase of the mission. No MPS anomalies or significant events were noted during the review of the entry data.

MPS helium system decay from reconfiguration until LOS was nominal. Some of the tanks for the helium systems for SSME 2 and 3 are located on the left side of the midbody. These systems did not indicate any temperature or associated pressure rise in the systems prior to LOS.

The LH $_{\rm Z}$  manifold was vented to vacuum for the duration of the flight prior to opening the return to launch site (RTLS) dump valves, so no pressure decay was noted upon opening the valves.

### D.5.0 ORBITAL MANEUVERING SUBSYSTEM PERFORMANCE

### **D.5.1 Executive Summary**

The orbital maneuvering subsystem (OMS) performed nominally during all phases of the mission. During entry, the OMS performance was nominal and without incident until the final 2 seconds of the 32-second period of reconstructed data. At that time, there was a significant loss of instrumentation on the left OMS

### D.5.2 Pre-launch/Ascent Performance

The OMS performed nominally during the pre-launch and ascent phases of the mission. No deviations or significant events related to the OMS were noted during the review of the ascent data.

### D.5.3 On-Orbit Performance

The OMS performed nominally during the on-orbit phase of the mission. No deviations or significant events related to the OMS were noted during the review of the on-orbit data.

### D.5.4 Entry Performance

During entry, the OMS performance was nominal and without incident until the final 2 seconds of the 32-second period of reconstructed data. At that time, there was a significant loss of instrumentation on the left OMS pod.

The overall performance of the left and right OMS was nominal, with no exceptions prior to LOS at 32:13:59:32 G.m.t. The left OMS experienced a loss of instrumentation when data came back for approximately 2 seconds before the final LOS at 32:14:00:05 G.m.t.

Starting at 32:13:59:30 G.m.t. (just prior to LOS), all the OMS parameters were reading nominal values and the values remained at nominal levels until 32:13:59:37.4 G.m.t. (end of the first 5-second period of reconstructed data). When data came back at 32:14:00:03 G.m.t., it was seen that most of the pressure and temperature measurements in the left OMS pod were reading an off-nominal value. In most cases, the data were at an off-scale low value, although some off-scale high measurements were observed. Some measurements were not available at all because of the intermittent nature of the data caused by data hits. However, there was one good reading of the left OMS engine GN<sub>2</sub> pressure that had the same reading as at 32:13:59:36 G.m.t. (during the first 5-second period of reconstructed data).

D-14

### Appendix D Subsystem Data Review Summary Report

The data during this final 2-second period of reconstructed data can be interpreted as showing the left OMS as having been breached because the available pressure data show the systems at dramatically reduced pressures. This interpretation is also supported by three primary avionics software system (PASS) fault summary messages concerning the left RCS and one backup flight cyroline (BFS) fault message concerning the left OMS that was not on the PASS summary. There were no fault messages, or at least none in the buffer, for the right OMS. The fault messages, the criteria the GPCs use to generate them, and possible causes/interpretations of the messages are detailed in the following paragraphs.

There was no PASS message in the Queue for the left OMS; however, the BFS had an L OMS TK P message that was time-tagged at 32:14:00:03.470 G.m.t. The time tag is suspect data because of data errors in the time-word. The PASS will annunciate this message when the propellant tank ullage pressures are either high (< 288 psia) or low (< 234 psia). The BFS will annunciate this message for the propellant tank ullage pressures being either high (< 288 psia) or low (approximately 234 psia), or if the helium or GN<sub>2</sub> tanks fall below 1500 psia or 1200 psia, respectively, or the GN<sub>2</sub> accumulator pressure falls below 299 psia or exceeds 434 psia.

The error code for this message showed it was either the oxidizer and/or fuel tank that caused this message to be generated. There were no BFS data for the helium or GN<sub>2</sub> system during the final 2 seconds of the reconstructed data before the final LOS. On the PASS, there was only one data sample for only one left OMS tank pressure during this time period that was the left OMS oxidizer ullage pressure of 37.6 psia at 32.14.00.03 G.m.l. If this value drove the BFS fault, however, the PASS should have also annunciated a fault message, but none was recorride.

Since there were no right OMS fault messages and no left OMS pod data were available immediately prior to the final LOS, it is clear that something occurred in the left OMS pod during the 25-second data gap prior to the final 2-second period of reconstructed data. Without more data, any further explanations are speculation.

D-15

### Appendix D Subsystem Data Review Summary Report

### D.6.0 REACTION CONTROL SUBSYSTEM PERFORMANCE EVALUATION

### D.6.1 Executive Summary

The reaction control subsystem (RCS) performed nominally during all phases of the mission. During entry, the RCS performance was nominal and without incident until the final 2 seconds of the 32-second period of reconstructed data.

The overall performance of the forward RCS and the left and right RCS was nominal, with no exceptions prior to LOS at 032:13:59:32 G.m.t. The left RCS, housed in the left OMS pod, had experienced a significant loss of instrumentation, for some unknown reason, when data came back for approximately 2 seconds (reconstructed data period) before the final LOS at 032:14:00:05 G.m.t.

### D.6.2 Pre-launch/Ascent Performance

No deviations or significant events related to the RCS were noted during the review of the pre-launch and ascent data.  $\frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \left( \frac{1}{2} \int_{-\infty}^{\infty} \frac{1}{2} \left( \frac{1}$ 

### D.6.3 On-Orbit Performance

No deviations or significant events related to the RCS were noted during the

### D.6.4 Entry Performance

The overall performance of the forward RCS and the left and right RCS was nominal during entry, with no exceptions prior to LOS at 32:13:59:32 G.m.t. The left RCS, housed in the left OMS pod, had experienced a significant loss of instrumentation, for some unknown reason, when data came back for approximately 2 seconds before the final LOS at 32:14:00:05 G.m.t.

At 32:13:50:52.114 G.m.t., the PASS had a message that there was a leak in the eft RCS. Subsequently at 32:14:00:01.54 G.m.t. and 32:14:00:03.47 G.m.t., the BFS had messages of a left RCS leak. A low-level of confidence exists for the time tags for the two BFS messages. This message is generated when the difference between the oxidizer and fuel quantities, as calculated by the RCS quantity monitor software, is greater than 9.5 percent based on pressure, volume and temperature (PVT) derived values. The unit percent-PVT is used to distinguish the quantity from percent gage where the latter implies a physical gage (found within the OMS tanks) and the former implies a thermodynamically derived value (in this case, the RCS quantity).

D-16

### Appendix D Subsystem Data Review Summary Report

At 32:14:00:02.654 G.m.t., the PASS had a message that a thruster in the left RCS had failed (L RCS LJET). No similar message was received from the BFS. This message is generated when an RCS thruster on the left OMS pod has failed. This can be a fail off, fail on, or fail leak. The crew would use their computer to determine the failure mode.

At 32:14:00:03.637 G.m.t., the PASS had a message that the left RCS PVT was not operating correctly (L RCS PVT). The BFS does not generate this message. This message is generated when the RCS quantity monitor software does not have enough input data to process, and therefore cannot calculate a quantity for either the oxidizer or fuel tanks. This means that at least one input and its backup have fallen outside the reasonableness limits for those particular inputs, and the software has suspended the quantity calculation.

The obvious analysis of the RCS leak message is that there was a leak, either oxidizer or fuel or both. However, there are also other things that can generate the message because the quantity message is based on tank pressures and temperatures. If the temperatures and/or the pressures give erroneous readings that satisfy the reasonableness limits, then the software will treat the values as good and calculate a quantity. For the data from STS-107 at LOS (approximately 032:13:59:32 G.m.t.), if both the left RCS oxidizer and fuel tank temperatures gave erroneous readings of 120 °F instead of the actual 80 °F, then the quantity monitoring software would have computed quantities which differed from each other by 9.5 percent PVT and a leak message would have been generated. However, if an input falls outside the reasonableness limits for that particular input, then the software uses a backup input. This allows a less accurate quantity to be calculated. In the previous example, the 120 °F temperature for the propellant tank is still within the reasonableness limits.

During the review of entry data past the first LOS at 032:13:59:32 G.m.t., it was determined that the left RCS data were nominal until approximately 32:13:59:37 G.m.t. (end of the 5-second period of reconstructed data). When data returned for a brief time at approximately 32:14:00:03 G.m.t. (final 2-second period of reconstructed data), the analysis showed that most of the left RCS operational instrumentation (01) data and the limited downlist data that was available had values of OSL, OSH (off-scale high) or an off-nominal value. The data from the right RCS and the forward RCS on the other hand had nominal values, with a limited number of exceptions.

The analysis indicates that something caused the loss of data from the left RCS. The LEAK and PVT messages could have been caused by a mere lack of data resulting from the wires being severed by some means. The messages could also have been caused by an actual leak either through thruster valves (a thruster valve that did not completely close), or because of a breach of the system (ruptured propellant tank, broken propellant line, ruptured helium tank,

oken helium line). Thus, the following two possible scenarios are provided and th are equally valid because of the paucity of data.

- 1. The first scenario is based on the premise that the left RCS had a leak that resulted in a quantity divergence of greater than 9.5-percent PVT between the fuel and oxidizer and, thus, generated the first message. This leak would be of such magnitude that the resulting propellant tank(s) would not be capable of supporting thruster firings causing the left thruster (LJET) message. Finally, enough propellant leaked out that the resulting propellant tank pressures fell outside the reasonableness limits and the PVT gaging calculation was suspended for the left RCS (the third message, L RCS PVT).
- 2. The second scenario is based on the premise that there was no leak The second scenario is based on the premise that there was no leak. Instead, system instrumentation was being lost. In this scenario, some instrumentation loss caused a degradation of the PVT calculation and generated the first message. Then instrumentation for the thrusters themselves was lost and this loss resulted in the general purpose computer (GPC) being unable to confirm that the thrusters were firing in response to the reaction jet driver (RJD) outputs; thus the second message. Enough instrumentation was finally lost that the PVT gauging calculation was suspended for the left RCS, which resulted in the third

In response to questions that have been asked on the subject of calculating the amount of RCS propellant used, and therefore, gage the amount of thruster activity during the 25-second data gap before the final 2-second period of reconstructed data. Inadequate data exists from the left RCS oxidizer system to determine a final quantity. The left RCS fuel has one more measurement than the oxidizer, but that measurement is still not enough to accurately gage the propellant quantity. The gage readings are present just before final LOS (end of 2-second period of reconstructed data) and show the oxidizer and fuel quantities as 17.8 percent PVT and 31.8 percent PVT, respectively. This difference of more than 9.5-percent PVT shows that the left RCS leak message was generated, and the Master Alarm had been triggered. However, inadequate data exist from the telemetry to determine with any degree of certainty the cause the left RCS PVT message. left RCS PVT message

PASS data from the right RCS during the period from 32:13:59:36 G.m.t. to 32:14:00:03 G.m.t. shows that the quantities changed by an average value of 7.4-percent PVT. For the right RCS, there are no PASS pressure or temperature data for any tank during the final 2-second period of reconstructed data. The downlisted PASS quantities for the oxidizer and fuel tanks had values of 35.2-percent PVT and 31.2-percent PVT, respectively, while the BFS values were 33-percent PVT and 32-percent PVT, respectively. The cause of this

D-18

### Appendix D Subsystem Data Review Summary Report

difference is that the BFS uses slightly different quantity equations and initial conditions than the PASS.

The BFS had values for the helium P2 and propellant tank outlet pressures and tank quantities for the right RCS during the final 2-second period of reconstructed data. Using the available BFS pressures and adding the bias seen earlier in the mission to estimate the redundant pressure measurement, and assuming the tank temperatures had not changed in the previous 30 seconds, the PASS algorithm computes values of 31.8-percent PVT and 30.2-percent PVT in the oxidizer and fuel tanks, respectively. These values are reasonably close to the BFS values. These results give some confidence in the data quality of their downlisted propellant quantities. Since STS-1, it has been observed that periods of heavy RCS propellant usage cause the PVT gaging program to show a lower-than-actual quantity, because the helium and propellant temperature readings are slow to show the actual average temperatures. Once the thruster usage nan-actual quantity, because the neitum and propelant temperature reasings are slow to show the actual average temperatures. Once the thruster usage ceases, these temperatures "move" toward the actual average temperature of the tank contents, and the calculated propellant quantities likewise change in the direction of the actual propellant quantities. This phenomenon is referred to as "bounce-back".

An estimate of the bounce-back effect can be made from the forward RCS quantity bounce-back ratio seen after the forward RCS dump on STS-107. For this case, it is seen that for every 1-percent of propellant used the gage indicates 1.2775-percent PVI used. The 2.3, and 4 thruster flow-rates found in the Shuttle Operational Data Book (SODB) are also used. As there are no data available to show how many thrusters actually fired and for how long, an estimation of the total thruster-on time for the right RCS during the LOS before the final 2-second period of reconstructed data is shown in the following table. The estimate is bounded using different propellant flow rates both with and without the bounce back effect. The results are given for seconds of time beyond 32:13:59:36.6 G.m.t.

Number of Thrusters Firing	Without PVT Bounce-Back	With PVT Bounce-Back
2	26 seconds	20 seconds
3	18 seconds	14 seconds
4	13 seconds	10 seconds

As for the forward RCS, with the exception of the ullage pressures that appear to be data hits, the pressures and temperatures of all the forward RCS tanks were unchanged from their former values when data was acquired for the final 2 seconds of reconstructed data.

D-19

### Appendix D Subsystem Data Review Summary Report

D.7.0 FUEL CELL POWERPLANT SUBSYSTEM PERFORMANCE EVALUATION

### D.7.1 Executive Summary

The fuel cell powerplant (FCP) subsystem performed nominally during all phases of the mission. During entry, all FCP parameters were nominal until 2 seconds prior to the final loss-of-data. There were no gross system operation anomalies that could be confirmed in the final 2 seconds of reconstructed data. The changes seen appear to be a result of other events that were taking place on the

### D7.2 Pre-launch/Ascent Performance

The FCP subsystem performed nominally during the pre-launch and ascent phases of the mission.

During powered flight, the electrical load peaked to approximately 23 kW immediately prior to Solid Rocket Booster (SRB) separation. All fuel cell measurements (current, voltage, temperatures, pressure, flow rates, and substack differential voltages) were nominal. The fuel cell water relief and purge system temperatures were nominal. There were nominal heater cycles on the fuel cell alternate water lines.

During vent door opening at approximately T-18 seconds during pre-launch operations, the fuel fell 2 hydrogen (Hz) motor status jumped for one data sample approximately 0.1 V from 0.59 to 0.69 V. This change did not violate the Launch Commit Criteria (LCC) limit of 1.0 V. The voltage returned to the normal level on the next data sample one second later. Fuel cell operation continued to be nominal. This indication appears to be associated with the suspected ac bus 2 B-phase anomaly

### D.7.3 On-Orbit Performance

The FCP subsystem performed nominally during the on-orbit phase of the

The voltage change discussed in the previous paragraph was also observed during a seat adjustment as well as during the payload bay door opening. To indications appear to be associated with the suspected ac bus 2 phase-B

D-20

### Appendix D Subsystem Data Review Summary Report

### D.7.4 Entry Performance

The fuel cell powerplant (FCP) subsystem performed nominally during the entry phase of the mission. During entry, all FCP parameters were nominal until 2 seconds prior to the final loss-of-data. The fuel cell subsystem performance during the period from 32:13:00 G.m.t. through LOS + 5 seconds of the reconstructed data were nominal. There are no direct or indirect findings or associations with the problem that caused the loss of the vehicle

During the last 2 seconds of the 32-second period of reconstructed data, the fuel cell 3 hydrogen/water pump was operating on 2 phase ac current rather than the usual 3 phases, all loads on the fuel cells were increasing, the oxygen purge vent using a phases, announced the converted first and there were conflicting in the temperature was experiencing an uniterating and there were conflicting inflicting states that the control of the discharge properties and there were conflicting inflicting states and the control of the discharge properties and the control of the control of

During the last 2 seconds of the 32-second period of reconstructed data. it was unreliable because of data hits with many fuel cell telemetry measurement missing from the "STS-107 EDIT" data. The basic conclusions derived are

- Fuel cell 3 hydrogen separator/water pump was operating on 2 phases based upon the pump motor status reading of about 4.5 Vdc;
   All 3 fuel cells displayed load increases. Fuel cell 1 increased about 120 amps; fuel cell 2 increased about 44 amps; fuel cell 3 increased about 48 amps;
   Fuel cell 3 and main bus C voltage both experienced a 0.5-Vdc drop during the last portion of the 2-second data before the final LOS;
   Fuel cell 4 Second data before the final LOS;
- 4. Fuel cell loxygen purge-line temperature rose 84 °F from the
  LOS + 5 second data to the last 2 seconds of data. Only 1 sample of fuel
  cell telemetry was deemed to be of good quality by the Data Verification Team (DVT); and
- PRSD oxygen manifold 1 pressure indicated off-scale low and fuel cell 1 coolant pressure (provides fuel cell indication of oxygen pressure) indicated OSL. No manifold-2 pressure indication was available to verify the readings. No other confirming cues were present to verify the loss of oxygen pressure in the manifold such as the fuel cell 1 oxygen reactant flow meter indicating good reactant flow; no other fuel cell coolant pressures had dropped; no tank pressures had dropped.

Nominal H<sub>2</sub> tank heater cycles in tanks 1 and 2 occurred to maintain nominal invalinian regularity eather typices in faills a fault 2 octubred to inflation from in-manifold pressure to support fuel cell operations. The O<sub>2</sub> manifold pressure was decaying at a nominal rate to support fuel cell operations and crew breathing. No oxygen tank heater cycles were required during entry up to the end of the 32-second period of reconstructed data, but nominal heater cycles were



### Appendix D Subsystem Data Review Summary Report

occurring prior to the entry phase. All tank internal fluid and heater assembly temperatures were nominal.

The total Orbiter power produced by the three fuel cells was nominal for LOS + 5 second data at about 20.5 kW. All fuel cell measurements (current, voltage, temperatures, pressure, flow-rates, and substack voltages) were nominal. The fuel cell water relief nozzle temperature was increasing as expected after entry interface because of aerothermal heating. The fuel cell product water line temperatures were beginning to decrease in a nominal fashion due to convective cooling caused by entering the atmosphere.

During the last 2 seconds of the 32-second period of reconstructed data, the total Orbiter power level had increased to about 23 kW. Current on all 3 three fuel cells was increasing; fuel cell 3 had 2 phase ac operation on its hydrogen/water pump; an off-nominal 84 °F rise in the oxygen purge vent line temperature was noted; and fuel cell 1 coolant pressure and oxygen manifold pressure 1 were reading OSL.

D-22

### Appendix D Subsystem Data Review Summary Report

### D.8.0 POWER REACTANT STORAGE AND DISTRIBUTION SUBSYSTEM

### D.8.1 Executive Summary

The power reactant storage and distribution (PRSD) subsystem performed nominally during all phases of the mission. During entry, all PRSD parameters were nominal at loss-of-data. The PRSD subsystem performance during the period from 32:13:00 G.m.t. through the LOS+ 5-second period of reconstructed data were nominal. There are no direct or indirect findings or associations with the problem

During the last 2 seconds of the 32-second period of reconstructed data, the fuel cell 3 hydrogen/water pump was operating on 2 phase AC current rather than the usual 3 phases, the oxygen purge vent line temperature was experiencing an unexpected rise, and conflicting indications were observed that manifold 1 had lost oxygen pressure (possibly instrumentation). No gross system operation anomaly is confirmable in the last 2 seconds of data. The changes of PRSD parameters appear to be a result of other events that were taking place on the vehicle.

### D.8.2 Pre-launch/Ascent Performance

The PRSD subsystem oxygen (O<sub>2</sub>) and hydrogen (H<sub>2</sub>) tank sets 1 and 2 heater switches were in nominal ascent configuration. The O<sub>2</sub> and H<sub>2</sub> tanks 1 and 2 'A' heaters were in ALTO. All of the seven other tank set heater switches were onfigured to OFF. All four manifold isolation valves were open. The extended duration Orbiter (EDO) pallet, installed in the aft part of the payload bay with four tank sets, was deactivated. An O<sub>2</sub> offload was performed to reduce the nominal end-of-mission (EOM) landing weight. Oxygen tanks 1, 2 and 3 were offloaded by approximately 100 lb each and tanks 4 and 5 were offloaded by approximately 25 lb each for a total O<sub>2</sub> offload of approximately 350 lb.

The main buses were untied for ascent. The main bus B (MNB) to main bus C (MNC) crosstie was performed at 16:16:56:48 G.m.t., for nominal on-orbit SpaceHab load distribution. The water line heaters were on the A system.

The  $O_2$  and  $H_2$  manifold and tank pressure decay rates were nominal to support fuel cell operations and crew breathing. The oxygen manifold pressures reached the tank 1 and 2 control band and these tanks began nominal heater cycles at 16:16:28 G.m.t. The hydrogen manifold pressures did not reach their tank 1 and 2 control band during the ascent-data evaluated.

All tank internal fluid and heater assembly temperatures were nominal

D-23

### Appendix D Subsystem Data Review Summary Report

### D.8.3 On-Orbit Performance

All of the PRSD system tank pressure cycles that were regulated by internal electrical heater operation were nominal, and were controlled by the heater AUTO function. All of the tank internal fluid and heater assembly temperatures were nominal for the entire on-orbit operation. The EDO pallet was activated throughout the on-orbit operations, and was deactivated during deorbit preparations.

A hydrogen manifold pressure spike occurred when manifold pressure control was switched to H<sub>2</sub> tank 3 after H<sub>2</sub> tanks 4 and 5 were depleted. This was a nominal signature seen previously in all orbiters when control is switched from low-quantity tanks to high-quantity tanks with colder, denser fluid. The manifold pressure did not reach the manifold relief valve crack pressure.

The Operations and Maintenance Requirements and Specification Document (OMRSD) in-flight checkoul of the tank heater current sensors was performed. Nominal sensor operation was verified on all of the tank heaters except for  $O_2$  tank 7. During this test, the  $O_2$  tank 7 heater-A manual-command failed to energize the A heater. Later in the mission, however, the heater sensor for  $O_2$  tank 7 was verified during tank heater operation in the AUTO mode.

### D.8.4 Entry Performance

The overall entry performance of the PRSD subsystem was nominal, with the exception of several abnormalities seen in the last 2 seconds of the 32-second period of reconstructed data that was recovered. These abnormalities are the rise in temperature of the fuel cell purge line and the conflicting indications that 0<sub>2</sub> manifold 1 had lost pressure. These abnormalities are discussed in section D.7.4. Events that occurred during the entry timeline period were evaluated. The 32:13:00 G.m.t. through LOS + 5-second data was confirmed to be nominal system operations and PRSD measurements experienced no data loss. Other than some telemetry parameters beginning to become unreliable because of data hits before the 25-second period on no data, all PRSD measurements were nominal

Appendix D Subsystem Data Review Summary Report

D.9.0 ATMOSPHERIC REVITALIZATION SUBSYSTEM PERFORMANCE EVALUATION

### D.9.1 Executive Summary

The atmospheric revitalization subsystem (ARS) performed nominally during all phases of the mission. During entry, all ARS parameters were nominal at loss-of-data.

### D.9.2 Pre-launch/Ascent Performance

The ARS performed nominally during the pre-launch and ascent phases of the mission. No anomalous conditions were noted in the data during this phase of operations.

### D.9.3 On-Orbit Performance

The ARS performed nominally during the nominally during the on-orbit phase of the mission.

### D.9.4 Entry Performance

The ARS performed nominally during the entry phase of the mission. No anomalous conditions were noted in the data during this phase of operations.

D-24



### Appendix D Subsystem Data Review Summary Report

### D.10.0 PRESSURE CONTROL SUBSYSTEM PERFORMANCE EVALUATION

### D.10.1 Executive Summary

The pressure control subsystem (PCS) performed nominally during all phases of the mission. During entry, all PCS parameters were nominal at loss-of-data.

### D.10.2 Pre-launch/Ascent Performance

Review of the PCS pre-launch/ascent data indicated nominal system

### D.10.3 On-Orbit Performance

Review of the PCS on-orbit data indicated nominal system performance with no anomalous conditions observed.

### D.10.4 Entry Performance

The PCS operated nominally during the entry phase. Additionally, subsystem performance gave no indications of anomalous performance in other subsystems.

The 14.7-psia cabin pressure regulator inlet valves were closed and the pressure control system was inactive for nominal cabin pressurization for entry with the exception of oxygen supply to the Launch and Entry Helmets (LEH) and g-suits. Nominal activation and oxygen use by the crew for the g-suits was evident in the data evaluated.

There were no data for most of the 32-second period of reconstructed data following LOS. Based on the limited data for all measurements (PPO $_2$ , O<sub>2</sub> percent, cabin pressure, cabin temperature and PPCO<sub>3</sub>), the cabin parameters were nominal at the end of the first 5-second period of data and it appears that the cabin pressure integrity was intact throughout the 32-second period of reconstructed data.

D-26

### Appendix D Subsystem Data Review Summary Report

### D.11.0 ACTIVE THERMAL CONTROL SUBSYSTEM PERFORMANCE EVALUATION

### D.11.1 Executive Summary

The active thermal control subsystem (ATCS) performed nominally during all phases of the mission. During entry, all ATCS parameters were nominal at loss-of-data.

### D.11.2 Pre-launch/Ascent Performance

Review of the ATCS pre-launch and ascent data indicated nominal system performance with no anomalous conditions observed.

### D.11.3 On-Orbit Performance

Review of the ATCS on-orbit data indicated nominal system performance with no anomalous conditions observed.

### D.11.4 Entry Performance

The ATCS performed nominally during the entry phase of the mission. Normal flash evaporator water use was observed in the analysis of the data. No ATCS anomalous conditions were noted in the data.

D-27

### Appendix D Subsystem Data Review Summary Report

### D.12.0 SUPPLY AND WASTE WATER MANAGEMENT SUBSYSTEM PERFORMANCE EVALUATION

### D.12.1 Executive Summary

The supply and wastewater management (SWWM) subsystem performed nominally during all phases of the mission. During entry, all SWWM parameters were nominal at loss-of-data.

### D.12.2 Pre-launch/Ascent Performance

Review of the SWWM subsystem pre-launch and ascent data indicated nominal system performance with no anomalous conditions observed.

### D.12.3 On-Orbit Performance

Review of the SWWM subsystem on-orbit data indicated nominal system performance with no anomalous conditions observed.

### D.12.4 Entry Performance

The SWWM subsystem indicated nominal operation during the entry phase and no anomalous conditions were observed.

An out-of-family condition was observed in the supply water dump nozzle and vacuum vent nozzle temperatures during entry. Supply water dump nozzle entry heating rates on temperature sensors A and B increased from 33.5 "F per minute to 43.25 "F per minute. Vacuum vent nozzle entry heating rate changed to 30.47 "F per minute. Vacuum vent nozzle entry heating rate increased from 0.88 "F per minute to 7.49 "F per minute in 26 seconds and then changed to 1.33 "F per minute. All past flight entry nozzle temperatures were reviewed, and there was no past flight with similar signatures to those observed on STS-107.

The wastewater dump nozzle temperature was nominal throughout this period. Due to the physical proximity of the wastewater dump nozzle to the other two nozzles, it might be expected that all three nozzles would behave similarly to the aerodynamics of ertly. This inconsistency between the three nozzle temperatures may provide further clues as to the aerodynamic/aerothermal events and timing of those events during STS-107.

D-28

### Appendix D Subsystem Data Review Summary Report

### D.13.0 AIRLOCK SUBSYSTEM PERFORMANCE EVALUATION

### D.13.1 Executive Summary

The airlock subsystem performed nominally during all phases of the mission. During entry, all airlock subsystem parameters were nominal at loss-of-data.

### D.13-2 Pre-launch/Ascent Performance

Review of the airlock subsystem pre-launch and ascent data indicated nominal system performance with no anomalous conditions observed.

### D.13.3 On-Orbit Performance

Review of the airlock subsystem on-orbit data indicated nominal system performance with no anomalous conditions observed.

### D.13.4 Entry Performance

The airlock subsystem performed nominally during the entry phase of the mission. No in-flight anomalies were identified in the data analysis.

### D.14.0 SMOKE AND FIRE SUPPRESSION SUBSYSTEM PERFORMANCE

### D.14.1 Executive Summary

The smoke and fire suppression subsystem performed nominally during all phases of the mission. During entry, all smoke and fire suppression subsystem parameters were nominal at loss-of-data.

### D.13-2 Pre-launch/Ascent Performance

Review of the smoke and fire suppression subsystem pre-launch and ascent data indicated nominal system performance with no anomalous conditions observed

### D.13.3 On-Orbit Performance

Review of the smoke and fire suppression subsystem on-orbit data indicated nominal system performance with no anomalous conditions observed.

### D.13.4 Entry Performance

The smoke and fire suppression subsystem performed nominally during the entry phase of the mission. No in-flight anomalies were identified in the data analysis.

D-30

### Appendix D Subsystem Data Review Summary Report

### D.15.0 PASSIVE THERMAL CONTROL SUBSYSTEM PERFORMANCE

### D.15.1 Executive Summary

The passive thermal control subsystem performed nominally during all phases of the mission. During entry, some passive thermal control subsystem parameter temperatures were off-nominal at loss-of-data.

From the real-time operational instrumentation (OI) data, it could be seen that abnormal temperature rises occurred in the left main landing gear compartment and left-side structure, and that sensors failed on the hydraulic actuator returnlines of the left inboard and outboard elevons, lower elevon bondline and left upper and lower wing bondlines. Also, an off-nominal signature (change in temperature rise rate) occurred in the supply water dump nozzle and vacuum

From the operational experiment (OEX) recorder data, many off-nominal thermal responses were noted. These included off-nominal temperature-rises of the left wing front spar at reinforced carbon carbon (RCC) panel 9 and the left wing RCC panel 9 lower-outboard attachment clevis. Additionally, there were off-nominal temperature responses of several thermal protection subsystem (TPS) surface measurements on the left side of the vehicle and all of the left wing temperature measurements failed.

### D.15.2 Pre-launch/Ascent Performance

The passive thermal control subsystem pre-launch and ascent temperature responses were nominal and compared favorably with those of previous missions. No in-flight anomalies were identified in the evaluation of the data for this phase of the mission.

### D.15.3 On-Orbit Performance

The on-orbit performance of the passive thermal control subsystem was nominal and compared favorably with that of previous missions. The on-orbit temperature responses for the bottom bondline and main landing gear were nominal. Attitude adjustments were made for the nominal end-of-mission thermal conditioning for water production and radiator protection concerns. This attitude change had no adverse effect on the vehicle thermal performance. Heaters enabled for the deorbit phase of the mission operated nominally. No in-flight anomalies were identified in the evaluation of the data.

D-31

### Appendix D Subsystem Data Review Summary Report

### D.15.4 Entry Performance

The entry performance of the passive thermal control subsystem was nominal with the exception of abnormal temperature rises and temperature sensor failures.

During entry, the bondline structure OI data increases in temperature because of entry heating. From pilots comparing the STS-107 bondline temperature response with selected flights, the right-hand side fuselage and bottom centerline temperature responses were nominal. However, the left-hand side fuselage temperature data responded nominally with three exceptions that were:

- Mid fuselage compartment sidewall temperature at Xo1215:
- Mid fuselage sill longeron temperature at Xo1215; and
   Aft fuselage compartment sidewall temperature at X1410.
- At 32:13:54:22 G.m.t., the temperature rise rates at these locations began faster

Also: 1.334.22 Gills., the temperature rise rates at these locations began than previously experienced on comparison flights. Also, uneven temperature responses occurred between port and starboard side at the same Xo location symmetrical heating and temperature rise rates were expected.

The temperature rises on the portside fuselage structure measurements (mid sidewall, longeron, and aft sidewall) indicate higher-than-nominal environmental sidewan, heating.

From the OEX data, off-nominal temperature responses were noted very early during entry. The left wing front spar at RCC panel 9 started an off-nominal increasing temperature trend at 32:134.85.95 cm.l. [entry interface (EI) plus 270 seconds), and the left wing RCC panel 9 lower outboard attachment clevis started an off-nominal increasing temperature trend at 32:13:48:59 G.m.l. Within the next 70 seconds, the TPS surface temperatures on the left side of the vehicle and the left OMS pod began off-nominal responses when compared to previous flights. This response continued to LOS. Finally, during the period from 32:13:52:21 to 32:13:53:47 G.m.t., all of the left wing temperature measurements feating the response continued to LOS. Finally, during temperature measurements feating the response continued to LOS.

D-32

### Appendix D Subsystem Data Review Summary Report

### D.16.0 MECHANICAL SUBSYSTEM PERFORMANCE EVALUATION

### D.16.1 Executive Summary

The mechanical subsystem performed nominally during all phases of the mission. During entry, all mechanical subsystem parameters were nominal at

There were two unexplained occurrences of additional current draw on ac bus 1, but it is not believed that these were in any way related to the loss of the crew

### D.16.2 Pre-launch/Ascent Performance

No anomalies were noted in the mechanical systems during the pre-launch and ascent phases of the mission. All mechanisms operated in nominal dual-motor time with all limit switches transferring properly.

The overall performance of the mechanical systems was nominal during the on-orbit phase of the mission and no anomalies were noted. The port radiator was deployed and stowed twice, and all involved mechanisms operated in nominal dual-motor time with all limit switches transferring property.

During the vent-door opening, payload bay door (PLBD) opening and Ku-band antenna deployment, an intermittent signature occurred on ac bus 2, phase B where the current was slow to increase at motor startup. This anomaly is discussed in D 19.0 Electrical Power Distribution and Control subsystem section of this appendix.

### D.16.4 Entry Performance

The overall performance of the mechanical systems was nominal during the entry phase up to the loss of the vehicle

but it is not believed that they were in any way related to the loss of the crew and vehicle.

Motor control assembly (MCA) operational status (Op Stat) indications show that the appropriate MCA relays were operating to supply ac power to the motors. During deorbit preparation and entry, all mechanisms operated in nominal dual-motor time with all limit switches and op stats transferring properly.



### Appendix D Subsystem Data Review Summary Report

During payload bay door (PLBD) closure, after starboard door closure had been stopped for the nominal alignment check, a 0.7-second period of additional current draw occurred on ac bus 1. The amplitude and signature of the trace appear to correspond to starboard door drive motor 1. However, a scenario could not be determined that would explain why one door drive motor would run without the bulkhead latches running as well. Because the sample rate for limit switch and op stat data is only 1 Hz, it is impossible to determine whether any changes occurred in these indications within the 0.7-second time period.

During vent door closure, a 0.1-second period of additional current draw was noted on ac bus 1 phases A and C. It is possible that a momentary limit switch failure could have caused a motor to drive for this short period. Because the ac current sample rate is 0.1 Hz and the op stat and limit switch data sample rate is only 1 Hz., this could have occurred without showing up in the phase B, op stat, or limit-witch data.

All data reviewed indicated nominal performance of mechanical systems hardware from deorbit preparations through entry and LOS+32. The two unexplained occurrences of additional current draw on ac bus 1 are not believed in any way related to the loss of the crew and vehicle.

D-34

### Appendix D Subsystem Data Review Summary Report

The left MLG down-lock indication transferred on at 32:13:59:05.877 G.m.t. and remained on through LOS. This appeared to be an erroneous output because all other available data indicated that the gear was up and locked during this time.

Based on redundant sensors and other indications; all observed anomalies appear to be due to instrumentation failures and not hardware. The following is a discussion of the instrumentation data of the landing system.

The left-hand inboard (LHIB) 1 and left-hand outboard (LHOB) 1 tire-pressure measurements went OSL (230 psia). The trend toward OSL started at 32:13:58:33.171 G.m.t. for both measurements. The LHOB 1 went OSL at 32:13:58:40.194 G.m.t. and LHIB 1 went OSL at 32:13:58:38.252 G.m.t. Prior to this event the pressures were at a nominal value of 350 to 355 psia, which is consistent with the expected pressures adjusted for wheel-well environmental conditions given the post top-off tire pressures and leak rates obtained prior to

Both LHIB and LHOB wheel temperature measurements went OSL (-75 °F). The trend toward OSL started at 32:13:58:35.730 G.m.t. for the LHIB and at 32:13:58:33.201 G.m.t. for the LHOB. The LHIB went OSL at 32:13:58:44.219 G.m.t. and the LHOB went OSL at 32:13:58:44.219 G.m.t. and the LHOB went OSL at 32:13:58:43.97.83 G.m.t. Prior to this event, the temperatures were at a nominal 35 °F. The data were consistent with the on-orbit hermal conditioning performed to maintain minimum nominal end of mission (NEOM) tire pressures.

The right-hand inboard (RHIB) 1 and right-hand outboard (RHOB) 1 tire pressure measurements appeared to dip approximately 3 psi and then recover to a nominal 355 psia. The first pressure drop started at 32:13:58:37.316 G.m.t. for RHIB 1 and at 32:13:58:38:304 G.m.t. for the RHOB 1. This condition lasted for approximately 10 seconds after which the pressures recovered until LOS. Prior to this event, the pressures were at a nominal value of 350 to 355 psia, which is consistent with the expected pressures adjusted for wheel-well environmental conditions given the post top-off tire pressures and leak rates obtained prior to

The LHIB 2 and LHOB 2 tire pressure measurements went OSL (230 psia). The trend toward OSL started at 32:13:58:33.171 (a.m.t. for both of these measurements. The LHIB 2 went OSL at 32:13:58:44.192 G.m.t. and LHOB 2 measurements. Ine LHIB 2 went USL at 32:13:30-44, 132 0.5111. and LHID2 went OSL at 32:13:58:54.1490 G.mt. Prior to this event, the pressures were at a nominal value of 350 to 355 psia, which is consistent with the expected pressures adjusted for whele well environmental conditions given the post top-off tire pressures and leak rates obtained prior to launch.

The RHOB 2 tire-pressure measurement appeared to dip approximately 3 psi and then recovered to a nominal 355 psia. The pressure drop started at 32:13:58:45.199 G.m.t. This lasted for approximately 10 seconds after which the

D-36

### Appendix D Subsystem Data Review Summary Report

### D.17.0 LANDING AND DECELERATION SUBSYSTEM PERFORMANCE

### D.17.1 Executive Summary

The landing and deceleration subsystem performed nominally during all phases of the mission. However, evidence of the event that led to the loss of the Orbiter was apparent in landing and deceleration parameters during the entry.

- Left-hand MLG tire pressure measurements failed OSL prior to LOS;
   Left-hand inboard and left-hand outboard wheel temperature measurements went OSL prior to LOS; and
   Left MLG down-lock indication transferred and remained on through LOS.

### D.17.2 Pre-launch/Ascent Performance

This system was not active throughout the pre-launch and ascent phases of the flight, and no anomalies were noted in the data that was reviewed.

### D.17.3 On-Orbit Performance

This system was not active throughout the on-orbit phase of the flight, and no anomalies were noted in the data that was reviewed. All data reviewed indicat nominal performance of landing and deceleration hardware throughout the on-orbit phase.

The overall performance of the landing/deceleration subsystem was nominal throughout entry and the LOS+32-second period of reconstructed data with the exceptions noted in the following paragraphs.

The left-hand main landing gear tire pressure measurements failed off-scale-low (OSL) prior to loss of signal (LOS). The data review showed that the loss of the primary measurements occurred prior to the loss of the secondary measurements. This appears to indicate an instrumentation failure as opposed

The left-hand inboard (LHIB) and left-hand outboard (LHOB) wheel temperature measurements went OSL prior to LOS. There are no redundant measurements for wheel temperature. Prior to the failure of the instrumentation, all indications were in the nominal range for landing.

D-35

### Appendix D Subsystem Data Review Summary Report

pressure recovered until LOS. Prior to this event, the pressure was at a nominal 355 psia, which is consistent with the expected pressure adjusted for wheel well environmental conditions given the post top-off tire pressure and leak rate obtained prior to launch.

The left MLG down-lock indication transferred on at 32:13:59:05.877 G.m.t. and lasted through the LOS+32 period of reconstructed data. All other indications showed the gear was still up and locked during this time. Testing of the proximity sensor circuit has shown that it is possible for this indication to fall in this manner when wires are burned through.

At the beginning of the post-LOS 25-second data gap, the left MLG brake line temperature A measurement, located on the strut, indicated 103 ° F, while at the end of the gap it indicated 278 °F. Although the downlinked data has been verified to contain no errors, this is considered an erroneous measurement because the brake line B measurement, which is located beside the A measurement, indicated exactly the same value (118.6 °F) as before the gap. In addition, there is no significant change in the C and D measurements, whi located on the wheel-well wall near the hydraulic switching valve.

D.18.0 PURGE, VENT, AND DRAIN SUBSYSTEM PERFORMANCE

### D.18.1 Executive Summary

The purge, vent and drain (PV&D) subsystem and hazardous gas detection subsystem (HGDS) performed nominally during all phases of the mission. During entry, all PV&D and HGDS parameters were nominal at loss-of-data. The vehicle drain system is passive; there is no telemetry to monitor or review.

### D.17.2 Pre-launch/Ascent Performance

The PV&D subsystem and HGDS performed nominally during the pre-launch and ascent phases of the mission. The purge temperatures and flow rates were set to predetermined levels and stayed within nominal tolerances. Orbiter circuit 2 was supplied with a higher-than-normal flow rate (225 lb./min) because of the was supplied with a higher-than-normal flow rate (225 lb./min) because of the extended duration Orbitler (EDO) pallet requirement agreed to in the payload integration plan. The higher flow rate was within Orbitler purge system certification. During the T minus 9-minute hold, the circuit 2 flow-rate was reduced to 170 lb./min to alleviate the need for a post-flight inspection of the Orbiter T-0 purge-circuit quick-disconnect flappers. The inspection is required if separation occurs at a flow rate at or above 180 lb./min.

### D.17.3 On-Orbit Performance

The PV&D subsystem and HGDS performed nominally during the on-orbit phase of the mission, as the subsystems are inactive during the on-orbit period.

The PV&D subsystem and HGDS performed nominally during the entry phase of

D-38

### Appendix D Subsystem Data Review Summary Report

### D.19.0 ELECTRICAL POWER DISTRIBUTION AND CONTROL SUBSYSTEM

### D.19.1 Executive Summary

The electrical power distribution and control (EPDC) subsystem performed nominally except for the sluggish ac 2 bus phase B current response initially noted post-ascent. During entry, all EPDC subsystem parameters were nominal at loss-of-data.

The ac 2 phase B sluggish current response (STS-107 MER Problem 1) was not present during PLBD closing or during entry, and had no effect on the Orbiter contingency. Prior to the last 2 seconds of reconstructed entry data, no EPDC measurements were lost, and there were no ac or dc bus shorts or losses

### D.19.2 Pre-launch/Ascent Performance

The EPDC subsystem pre-launch and ascent responses were nominal with the exception of the in-flight anomaly discussed in the following paragraph. This inflight anomaly had no impact on mission accomplishment.

During vent-door opening, PLBD opening and Ku-band antenna deployment, the ac 2 bus phase B current exhibited a sluggish response. The phase B current increased to about one-half of the expected value, then increased to its nominal value within 0.5 to 1.5 seconds. During this time period, the ac 2 bus phases A and C current increased a similar amount. During steady-state periods, there were periodic occurrences of smaller magnitude signals of the same type (phase B dropping, phases A and C increasing). As before, most of these occurrences lasted between 0.5 and 1.5 seconds, and the phase B drop was between 0.2 and 0.3 ampere (between 3 and 4 telemetry counts). Water-loop pump cycling on the ac 2 bus sometimes triggered the described response. The occurrence of this condition was very sporadic and unpredictable. During a couple of 24-hour periods, no occurrences were noted. The cause of this anomaly was believed to be the ac 2 bus phase B inverter or the wiring between the ac 2 phase B inverter and panels L4 and MA73C.

### D.19.3 On-Orbit Performance

The EPDC subsystem on-orbit operations were nominal with the exception of the anomaly discussed in the previous section. This in-flight anomaly had no impact on mission accomplishment.

D-39

### Appendix D Subsystem Data Review Summary Report

### D.19.4 Entry Performance

Off-nominal indications were identified in the last 32 seconds of reconstructed

- The 5-seconds of the reconstructed data had numerous data hits throughout the period. Based on the ASA 4 failure times during the 5 seconds of reconstructed data, three signatures were found on the aft. main buses that could be 5-ampere remote power controller (RPC) trip signatures. The RPCs performed as designed.

  2. In the 2-second period of reconstructed data, some of the EPDC data
- were missing, some data were available for only one data sample and some data were in conflict with confirming data. Three conclusions from the data are:
  - a. There was a general upward shift in fuel cell and forward main bus
  - a. There was a general upward shift in fuel cell and forward main bus amperes and a general downward shift in main bus voltages;
    b. Several confirming parameters indicate that the ac 3 phase A inverter was disconnected from its a c bus, and there was an increasingly high voltage and current load on ac 3 phases B and C.
    c. The fuel cell 1 amperes and single data samples indicate the possibility of a high load on ac 1 phase C.

### Appendix D Subsystem Data Review Summary Report D.20.0 DATA PROCESSING SYSTEM PERFORMANCE EVALUATION

### D.20.1 Executive Summary

The data processing system (DPS) pre-launch, ascent and on-orbit operations were nominal. During entry, all DPS parameters were nominal at loss-of-data.

### D.20.2 Pre-launch/Ascent Performance

No unexpected general-purpose computer (GPC) errors occurred during pre-launch or ascent operations. The mass memory unit (MMU) hardware was used successfully during the OPS 1 transition at T-20 minutes on launch day as the program was obtained from MMU 1 area 1 on the tape. Prior to launch, the Kennedy Space Center (KSC) performed a dump and compare of the entire software of GPC 1 with no miscompares identified. The multiplexer/demultiplexer (MDM) hardware performance was satisfactory as exhibited in the data review conducted after the contingency

### D.20.3 On-Orbit Performance

All DPS hardware performed satisfactorily during the on-orbit operations, and no in-flight anomalies were noted in the analysis of the data

### D/20.4 Entry Performance

The DPS entry operations were nominal. Fault messages were generated and are discussed in the appropriate sections of this appendix



### Appendix D Subsystem Data Review Summary Report

### D.21.0 FLIGHT CONTROL SYSTEM HARDWARE PERFORMANCE

### D. 21.1 Executive Summary

The flight control system (FCS) pre-launch, ascent and on-orbit operations were nominal. During entry, all FCS parameters were nominal at loss-of-data.

The 32-second period of reconstructed data indicate that there was an anomaly involving aerosurface actuator (ASA) 4. This condition has been evaluated and determined to be the result of a wiring short in the aft of the left wing.

### D.21.2 Pre-launch/Ascent Performance

At all times, the Solid Rocket Booster (SRB) thrust vector controllers (TVC), MPS TVC, and aerosurface actuators were positioned exactly as the GPC commands were given with normal driver currents, secondary differential pressures, and elevon primary differential pressures. The reaction jet driver (RJD) operation was also normal with no thruster-fail indications or other anomalies noted. The rotational hand controller (RHC) and translation hand controller (THC) were both used and exhibited normal channel tracking.

At no time during the ascent of STS-107 did the flight controls fail to accomplish the task of implementing GPC commands. Actuator positions closely tracked GPC commands, and at no time did secondary differential pressures used in the fault detection mechanism approach the limits that would initiate a failure

### D.21.3 On-Orbit Performance

The flight control hardware on-orbit performance was nominal. No anomalies were found in the data. The limited aerosurface data available also showed no anomalies. Flight control hardware performance during the on-orbit flight control system checkout was nominal. No anomalies were found in any of the tests or checkout prior to entry.

### D.21.4 Entry Performance

The FCS performance during the entry phase was nominal until the final seconds before LOS.

The STS-107 aerosurface actuator performance was nominal until the final second before LOS, when the ASA 4 anomaly began to appear. Aerosurface position did follow GPC commands, even after the occurrence of the ASA 4 anomaly and until LOS + 5 seconds. Aerosurface actuator secondary differential

D-42

### Appendix D Subsystem Data Review Summary Report

pressures were well below the bypass level and normal until the ASA 4 anomaly appeared.

At 32:13:59:31.7 G.m.t., aerosurface channel 4 positions either were at their null value or were transitioning toward their null value. Less than one second later at 32:13:59:32.39 G.m.t., the power was current-limiting and the voltage had dropped sufficiently for both remote power controllers (RPCs) for ASA 4 to drive the RPC tip measurement (1 Hz). Secondary differential pressure data indicates channel 4 on the right outboard elevon, right inboard elevon, left inboard elevon, left outboard elevon, nudder, and speedbrake were bypassed. The channel 4 fail flag was raised on the right outboard elevon, right inboard elevon, left inboard elevon, left inboard elevon, left inboard selevon, left inboard elevon, left inboard selevon, left selevon,

The channel 4 driver currents on the right outboard elevon, right inboard elevon, left inboard elevon, left inboard elevon, and speedbrake were non-zero (driving the channel 4 servo valve). A force fight occurred between channel 4 and the other 3 channels on the left outboard elevon from 32:13:59:32.597 G.m.l. to 32:13:59:34.318 G.m.l., as indicated by secondary differential pressure data. This force fight began when the bypass valve on channel 4 reopened (non-bypassed state) and allowed the servo valve to become active.

Al 32:13:59:34.536 G.m.t., speedbrake channel 1, 2, and 3 secondary differential pressures indicate a force fight against channel 4. The secondary differential pressure on channel 4 was at null. The isolation valve power RPC was tripped at this poirt, removing power from the bypass valves on all actuators for channel 4. At 32:13:59:35.077 G.m.t., the actuator fail flags from ASA 4 had turned off.

At approximately 32:14:00:04 G.m.t., just prior to final LOS, aerosurface switching valves are indicated to be in their secondary positions, while the valves are expected to be in their primary positions with zero hydraulic pressure in all three hydraulic systems. In the same time period (32:14:00:04 G.m.t.), all aerosurface position indications read zero volts. Also in the same time period, ASA 1, 2 and 3 RPC indications show that they are off while the ASA 1, 2 and 5 power-on commands show on. In the same time period (32:14:00:04 G.m.t.), there are valid hydraulic reservoir temperatures, tudder/speedbrake actuator return line temperatures, fight elevon actuator temperatures, body flap temperatures and MPS TVC return line temperatures, but no valid left elevon actuator temperatures and valid left elevon actuator temperatures.

D-43

### Appendix D Subsystem Data Review Summary Report

### D.22.0 INERTIAL MEASUREMENT UNIT PERFORMANCE EVALUATION

### D.22.1 Executive Summary

The inertial measurement unit (IMU) pre-launch, ascent and on-orbit operations were nominal. During entry, all FCS parameters were nominal at loss-of-data.

### D.22.2 Pre-launch/Ascent Performance

The IMU pre-launch and ascent performance was nominal. The IMUs measured and reflected the Orbiter changes in attitude and velocity due to the nominal ascent activities. Review of the IMU pre-launch and ascent data did not show any anomalous conditions.

### D.22.3 On-Orbit Performance

The IMU on-orbit operations were nominal. The IMUs measured and reflected the Orbiter changes in attitude and velocity due to the nominal on-orbit operations. Review of the IMU on-orbit data did not show any anomalous conditions.

### D.22.4 Entry Performance

The overall performance of the three IMUs during entry was nominal. The IMUs measured and reflected the Orbiter changes in attitude and velocity due to the nominal entry activities. The deorbit firing and energy reduction maneuvers were accurately tracked by all three IMUs. The post-LOS data indicated continued nominal velocity changes, but large attitude changes were noted between the first few seconds of data and the small sample of data at the end.

### Appendix D Subsystem Data Review Summary Report

### D.23.0 STAR TRACKER SUBSYSTEM PERFORMANCE EVALUATION

### D.23.1 Executive Summary

The star tracker subsystem was powered off during ascent and no subsystem data are available. The star tracker subsystem performance on-orbit was nominal. The star tracker was powered off during entry.

### D.23.2 Prelaunch/Ascent Performance

The star tracker subsystem was powered off during ascent and no subsystem

### D.23.3 On-Orbit Performance

The star tracker subsystem performance on-orbit was nominal. Review of the star tracker subsystem data from the on-orbit period indicated no anomalous or off-nominal performance.

### D.23.4 Entry Performance

The star tracker subsystem was powered off during entry and no subsystem data are available.

D-44

### D.24.0 NAVIGATIONAL AIDS SUBSYSTEM PERFORMANCE EVALUATION

### D.24.1 Executive Summary

All navigational aids subsystem (NAVAIDS) operations were nominal during the pre-launch, ascent and on-orbit operations. During entry, all NAVAIDS parameters were nominal at loss-of-data. Based on the analysis of the data, the conclusion is that the NAVAIDS were nominal and had no involvement in the catastrophic failure that preceded the loss of the Columbia during the entry phase of the STS-107 mission.

### D.24.2 Pre-launch/Ascent Performance

The overall performance of the NAVAIDS was nominal during pre-launch and ascent operations. All three tactical air navigation (TACAN) systems remained locked on to KSC during the ascent and broke lock when the station was out of range. The NAVAIDS were powered off after the operational sequence (OPS) 2 transition.

### D.24.3 On-Orbit Performance

The NAVAIDS are normally powered off during the on-orbit phase until the transition to OPS 8 for the FCS checkout approximately 24 hours prior to the predicted landing. All of the NAVAIDS successfully passed the self-test during the FCS checkout. The NAVAIDS were then powered off after the OPS 2 transition. No deviations or significant events were observed in the NAVAIDS performance.

### D.24.4 Entry Performance

All NAVAIDS subsystems were powered on at 32:09:30:05 G.m.t., and were functioning nominally prior to loss of signal (LOS). The TACAN systems had locked on to various channel 1111X ground stations during the pass over the United States just prior to the de-orbit maneuver and that was nominal operation. The TACAN systems were in the search mode, but were out-of-range of the KSC ground station when LOS occurred at 32:13:59:32:174 G.m.t. The TACAN systems remained in the search mode during the extra 32 seconds of telementry data that were later recovered. At 32:13:47:37 G.m.t., radar altimeter 1 locked on to plasma. At 32:13:47:39 G.m.t., radar altimeter 2 locked on to plasma. At 32:13:47:39 G.m.t., radar altimeter 2 locked on to plasma and remained unlocked until 32:13:59:26:20 G.m.t., when one sample indicating 800 feet was observed. The dara altimeter 1 remained locked on to the plasma until 32:13:59:45:00 G.m.t., and then broke lock until 32:13:59:34:30 G.m.t., when one sample indicating 5200 feet was observed. The 800 feet and 5200 feet.

D-46

### Appendix D Subsystem Data Review Summary Report

data were compared with the data from previous OV-102 missions, including STS-109, STS-93 and STS-90. Similar radar altimeter signatures were observed for these flights when compared with the data from STS-107. The radar altimeter performance was determined to be nominal. The three microwave-scanning-beam landing systems (MSBLS) were powered on but were out-of-range of the KSC ground station and did not lock on. The MSBLS indications were nominal. The MSBLS were still out-of-range of the ground station during the extra 32 seconds of telemetry data that were later recovered.

D-47

### Appendix D Subsystem Data Review Summary Report

### D.25.0 S-BAND SUBSYSTEM PERFORMANCE EVALUATION

### D.25.1 Executive Summary

All S-Band subsystems and processors including S-Band phase-modulated (PM) system 2 and S-Band frequency modulated (FM) system 1 performed nominally during the pre-launch, ascent and on-orbit phases of STS-107. During entry, all S-Band subsystem and processor parameters were nominal at loss-of-data.

### D.25.2 Pre-launch/Ascent Performance

The overall performance of the communications and tracking (C&T) subsystems during the pre-launch and ascent phase was nominal. The payload signal processor (PSP) was configured and tested satisfactory during pre-launch and then powered off per procedures prior to launch. S-Band PM system string 1 and 2 and the S-Band FM system were powered on and a checkout of these systems was completed prior to-launch. The S-Band PM system string 2 provided nominal S-Band Orbiter telemetry and ai-to-ground (A/G) voice communication overage during the pre-launch, launch, and ascent phases. There were no off-nominal telemetry indications from any S-Band subsystems or processors.

### D.25.3 On-Orbit Performance

The overall performance of the C&T subsystems was nominal during the on-orbit phase. The PSP was powered on, configured for SpaceHab support, and operated nominally until powered off at SpaceHab de-activation prior to the deorbit maneuver. During on-orbit operations, the S-Band FM system was occasionally powered on for operations recorder dumps via ground stations and powered off again when not in use. The S-Band PM systems string 2 provided nominal S-Band Orbiter telemetry and A/G voice communication coverage in the Tracking and Data Relay Satellite (TDRS) mode during the majority of the on-orbit phase. There were no off-nominal telemetry indications from either of the S-Band PM subsystems in any operational mode and S-Band communication coverage was nominal throughout the on-orbit phase.

### D.25.4 Entry Performance

The overall performance of the C&T subsystems hardware during entry was nominal. The S-band communications coverage via the TDRS was as good as anticipated and very comparable to previous Shuttle entries at the same orbital inclination of 39 degrees. There were several S-Band return-link data dropouts during entry from 32:13:50:00 G.m.t. to 32:13:56:00 G.m.t. that cannot be explained. The antenna look-angles to the TDRS during this period would not typically result in dropouts. Data dropouts after this period until the final LOS

D-48

### Appendix D Subsystem Data Review Summary Report

were not unexpected based on the antenna look angles to the TDRS. There were no off-nominal telemetry indications from any C&T subsystem.

The recovered data after the 25-second LOS indicated the BFS software commanded a switch from the upper right aft (URA) antenna to upper right forward (URF) antenna at 32:14:00:04 G.m.t., and there were ins trumentation indications of the execution of the commanded switch. This conclusion was based on the two antenna switch discretes and the analog value of power amplifier (PA) reflected power, which were consistent with the performance characteristics the URF antenna.



### Appendix D Subsystem Data Review Summary Report

### D 26.0 KII-RAND SUBSYSTEM PERFORMANCE EVALUATION

### D.26.1 Executive Summary

The overall performance of the Ku-Band subsystem was nominal with no in-flight anomalies found during data analysis. During entry, all Ku-band subsystem parameters were nominal at loss-of-data.

### D.26.2 Pre-launch/Ascent Performance

The overall performance of the Ku-Band subsystem during the pre-launch and ascent phases was nominal. The Ku-Band deployed assembly was stowed for ascent. Telemetry and operations indicate that the Ku-Band was still in its nominal ascent position prior to on-orbit deployment.

### D.26.3 On-Orbit Performance

The overall performance of the Ku-Band subsystem during the on-orbit phase was nominal. The Ku-Band assembly was deployed at 18-17-54 Gm.t. in the expected dual motor time of 23 seconds. All telemetry measurements indicated the Ku-Band deployed assembly transitioned from the stowed to the deployed position. The Ku-Band system was activated at 16:17:58 G.m.t., passed the self-test, and functioned properly throughout the mission until it was nominally stowed and powered off at 32:0147 G.m.t.

### D.26.4 Entry Performance

The Ku-Band deployed assembly was stowed for entry. Telemetry indicates that the Ku-Band was still in its nominal position during entry.

D-50

### Appendix D Subsystem Data Review Summary Report

lower at 32:13:58:41 G.m.t. and failed OSL at 32:13:58:48 G.m.t. The left-hand outboard wheel temperature began drifting lower at 32:13:58:35 G.m.t., and failed OSL at 32:13:58:40 G.m.t. and failed OSL at 32:13:58:40 G.m.t. The left-hand outboard tire pressure 2 began drifting lower at 32:13:58:39 G.m.t., and failed OSL at 32:13:58:54 G.m.t.

The failed measurements used multiple dedicated signal conditioners (DSC) with no more than one affected measurement using a single DSC card. Similarly multiple MDM cards in more than one MDM were used. The failed tire-pressure measurements used two different strain gage signal conditioners (SGSC).

Temperatures in the area of the midbody DSC's and SGSC remained nominal (50-55 °F) until loss of data. As the measurements utilized multiple DSC's, the source of the failures is not believed to be related to a signal conditioner. Temperatures at the wheel itself were increasing but not high enough to cause transducer failure. Furthermore, the staggered loss of the individual measurements suggests that the failures were measurement failures, rather than actual loss of tire pressure.

The source of the failures is consequently believed to be in the wire harnesses between the wheel area and the midbody. Since the measurements did not exhibit the characteristics observed with breakage of the wheel separation harness, it is more likely to be due to heat-related degradation of the wiring harnesses in the vicinity of the left-hand wheel well.

Review of the post-LOS data did not alter the conclusions reached, and no additional anomalies were identified.

The OEX recorder was recovered and the data were successfully retrieved indicating that the hardware performed nominally. These data were extremely helpful to the investigation as data were recorded until the breakup of the vehicle. The vast majority of the left-wing measurements failed apparently because of heat-related degradation of wiring harnesses in the left wing.

D-52

### Appendix D Subsystem Data Review Summary Report D 27.0 INSTRIMENTATION SUBSYSTEM PERFORMANCE EVALUATION

### 5.27.0 INGTROMERTATION CODOTOTEM TERT CRIMANOL EVALUATION

### D.27.1 Executive Summary

The overall performance of the instrumentation subsystem during the pre-launch, ascent and entry was nominal with no in-flight anomalies identified during the data analysis. During entry, all instrumentation subsystem parameters were nominal at loss-of-data.

### D.27.2 Pre-launch/Ascent Performance

The OI and Orbiter experiments (OEX) recorder subsystems performed nominally throughout the STS-107 pre-launch and ascent phases. No significant events or findings were found during the data analysis.

### D.27.3 On-Orbit Performance

The overall performance of the instrumentation subsystem during the on-orbit phase was nominal. Review of the OI subsystem on-orbit data indicated no in-flight anomalies or anomalous conditions in the subsystem performance.

### D.27.4 Entry Performance

The overall performance of the instrumentation subsystem during the entry phase was nominal until loss of signal. There were no indications of any anomalous performance in any of the subsystem hardware. A number of individual measurements failed or had anomalous readings in the minutes immediately prior to loss of signal. All of these are apparently related to the accident.

During entry operations, several of the hydraulic measurements failed to offscale-low. These were:

Hydraulic system 3 left outboard elevon return line temperature; Hydraulic system 1 left-hand inboard elevon actuator return line temperature; Hydraulic system 1 left outboard elevon return line temperature; Hydraulic system 2 left outboard elevon return line temperature.

All tire pressure and wheel temperature measurements for the left-hand MLG were then observed to have drifted lower and failed to OSL. The left-hand outboard tire pressure 1 began drifting lower at 32:13:58:34 G.m.t., and failed OSL at 32:13:58:33 G.m.t. The left-hand inboard lire pressure 1 began drifting lower at 32:13:58:33 G.m.t. and failed OSL at 32:13:58:340 G.m.t. The left-hand inboard wheel temperature began drifting lower at 32:13:58:35 G.m.t., and failed OSL at 32:13:58:45 G.m.t. The left-hand inboard tire pressure began drifting

D-51

### Appendix D Subsystem Data Review Summary Report

### D.28.0 DISPLAYS AND CONTROLS SUBSYSTEM PERFORMANCE EVALUATION

### D.28.1 Executive Summary

Review of the Displays and Controls (D&C) subsystem pre-launch, ascent and on-orbit data indicated nominal system performance with no anomalous conditions observed. During entry, all D&C subsystem parameters were nominal at loss-of-data.

### D.28.2 Pre-launch/Ascent Performance

The D&C subsystem was in the normal configuration and exhibited nominal operation during the pre-launch and ascent phase. All pre-launch master alarm occurrences were attributable to expected operations.

### D.28.3 On-Orbit Performance

The D&C subsystem performed nominally during the on-orbit phase of the mission.

### D.28.3 Entry Performance

The D&C subsystem exhibited nominal operation during the entry phase, including the additional 32-second period of reconstructed data. During the entry phase up to the additional 32-second time frame, the master alarms annunciated were correlated to the individual subsystems that triggered the alarms.

The downlisted data for the caution and warning master alarm subsystem shows evidence of the master alarm annunciating continuously from 32:13:59.33.863 to 32:14:00:04.760 G.m.t., which includes the additional 32-second period of reconstructed data. The data review indicates several subsystems could have triggered the master alarm. Each individual subsystem with possible master alarm triggers has been evaluated for validity of the master alarm data relative to that subsystems performance. A review of the BFS data reveals a correlation of the events with the downlisted caution and warning master alarm telemetry data.

### Appendix D Subsystem Data Review Summary Report

D.29.0 MULTIFUNCTION ELECTRONIC DISPLAY SUBSYSTEM PERFORMANCE EVALUATION

### D.29.1 Executive Summary

The overall performance of the MEDS was nominal during the pre-launch, ascent and on-orbit phases with no in-flight anomalies identified during the analysis of the data. During entry, all MEDS subsystem parameters were nominal at loss-of-data.

### D.29.2 Pre-launch/Ascent Performance

The overall performance of the MEDS was nominal during the pre-launch and ascent phases. There were no significant deviations from the nominal/expected operation of the MEDS subsystem during the pre-launch/ascent period; all downlisted Edge Key inputs reflect those that would be expected during normal operations.

### D.29.3 On-Orbit Performance

The overall performance of the MEDS was nominal during the on-orbit operations was nominal. There were no significant deviations from the nominal/expected operation of the MEDS subsystem during the on-orbit period; all downlisted Edge Key inputs reflect those that would be expected during normal operations.

### D.29.4 Entry Performance

The MEDS subsystem operation was nominal during the entry until loss-of-data and LOS.

D-54

### Appendix D Subsystem Data Review Summary Report

D.30.0 AIR DATA TRANSDUCER ASSEMBLY HARDWARE PERFORMANCE

### D30.1 Executive Summary

The air data transducer assembly (ADTA) hardware performed satisfactorily during the entry phase of the mission. The ADTA probes were not deployed so no data were received on that subsystem operation.

### D.30.2 Pre-launch/Ascent Performance

The ADTA is not deployed during the ascent phase and no data were received.

### D.30.3 On-Orbit Performance

The ADTA is not deployed during the on-orbit phase and no data were received.

### D.30.4 Entry Performance

The ADTA performed nominally during FCS checkout and from power-on for deorbit through loss of signal. Pressure indications from all 16 ADTA transducers were well within redundancy management (RM) limits, and all mode/status word indications were satisfactory. Data also shows that the air data probes (ADPs) were not deployed during this phase of entry. Probe temperatures were in the normal range for stowed ADPs.

The ADTA data is not used by GN&C until the crew manually enables the data around Mach 3.5. The air data probes remain stowed until around Mach 5 during entry. At the time of LOS, the ADTA transducers were reading within ± 0.040 inch Hg between transducers connected to the same-side air data probe and ± 0.080 inch Hg between transducers connected to opposite-side air data probes. The ADTAs were reading the ambient pressure inside the forward RCS cavity and responding to very small changes in pressure due to vehicle motion and attitude. Pressures from the left probe were slightly higher than pressures from the right, but these differences are not atypical of ADTA performance during this phase of flight. Data during a similar portion of entry from STS-109 and STS-110 have been reviewed as comparisons.

ADTA data was not being used at the time of vehicle loss and could not have been a factor in the mishap. In addition, the ambient ADTA data shows no indication of abnormal vehicle GN&C.

D-55

No.	/ USID /	OEX	ō	Type	Title		Location		Ra	Range	Sample	Units
	ID No.					×	٨	Z	TSO	OSH	Rate	
Η.	V07P8038A	×		Press	L Wing Upper Surface Press (WB 3)	1334	-423.5	NPR	0	16	10 sps	PSIA
١.	V07P8086A	×	Ī	Press	L Wing Lower Surface Press (WB 3)	1353.4	-419.1	LWR	0	16	10 sps	PSIA
-	V07P8151A	×		Press	Right Wing Lower Surface Press	1271.8	137.8	LWR	0	15	10 sps	PSIA
Н	V07T9219A	×	П	Temp	OMS-L Pod HRSI Surf T1-AFT	1507.1	-126	422	0	1740	1 sps	Deg F
2	V07T9220A	×	П	Temp	OMS-L Pod LRSI Surface Temp-FWD	1321	н	464	0	1740	1 sps	Deg F
9	V07T9222A	×	П	Temp	OMS-L Pod HRS1 SurfT2-AFT	1486.9	-126	422	0	1740	1 sps	Deg F
	V07T9223A	×		Temp	OMS-L Pod HRS1 SurfT3-AFT	1437.2	-126	422	0	1740	1 sps	Deg F
8	V07T9253A	×		Temp	Left Fuselage Side Surface Temp BP3605T	1000.7	-105	354.5	0	900	1 sps	Deg F
6	V07T9270A	×		Temp	Fuselage Side Surface Thermocouple BP3976T	1560	-111.1	LWR	0	1740	1 sps	Deg F
10	V07T9468A	×		Temp	Fuselage Lower Surface Thermocouple X619	618.9	0	LWR	200	2700	10 sps	DegF
-	V07T9470A	×	Ì	Temp	Fuselage Lower Surface Thermocouple X620	620.1	-51.1	LWR	900	2700	10 sps	Peg
7 9	V0/194/6A	<>	İ	dual	Los and the control of the control o	1003.8	000	LWK	200	2700	10 sps	Jan J
2 :	VOTE SHOOM	<>	İ	dual	Fuseling Lower Suitage I C DF 1802 IX	1004	0.88-	LWR	200	2700	10 sps	L Ban
	VOVI SHOSPA	<>	İ	dual	Fundami Surias Surias TO DI 4000TD	1381.3	,	LWR	200	2700	10 808	L Ban
0 8	VOTTOFORA	< >	Ì	Tamp	Finalista Contract Curlace To Dr. 1002 IN	1580.3	-1111	IWD	200	2400	10 sps	L See
7	V07T9522A	×	Ī	Temp	Fusia Aft Penetration Area TC BP3325T	649.3	-105	354.8	0	1300	1 808	Deg
8	V07T9636A	×	Ī	Temp	Left Wing Upper Surface TC BP4860T	1357.8	-358	UPR	0	006	1 sps	Deg F
6	V07T9666A	×	i	Temp	WING LWR SURF THERMOCOUPLE BP2510T	1121.7	-235.5	LWR	0	2400	10 sps	Deg F
0	V07T9674A	×		Temp	Left Wing Lower Surface Thermocouple	1353.1	-236.4	LWR	900	2700	10 sps	Deg F
-	V07T9711A	×		Temp	Left Wing Lower Surface Thermocouple	1362	-369.3	LWR	0	2400	10 sps	Deg F
2	V07T9713A	×		Temp	WING LWR SURF ELEVON TC BP2876T	1402	-375.3	LWR	0	3000	1 sps	Deg F
	V07T9784A	×	Ì	Temp	Left Half Lower Aft Fuselage Surface	1443	-117	LWR	0	2400	10 sps	Peg
e 1	V0/19/85A	<>	Ť	dwa	Left Half OI BD Lower Elevon Forward Surface	1396.1	-3722	LWK	0 0	3000	1 808	Legi
02	V0719/00A	< >	Ť	Tomp	Leit nall INDU LOWE DEVOIT FORWARD SURGE	1307	677-	LWR		2000	1 808	Lagar
1	V07T9788A	×	T	Temp	BODY FLAP LHLWR OTBD FWD	1530	-119.4	LWR	0	2400	10 sps	Deag
28	V07T9903A	×	Ī	Temp	Left Fuselage Side Surface TC BP3604T	1006	-105	398.4	0	1300	1 808	Deg F
58	V07T9913A	×		Temp	FUSLG SIDE SURFACE TC BP3603T	1003.8	н	441.3	0	1300	1 sps	Deg F
30	V07T9925A	×	П	Temp	FUSLG SIDE SURFACE TC BP3703T	1138.5	н	441.4	0	1740	1 sps	Deg F
-	V07T9972A	×		Temp	Left OMS Pod TC BP0749T	1324	-98	488	0	1300	1 sps	Deg F
32	V07T9976A	×		Temp	Left OMS Pod TC BP0731T	1342.5	-128.5	462.6	0	1740	1 sps	Deg F
333	V07T9978A	×		Temp	OMS-L Pod Thermocouple BP07321	1359.6	-135.1	463.1	0	1300	1 sps	Deg F
34	VUSUS/ZSA	×	>	ViDe	LFAF L O IBD ELVN-O IBD Z-VIB AUWU18	4200	430	UU CVV	0 8	Q VA	500 Sps	GP-P
36	VOOT 1006A		×	Tomp	Left INBD Flowor Coner Skin Terms	14410	-234 5	1010	200	450	1 ene	Pool
37	V09T 1016A		×	Temp	Mid Fus Bot Port BL Temp X620 - Center Line	620	-52.4	BOT	-200	450	1 sps	Deg F
38	V09T 1022A		×	Temp	Mid Fus Bot Port BL Temp X 777 - Center Line	777	-52.5	BOT	-200	450	1 sps	Deg F
39	V09T 1024A		×	Temp	Left Upper Wing Skin Temp	1280.1	240	UPR	-200	450	1 sps	Deg F
40	V09T1624A		×	Temp	Fwd Fus Lwr Skin Bot Center Line Temp	260	2	277	-200	450	1 sps	Deg F
41	V09T1724A		×	Temp	LH Aft Fus Sidewall Temp at x1410	1410	uu	340	-200	450	1 sps	Deg F
42	V09T9231A	×	i	Temp	Elevan LWR PLUG TEMP 1 (Surface) P171	1443.5	-232.2	LWR	0	3000	1 sps	Deg F
42					11 C C C C C C C C C C C C C C C C C C							

100   100	Outboard ELEVON, Lower Surface Edge		location	ſ	Par	Panda	Samula	Ilnite
VOTTO-Bases   VOTTO-Bases	board ELEVON, Lower Surface Edge	×	>	Z	TSO	HSO	Rate	
VIVE SERVE   VIV		1429.1	-315.3	LWR	0	2400	10 sps	Deg F
WITH SERVE   WIT	RCC ATTACH OUTBD CLEVIS	262	-23	LWR	-200	1500	1 sps	DegF
	Wing Blevon Cove LWR Surface Temp	1383.8	-372.2	290.9	0	2400	10 sps	Deg F
	Wing Elevon Cove UPR Surface Temp	1381.7	-372.2	293.9	0	2400	10 sps	Deg F
Company   Comp	Wing Front Spar Panel 9 Temp	1102.2	-239	-239	-200	450	1 sps	Deg F
	Wing LE 55 LWR attach clevis RCC10	1112	-239	289	-200	1500	1 sps	Deg F
	L WING SPAR CAP LWR L103	1040	-135	LWR	-1000	1000	10 sps	uin/in
	L WING SPAR CAP UPR L104	1040	-135	UPR	-1000	1000	10 sps	nivin
	LEFT WING UPR SAIN SIN A ATTIO TISS	0111	-130	A N	2000	0001	10 808	ulivin
X × X × X   X   X   X   X   X   X   X	LEFT WING UPP SKIN STN YV X116 V136	1115	-130	Z ddi	1260	1360	10 sps	uliviin
Signal	EET WING SDAD WED STN 7 Y10A0 Y132	1040	133	MID	2000	2000	10 ene	nijviji
	FFT WING SPAR WEB STN YZ X1040 Y132	1040	-132	OIM	2000	2000	10 sns	nivin
Signary	LEFT WING SPAR WEB STN Y X1040 Y132	1040	-132	QIW	-2000	2000	10 sps	nivin
X	LEFT WING FRONT SPAR CAPS X1107 Y232	1107	232	uu	-1000	2000	10 sps	uivin
X   Temp	LEFT WING FRONT SPAR WEB INNER L120	1106	-229	QIW	-1500	1000	10 sps	uivin
N	M-FUS LT BL Temp at x1215	1215	-105	355	-200	450	1 sps	DegF
X	Mid Fus Port (Left) Sill Longn Temp at x1215	1215	-87	410	-200	450	1 sps	Deg
N	MLG LHOUTBD TIRE PRESS 1	1074	-160	u	230	401	1 sps	PSIA
Person   P	MLG LH Inbd Tire Pressure 1	1074	-115	uu	230	401	1 sps	PSIA
New York   Temp   New York   Ne	MLG LH Outbd Tire Pressure 2	1074	-160	E	230	401	sds L	PSIA
Name	MLG LITTING LIFE Pressure 2	10/4/	-1157	E :	220	401	sds I	Pow
X   Position   X	MI G I Hobd Wheel Temp	1074	116		242	476	1 one	- L
X   Denved   X   Press   X	Left Main Gear Downlocked Indication	1189	-135	8	0	-	1 sos	Event
X   Press   X   Press   X   Press   X   Press   X   Press   X   Press   X   Temp   X	SPEED BRAKE ACTR CHAN 4 POSN	n/a	n/a	n/a	0	98.6	5 808	DEG
X   Press	SPEED BRAKE DELTA PRESS 1	Below Vert I	Below Vert Fin/Rudder areas)	reas)	3000	3000	25 sps	DSID
X   Press   X   Press   X   Press   X   Press   X   Temp   X   T	SPEED BRAKE DELTA PRESS 2	Below Vert I	Below Vert Fin/Rudder areas)	reas)	3000	3000	25 sps	DSID
X Press X Press X Temp X Temp X Temp	SPEED BRAKE DELTA PRESS 3	Below Vert i	Selow Vert Fin/Rudder areas)	reas)	-3000	3000	25 sps	PSID
X Fress	LEFT OUTBD ELEVON SEC DELTA PRESS 4 (see Notes (*))	1365	-212	116	3000	3000	25 sps	PSID
X Temp	RIGHT INBU ELEVON SEC DELIA PRESS 4 (See NOISS (*))	1365	38/	108	3000	3000	25 SDS	PSID
X X X	Hyd Sys I LWG Open Act Office Little II D	1139	240	924	0/-	300	1 000	L God
X Temp	Had Syst 11 OF Return Line Term	1377	-367	927	27.5	300	one l	L GO
	Hyd Syst 2 LIE Return Line Temp	1348	-219	116	-75	300	1 808	Deg F
dme_ X	Hvd Svst 3 LOE Return Line Temp	1368	398	u	-75	300	1 808	Deg F
X Temp	LEFT MAIN GEAR STRUT ACTUATOR TEMP	1182.5	-116	315.5	-75	300	1 sps	Deg F
	HYD 2 LH AFT BRAKE SW VLV RTN LN TEMP	1173	-107	313	-75	300	1 sps	Deg F
X Temp	HYD 3 LH FWD BRAKE SW VLV RTN LN TBMP	1156.5	-109.5	313.7	-75	300	1 sps	Deg F
V58T1700A X Temp LMG Brake	LMG Brake Line Temp A (on strut facing MLG door)	1116	-140.4	282.8	-75	300	1 ene	Poor F

ш

Units	Deg F	Deg F	DegF	DegF	DegF	Event	Event	Event	Event	Event	Event	Event	Event	Snecial	DEG	VDC	VDC	VDC			5.00 VDC its/VDC and to put tpe so it		
Sample	1 sps	1 sps	1 sps	1 sps	1 sps	25 505	1 808	1 sps	1 sps	sus l	1 sps	1 sps	1 sps	1 808	1 sps	5 sps	Seps	85			A value of +4 g by 100 coun Instead we h huttle Data Ta		
ge	300	300	400	400	300	58	Fall	Fail	Fail	Fal	Fail	б	5	360		9	2	90			dware word. and dividing ber directly. at is in the St		
Range	-75	-75	0	0	-75							Off	of of	0		ç	ç	ç			it MDM har +9 bit value ter the num rough). Th		
2	309	312	342.46	342.46	335.96	n/a	S Bav6)	s Bay 6)	s Bay 6)	S Bay 6)	s Bay 6)	292	372	n/a	n/a	n/a	n/a	n/a			to the sign to the sign could not en 35 (close er		
ocation Y	-108	-108	-105	-105	-105	n/a	SA4 Avionic	SA4, Avionic	SA4, Avionic	SA4 Avionic	SA4, Avionic	-15	52	n/a	n/a	n/a	n/a	n/a			ue for the se 64 converts X then we x6402.0490	EG).	
- ×	1140	1183	620	620	620	n/a	ocated @ ASA4 Avionics Bay 6)	Located @ ASA4, Avionics Bay 6)	Located @ ASA4, Avionics Bay 6)	Located @ ASA4, Anonics Bay 6)	Located @ ASA4, Avionics Bay 6)	1320	1320	n/a	n/a	n/a	n/a	n/a			the count val . Dividing by t25E-04). Ba 1999E-04 or 1	) degrees (	
Title	Left Main Gear Brake Line Temp C	LMG Brake Line Temp D	SUPPLY H2O DUMP NOZZLE TEMP B	SUPPLY H20 DUMP NOZZLE TEMP A	VACUUM VENT TEMP	RJDA 1 JET RZR DRIVER (see Note 1)	LEFT INPOARD ELEVON ACTR 4 FAIL	LEFT OTBOARD ELEVON ACTR 4 FAIL	RIGHT INBOARD ELEVON ACTR 4 FAIL	RUDDER ACTR 4 FAIL	SPEED BRAKE ACTR 4 FAIL	PCA FLT CONT ASA 4 RPC C ON	PCA FLT CONT ASA 4 RPC A ON	COMMANDED ANGLE OF ALLACA (ALPOMD)	PRELIM AILERON CMD(DCSP)	SELECTED BODY FLAP FDBK (DBF) (see Note 2)	SELECTED LIB ELEVON (ELVLI) FDBK (see Note 3)	SELECTED RIB ELEVON (ELVRI) FDBK (see Note 3)	sps = sample per second. $(') = MSID is physically located on the LeftRight Elevon actuator.$	They are calling a Discrete=0 or Off as Off-Scale Low and Discrete=1 or On as Off-Scale High.	While his is lead in the database as VDC, it and downlisted as such. What is downlisted is the count value for the selected 16 is VDM territories word. A value of 4-500 VDC vocan the sign 1981 as count stated 25.000 VDC vocan the sign 1981 as count stated 25.000 VDC vocan the sign 1981 as count stated 25.000 VDC vocan the sign 1981 as count stated 25.000 VDC vocan the sign 1981 as count stated 25.000 VDC vocan the sign 1981 as count stated 25.000 VDC vocan the color vocan the count stated 25.000 VDC vocan the color vocan	Same as Note 2 except with MCC Calibrations, Selected Elevon FDBK is converted to degrees (DEG)	
Type	Temp	Temp	Temp	Temp	Temp	Position	Position	Position	Position	Position	Position	Position	Position	Derived	Derived	Derived	Derived	Derived	sps = sample per second.	e calling a Di	is is listed in 3 +500 counts s to VDC. Th and let the co	as Note 2 ex	
ō	×	×	×	×	×	××	×	×	×	×	×	×	××	×	×	×	×	×	s = sds	They ar	While the which is convert in data gets con	Same	
OEX	L	L		Ц	Ļļ				Ų.														
MSID/	V58T 1702A	V58T 1703A	V62T0439A	V62T0440A	V62T0551A	V79XZ634X	V79X3263X	V79X3268X	V79X3Z73X	V79X3334X	V79X3339X	V76X4210E	V76X4211E	V90H1044C	V90H1500C	V90H6410C	V90H7505C	V90H7555C	Notes:	Note 1	Note 2	Note 3	
No.	85	86	87	88	88	90	+		94	_			66	2 0	102	103	104	105					

### Appendix F List of Contributors

A great many people participated in the review and analysis of flight data from STS-107. The following is a list of some of the many people who contributed to the review of the STS-107 data and the generation of the entry timeline. The Data Review and Timeline Team thanks all of those who contributed to this effort and apologizes to those who have been inadvertently left of this list.

Core Team (conducted data reviews and represented their organizations at the data reviews, generated timeline, compiled supporting data, generated

Core leam (conducted data ret the data reviews, generated tin report, etc.)

Don L. McCormack, Jr. David W. Camp Joyce Seriale-Grush Tim Reith Don Peck Randy Moore Lonnie Jenkins Tony Leba Chuck Armstrong Tom Davies Walter Scott Joe Mechelay Scott Altman George Zamka Eric Boe David Moyer Bert Wagster Jon Olansen Al Arnold Poese Engle NASA/MV Boeing NASA/EA NASA/EA Boeing Boeing Boeing Boeing Boeing Boeing/Cimarron Boeing/Cimarron NASA/CB NASA/CB NASA/CB NASA/CB NASA/CB NASA/CB NASA/CB NASA/CB OF NASA/CB NASA/CB NASA/CB NASA/CB OF NASA/CB NASA/CB OF NASA/CB OF NASA/CB OF NASA/CB GHG SAIC NASA/DF Al Arnold Ross Engle Jeff Kling Howard Wagner Robert W. Fricke, Jr. NASA/EP LMSO

**Auxiliary Power Unit Subsystem** 

Ken Smith Paul Grout Mike Houle Boeing Boeing Boeing Tom Reuland Mel Friant Boeing NASA/DF Eddie Eskola USA

Hydraulics Subsystem

### Appendix F List of Contributors

Charles Ritrivi David Beaugh Farzad Rezayat Boeing Boeing Boeing NASA/EP Francisco Hernandez Mike Snyder USA

Main Propulsion Subsystem

David Rigby
Jeff Stinnett
Trina Martingano Boeing Boeing Boeing Boeing Boeing NASA/EP Mohammed Jebril John Chan Scott Baird John Melcher Thomas Arnold NASA/DF NASA/DF

Orbital Maneuvering tion Control Subsystems

al Maneuvering a Brian Werner Steven Arrieta James Garza Ed Fitzgerald Mickie Eguia Courtney Dorris Dean Lenort

Fuel Cell and Power Reactant Storage and Distribution Subsystems

Danny Fitzgerald Ken Adams Boeing Boeing Johnny Wong Tim North Boeing Boeing

**Environmental Control and Life Support Subsystems** Jordan Metcalf

NASA/EC USA Bruce Harkness Don Sandersfeld Chris Hoffman Isaac Andu Carmelo Ascunsion Menghis Hagos Thomas Londrigan Vince Reyes Marco Lorenzano Keith Mosall Chau Pham Darren Fasbender Don Sandersfeld Boeina Boeing Boeing Boeing Boeing Boeing Boeing Boeing NASA/EC NASA/EC

F-2

### Appendix F List of Contributors

Michael Fitzpatrick USA/MOD

system NASA/ES Harry Chang Diana Coronado Shannon Belknap Tim Davies Boeing Boeing Boeina David Russell Dan Reynolds Boeing Guadalupe Gonzales Boeing

Mechanical / Landing and De

Robert Davis Bill Heitzman NASA/ES USA Tom Hoffman Link Salvador Ruben Smith Boeing Boeing Boeing Boeing Boeing Jeff Goodmark

Purge, Vent and Drain Subsystem
Doug Cline Boeing

Electrical Power Distribution Larry Minter Mark Fugitt Pete Peterson Kenneth Utley Mike Danielson Boeing Boeing Boeing Boeing Boeing USA/MOD NASA/DF Mark Welch Angela Bauer

Flight Control Subsystem

Don McCorvey Rich Kawaga Vester Purkey Boeing Boeing Boeing Stephen Choi Jeff Wyrick Kyle Belton David Weiler Boeing USA/MOD USA/MOD USA/MOD Vic Untalan NASA/DE

Inertial Measurement Unit Subsystem
Mike Reves Boeing
Mike Rodgers Boeing

### Appendix F List of Contributors

Star Tracker Subsystem Phil Perkins

Avionics Subsystems
Denise Romero
Kevin Dunn
John Hunt

Data Processing Subsystem Jon Cummings James Cooley Vinh Nguyen Lynna Wood Jennifer Hagin Boeing Boeing Boeing NASA/DF

Navigational Aids Subsystems Lance Borden Billy Cowan Boeing Boeing

Communication Subsystems

Jeff Stafford Ken McCrary Marty O'Hare Martha May Laura Hoppe Daryl Brown Cathy Sham Chip Kroll John Boster Antha Atkins Boeing Boeing Boeing USA/MOD NASA/DF NASA/EV NASA/EV Lockheed Lockheed

Instrumentation / Recorders : Dwight Favors Steve Woods Rey Rivas Patrick Ngo Mike Garske Subsystem Boeing Boeing Boeing Boeing NASA/MV

Displays and Controls Subsystem
Brian Kang Boeing
Andy Farkas Boeing

Multifunction Electronic Display Subsystem
Jim Newsome NASA

F-4

Appendix F List of Contributors

Danny Siner Brent Bynum Chris Gentz Debra Owen NASA Boeing Boeing Boeing

Entry Aerodynamics Jim Harder Olman Carvajal Brandon Redding Georgi Ushev Boeing Boeing Boeing Boeing

Stress Analysis Mike Dunham Shawn Sorenson Boeing Boeing

Image Analysis Greg Byrne Jon Disler NASA/SX LM

Safety

Alan Peterson
Mike Dye
Bruce Stewart
Jeremy Verostko
Meagan Bell
Michael Penney Boeing Boeing Boeing SAIC GHG SAIC

F-5